

# VRF inverter multi-system Air-Conditioners

**KXZ**

High Performance  
Air-Conditioning

**2023**

Tropical Usage Model

50/60Hz  
23KX04E



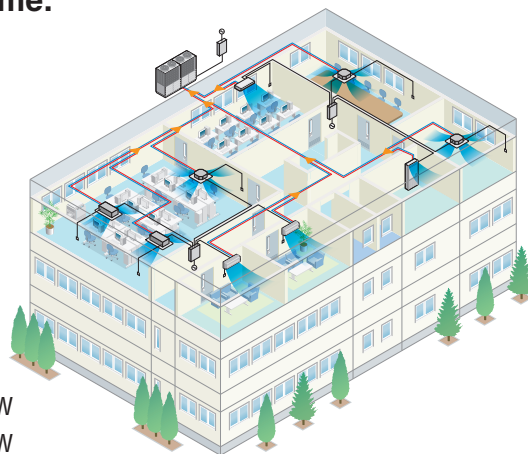


Japanese highly advanced technologies bring the most comfortable atmosphere. Tropical usage models has employed the same sophisticated control system which has been used in Japan and Europe markets for a long time.

## Product Line Up

### <Outdoor units>

**KXZ**



#### Model No.

FDCB224KXZE1	22.4kW
FDCB280KXZE1	28.0kW
FDCB335KXZE1	33.5kW

#### Model No.

FDCB450KXZE1	(FDCB224+FDCB224)	45.0kW
FDCB500KXZE1	(FDCB224+FDCB280)	50.0kW
FDCB560KXZE1	(FDCB280+FDCB280)	56.0kW
FDCB615KXZE1	(FDCB280+FDCB335)	61.5kW
FDCB670KXZE1	(FDCB335+FDCB335)	67.0kW
FDCB735KXZE1	(FDCB224+FDCB224+FDCB280)	73.5kW
FDCB800KXZE1	(FDCB224+FDCB280+FDCB280)	80.0kW
FDCB850KXZE1	(FDCB280+FDCB280+FDCB280)	85.0kW
FDCB900KXZE1	(FDCB280+FDCB280+FDCB335)	90.0kW
FDCB950KXZE1	(FDCB280+FDCB335+FDCB335)	95.0kW
FDCB1000KXZE1	(FDCB335+FDCB335+FDCB335)	100.0kW

	Single use (1 outdoor unit)			Combination use (2 outdoor units)					Combination use (3 outdoor units)					
Capacity	8HP	10HP	12HP	16HP	18HP	20HP	22HP	24HP	26HP	28HP	30HP	32HP	34HP	36HP
Model Code : kW	22.4	28	33.5	45.0	50.0	56.0	61.5	67.0	73.5	80.0	85.0	90.0	95.0	100.0
BTU / h	76,400	95,500	114,300	153,500	170,600	191,100	209,800	228,600	250,800	273,000	290,000	307,100	324,100	341,200
kcal / h	19,300	24,100	28,800	38,700	43,000	48,200	52,890	57,600	63,200	68,800	73,100	77,400	81,700	86,000



## Contents

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EEV-KIT	70~71
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## <Indoor units>

17 types of exposed or concealed indoor units available in a wide range of capacities.  
The best solution of indoor units for all applications is available from our full lineup.

Type			Capacity	0.5HP	0.8HP	1HP	1.25HP	1.6HP	2HP	2.5HP	3.2HP	4HP	5HP	6HP	8HP	10HP
			Model Code : kW	15	22	28	36	45	56	71	90	112	140	160	224	280
Ceiling Cassette	4way	FDT				●	●	●	●	●	●	●	●	●		
	4way Compact	FDTc		●	●	●	●	●	●							
	2way	FDTW				●		●	●	●	●	●	●			
	1way	FDTs						●		●						
	1way Compact	FDTQ			●	●	●									
Duct Connected	High Static Pressure	FDU						●	●	●	●	●	●	●	●	●
	Low/Middle Static Pressure	FDUM			●	●	●	●	●	●	●	●	●	●		
	Low Static Pressure (thin)	FDUT		●	●	●	●	●	●	●						
	Compact & Flexible	FDUH			●	●	●									
Wall Mounted		FDK		●	●	●	●	●	●	●						
Ceiling Suspended		FDE					●	●	●	●		●	●			
Floor Standing	2way	FDFW				●		●	●							
	with casing	FDFL※								●						
	without casing	FDFU※				●		●	●	●						
OA Processing unit		FDU-F									●		●		●	●

Type			Air flow M³/h	150	250	350	500	800	850	1000	1300	1800
Fresh Air Ventilation and Heat Exchange unit		SAF※		●	●	●	●	●		●		
Fresh Air DX Assembly		SAF-DX※			●	●	●	●		●		

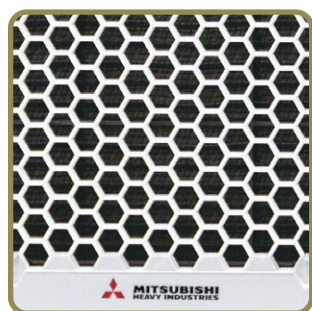
※ Not available for 60Hz area.





# New Generation FDTC

## European design & Flat panel



Ceiling cassette  
Compact

### FDTC

- More comfort and Higher energy savings
- New European Design
- Lower noise



NEW



A' Design Award and Competition is the World's largest, most prestigious and influential design accolade, the highest achievement in design. A' Design Award Winner Logo, symbolizes exceptional design excellence in products, projects and services.

### Thin Panel

FDTC thin panel fit within 10mm from the ceiling.

### Unique Grille Design

Honeycomb grille

### Draft Prevention Panel (Option)

Please refer to page 8



### Motion Sensor (Option)

Please refer to page 6,7

### Big Louver

Improved distribution

It is available to set draft prevention panel and motion sensor as well as FDT.

## Compact Design

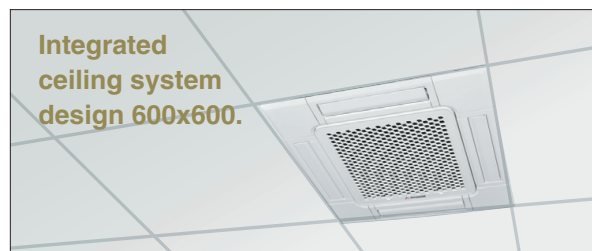
□700mm → □620mm

### The weight is 14kg

Height of thin panel and main body is 248 mm allowing adequate spacing for installation.

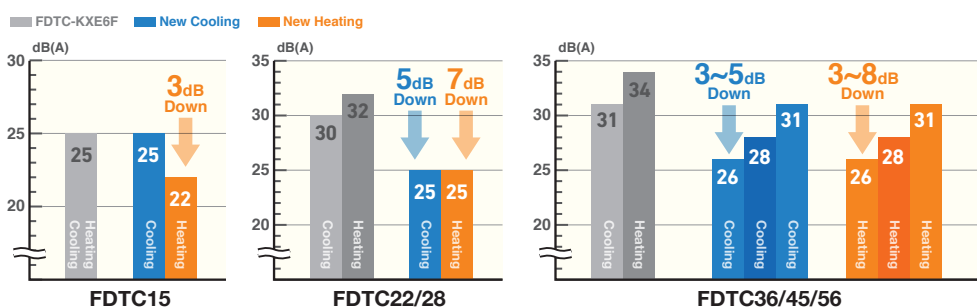


Integrated  
ceiling system  
design 600x600.



## Quieter operation

Adopting new turbo fan and improving new heat exchanger enables noise reduction.  
(Sound pressure level in the Lo mode.)





# *FDT colour variation*

Now available in shadow black

NEW



*Blend in,  
or **stand out.***

Shadow black



Fine snow white





# Motion sensor

(Option)

Energy saving operation by  
detecting human movement

Optional for the following models



FDT



FDTC



FDTW



FDTS



FDU



FDUM



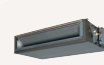
FDUT(71only)



FDE



FDK



FDU-F

NEW



FDTQ



FDUT(15~56)



FDL



FDFU



## 3 Step Control

### 1 Power Control

New motion sensor (option) detects human activity. Energy saving control is achieved by shifting set temperature according to detected amount of activity.



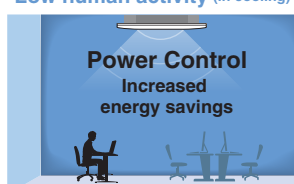
### 2 Stand by

Unit will go on stand-by mode when no activity is detected. When the motion sensor detects activity again, the unit will automatically re-start operation.

### 3 Auto Off

Unit will go off automatically when no activity is detected for 12 hours.

#### Low human activity (in cooling)



#### High human activity (in cooling)



#### Absence for 1 hour

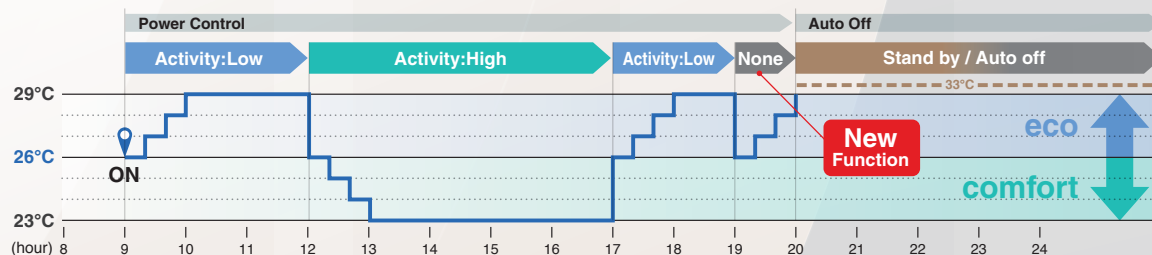


#### More 12 hours absence



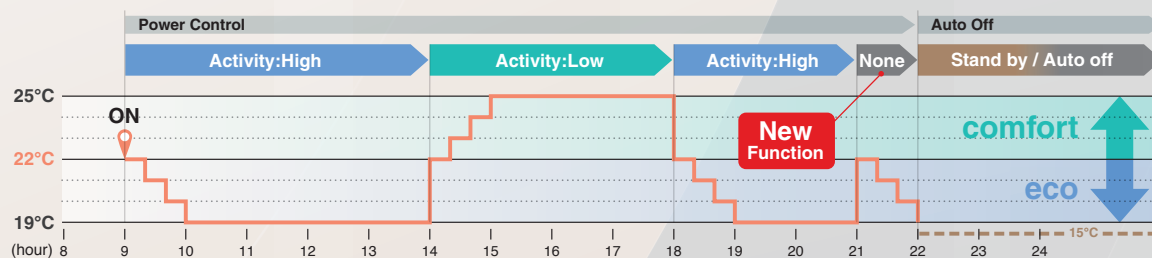
#### in cooling

Set temperature  
**26°C**




#### in heating

Set temperature  
**22°C**



## Operation mode and Control of Motion sensor

			Operation mode				
			Auto	Cool	Heat	Dry	Fan
Power Control ※1	<div>Human activity</div> <div></div>	Low	Cooling +3°C	+3°C	+3°C	—	—
			Heating +3°C	+3°C	+3°C	—	—
		High	Cooling -3°C	-3°C	-3°C	—	—
			Heating -3°C	-3°C	-3°C	—	—
		None	Cooling +3°C	+3°C	-3°C	—	—
			Heating -3°C	+3°C	-3°C	—	—
Auto Off ※2			●	●	●	●	●

※1 Set temperature is revised maximum  $\pm 3^{\circ}\text{C}$  at Cooling/Heating mode by detecting heat volume movement.

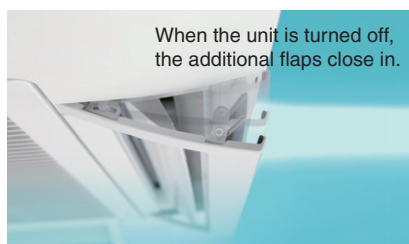
※2 Absence for 1 hour  $\Rightarrow$  Operation stops ("Stand-by") More 12 hours absence  $\Rightarrow$  Operation stops completely





# Draft Prevention Panel (Option)

Keep maximum comfort with minimal draft : FDT & FDTC control flaps with more flexibility.



When the unit is turned off, the additional flaps close in.

- New flexible function in the market
- Flexible flap control for draft prevention

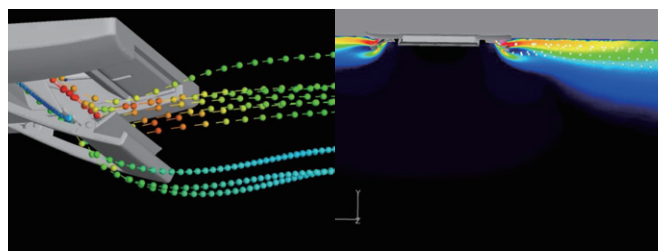
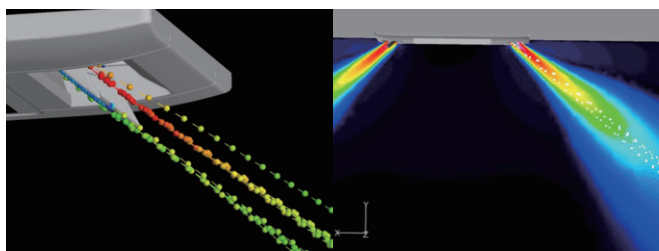
Each of the 4 flaps can be controlled individually at each operation mode. They change air flow direction and prevent drafts occurring. This function also provides flexible control for air flow direction. User can position Draft Prevention Panel panels by using the remote controller only (RC-EX3A, Wireless kit).

- It can also prevent user from being directly blown by hot drafts in heating mode.



Draft Prevention Panel off

Draft Prevention Panel working ※



Draft Prevention Panel provides a comfortable airflow without any draft feeling. Whether cooling or heating a room, the remote control can be used to instantly suppress any warm or cool drafts. This accurately assists how air flow is directed out of the indoor unit.

※ Image is for illustration purposes

Ceiling cassette  
**FDT**



The Good Design Award is Japan's only comprehensive design evaluation and recommendation initiative, originating with the "Good Design Products Selection System" founded in 1957. It is now a global design award with participation from numerous Japanese and international companies and organizations. (FDT)

# Remote Control

## RC-EX3A

Intuitive touch controller with Liquid Crystal Display

### Function Switch

The function switch allows you to select and set two functions of your choice among the seven available functions shown. These functions can be used by simply pressing the button after they are set, allowing you to use your preferable functions immediately.

#### 1. Draft prevention ON/OFF



Anti draft can be turned ON/OFF with a single tap of the button.

#### 2. High Power Mode



High Power Mode achieve excessive cooling / heating capacity in 15 minutes to quickly adjust the room temperature to a comfortable level.

#### 3. Energy Saving Mode



Temperature is set to be optimized to save energy without losing comfort.

#### 5. Home Leave Mode



Home leave mode maintains the room temperature at a moderate level.

#### 4. Quiet Mode



Outdoor unit starts to operate quietly by activating this mode. The time of this mode can be set in conjunction with Indoor Silent Timer.

#### 6. Favourite Mode



Operation mode, set temperature, fan speed and air flow direction will automatically be adjusted to the programmed favorite setting.

#### 7. Filter Sign



Announces the due time for cleaning the air filter.

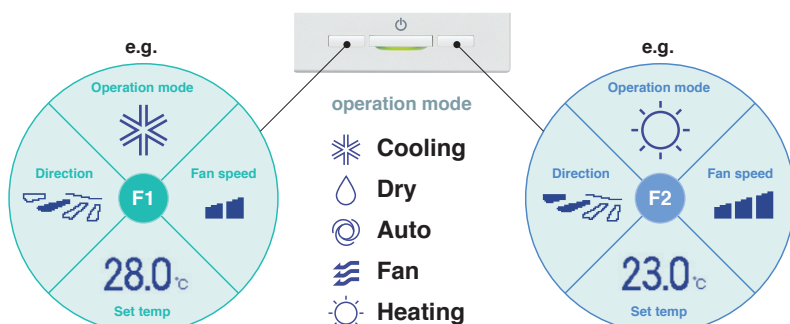


Function switch (F1)

Function switch (F2)

### Favourite Mode

Operation mode, set temperature, fan speed and air flow direction are memorized and allocated to two buttons that can be operated by one touch.



### Adjustable Brightness of the Operation Lamp

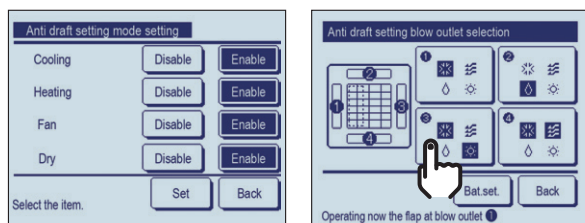
The brightness of the operation lamp behind Run/Stop switch can be adjusted by 10 stages.



## Draft Prevention Setting

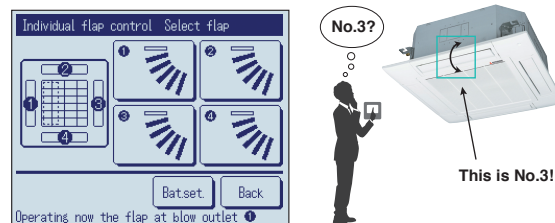
(only for FDT-FDTC series)

User can enable/disable the motion of Draft prevention panel for each blow outlet for each operation mode. This function can be set while operating.



## Easy Adjustment of the Air Flow

User can visually confirm and set the direction of flaps using the visual display on the remote controller.



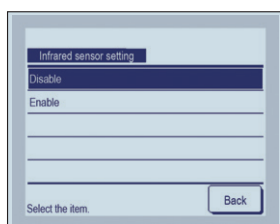
## Motion Sensor Control

Presence of humans and activity are detected by a motion sensor to perform various controls.

### 1 Select Enable / Disable Motion sensor control



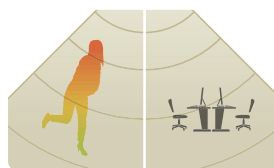
Enable/Disable



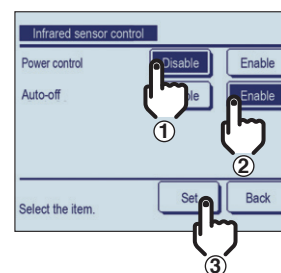
Select [Enable]/[Disable] for the motion sensor of the indoor unit connected to the R/C.

### 2 Select Enable / Disable per control

- Power control
- Auto-off



Enable/Disable



## Backup Control

Control restricted to two indoor units (two groups)

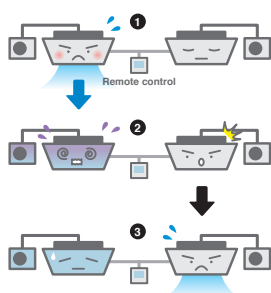


### Fault backup control



#### Keep back up all the time!

If one of the two indoor units malfunctions and stops its operation, the other starts backup operation so that users' comfort will not be compromised.

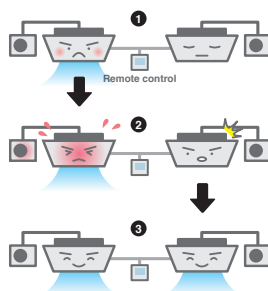


### Capacity backup control



#### Maintains users' comfort!

When the control system detects either of its two units operating with overload, the other unit cover the capacity.

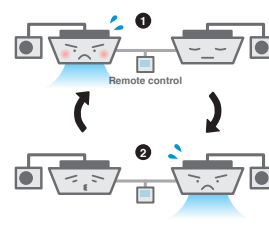


### Rotational operation control



#### Energy saving and longer life!

By operating two indoor units alternately, their chronological changes are equalized. (The alternate operation cycle can be specified in a range from 1 to 999 hours in increments of 1 hours.)





## Additional functions of External Input / Output

The external input/output of indoor unit by remote controller can set input/output based on user's demand.



### External Input

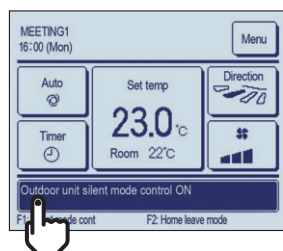
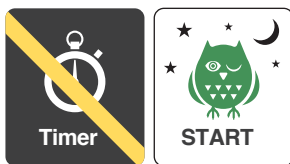
CNT (1-6) CNTA (1-2)	
Input	On/Off Permission/Prohibition Cooling/Heating Emergency Stop
Newly added	Set temp. shift Forced thermo-off IU operation stop Silent mode

### External Output

CNT (New)	
2 Output	- Operation - Heating - Compressor ON (thermo-ON)
3 Output	- Inspection - Cooling (defrosting) - Fan operation
4 Output	- Fan operation with Phi or Hi - Fan operation with Me or Lo - Defrosting (oil return in heating operation) - Ventilation
5 Output	- Heater ON - Free cooling - IU overload alarm

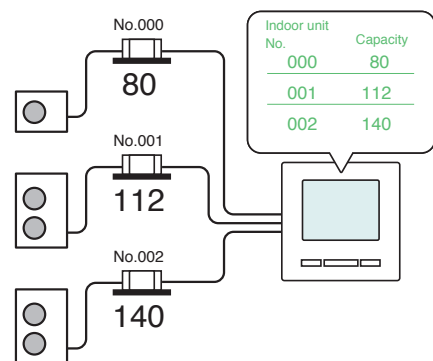
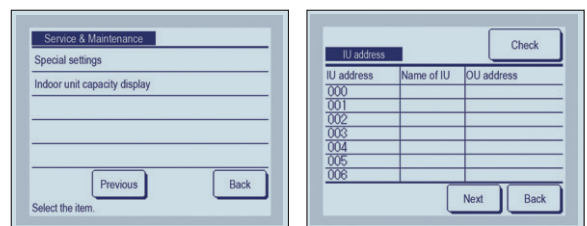
### Silent mode control

The Outdoor unit is controlled prioritising quiet operation. Silent mode control must be set to the F1 or F2 switch. User can start/stop the silent mode control with a single tap of a button.



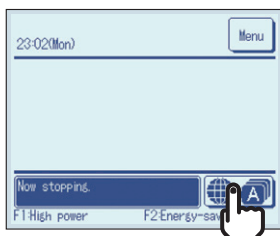
### Indoor unit capacity display

Capacities of Indoor units connected to the RC-EX3A are displayed.



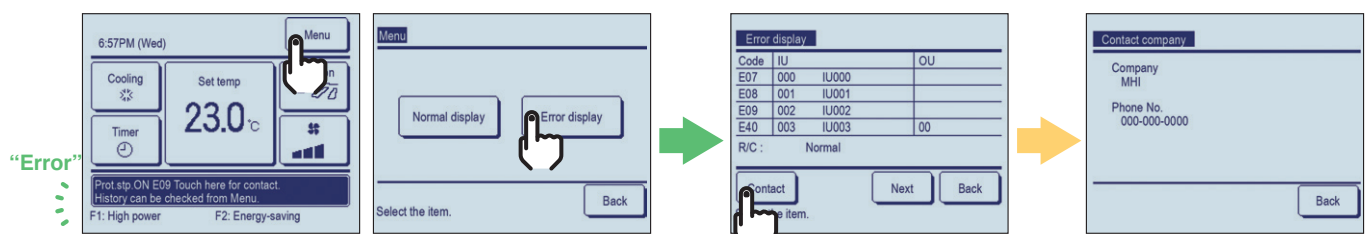
### Language Switching

User can select from the following languages and also switch them on the top display.



### Error display

If any error occurs with the air conditioner, the "Unit protection stop" is indicated on the message display.



# Serviceability & workability

## Easy and quick installation and maintenance

### Indoor unit is easily positioned and installed

Builder Maintenance

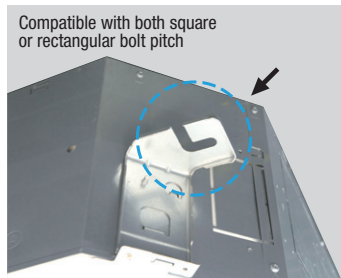
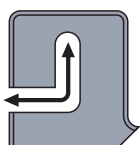


Quick positioning !

#### 1 Adjustable easier positioning of unit by new slits FDT

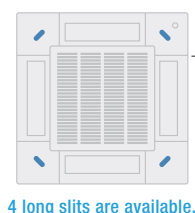
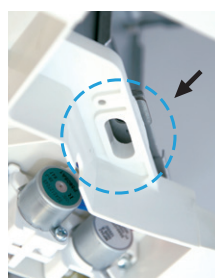
New shape of slit is suitable to install the unit with more flexibility, according to many kinds of suspending bolt pitch on site.

Any rectangular or squared pitch of suspending bolts are available with this slit.



#### 2 New slit in panel allows easier installation on site FDT FDC

Flexible positioning is available, which helps adjusting the direction of panel accordingly to lines or pattern on the ceiling.

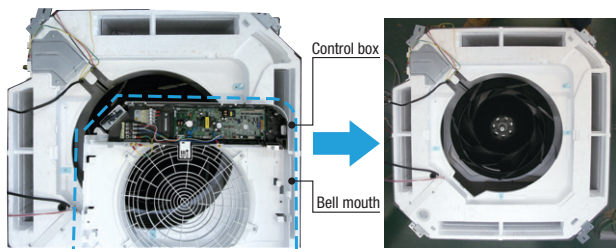


## Quick installation and maintenance

#### 1 Easy access to component part for easy maintenance FDT

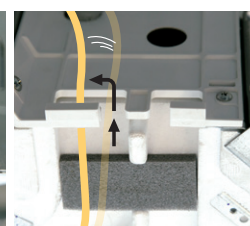
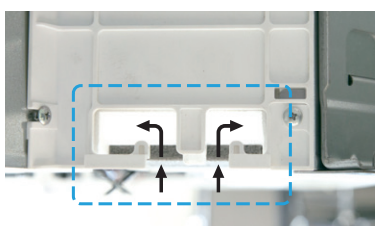
1 The control box and bell mouth can be removed together.

2 Easy access to impeller and fan motor.



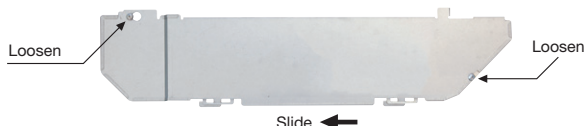
#### 2 New shape of path of wiring FDT

New shape of path gives easy wiring work for installation.



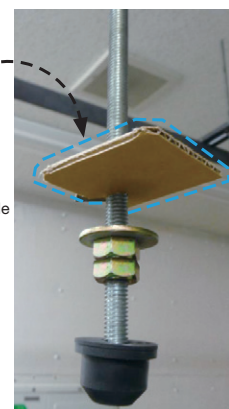
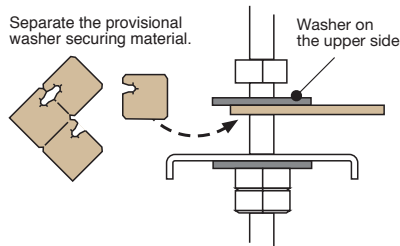
#### 3 No need to remove screws to open the controller cover FDT

It is possible to loose and slide open the cover without removing of the screws. This prevents the cover from falling and causing damage on site.



#### 4 More safe installation by stopper of washer FDT FDC

When unit is installed with hook between washers, this stopper helps to install the unit safely, without adjusting washer.



Builder Maintenance



For smooth and easy working

## Easy installation and maintenance

**1** Easy and flexible hook to remove the filter

**FDT**  
**FDTC**

Hook of soft material helps to remove the filter without dust spreading.

Press the filter tab to the outside and remove the filter.

**2** Securely fix the corner lid by strap

**FDT**

The direction of the strap hook part has been changed from longitudinal to lateral. Furthermore, a barb has been added to the hook pin to prevent the strap from coming off.

Easy to hook but not easy to loose

**After**

**3** Drain-up-lift increases up to 850 mm

**FDT**  
**FDTC**

The drain can be lifted up to 850 mm from the ceiling surface.

	Previous	New
FDT	700	850
FDTC	600	850

Flexible hose

**4** New port to check drain water flow

**FDT**

A water supply port has been provided in the piping lid for easier testing of the drain water flow.  
(The port is usually sealed with a rubber cap.)

**5** Re-use of packages during construction work

**FDT**  
**FDTC**

Package material (carton) helps to protect the unit from unexpected welding spatter or dust on the new unit.

Spatter

**6** More flexible outlet for ducting

**FDT**  
**FDTC**

Both  $\phi 125$  and  $\phi 200$  (oval shaped) are available.

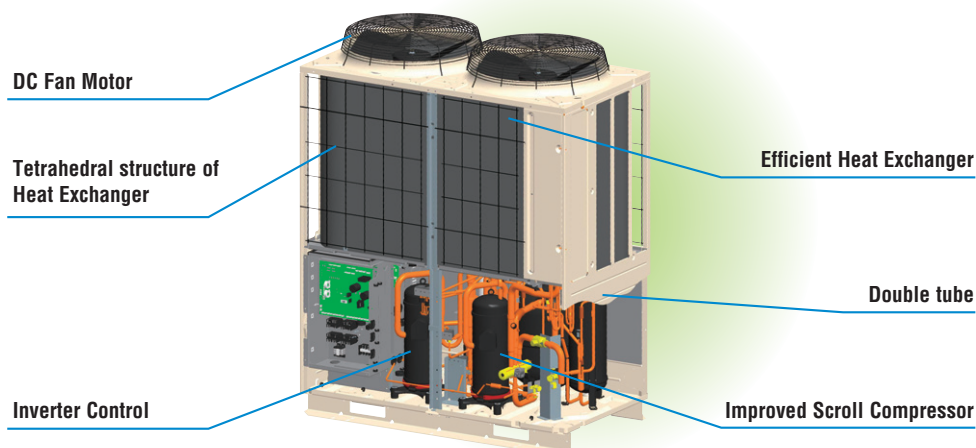
$\phi 125$   
 $\phi 200$



# Outdoor unit

## 1. High Efficiency & Comfort

High efficiency and compact design are achieved by applying advanced components



## Variable Temperature and Capacity Control

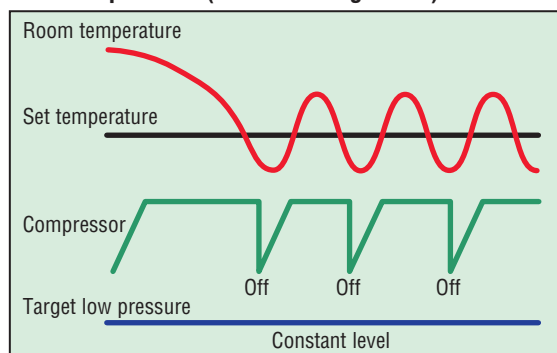
### VTCC

- The VTCC is a energy saving function designed by Mitsubishi Heavy Industries Thermal Systems.
- A new feature to all our KXZ ranges which provides up to 34%\* energy savings in both cooling and heating mode.
- VTCC is a function specifically designed to maximise energy savings in partial load conditions throughout all seasons.

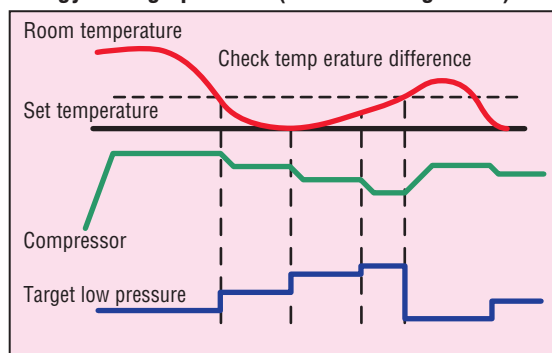


\*34% energy savings are based on comparison with a KXZ standard model with VTCC vs. a KXZ standard model both under partial load condition.

### Normal operation (in the cooling mode)



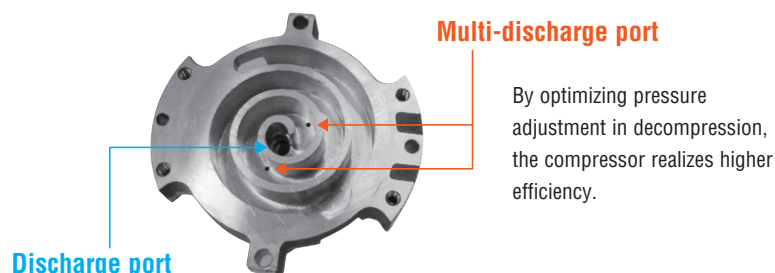
### Energy saving operation (in the cooling mode)



VTCC adjusts the target pressure of the refrigerant cycle in the outdoor unit automatically according to the demand of the indoor units in partial load conditions. These smooth adjustments ensure an optimal capacity usage of the indoor units as well as maximised energy savings. Ultimately this also increases comfort for the user. For example, in partial load conditions where you have low cooling and heating requirements, VTCC reduces the compressor frequency and controls the actuators in the outdoor unit. Overall with the VTCC functionality you will always have an additional energy saving of up to 34% (depending on configuration and usage of system) in low cooling and heating load requirements.

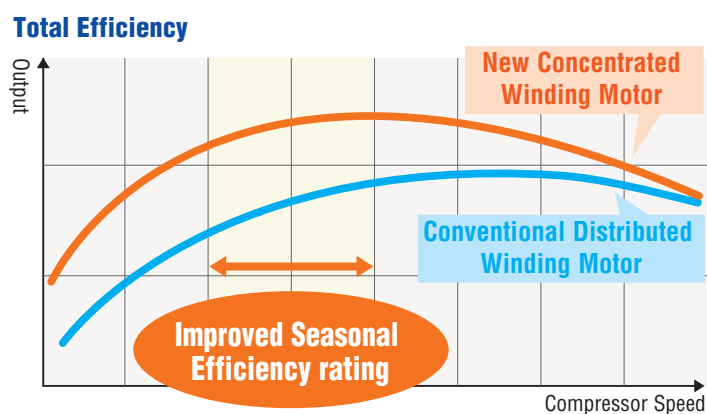
## Multiport compressor that achieves high efficiency

The multiport discharge area in the compressor has optimized pressure control with better balancing. The performance improvement at medium Hz has resulted in higher annual efficiencies.



## Concentrated winding motor achieves "High Output" and "Total Efficiency Improvement"

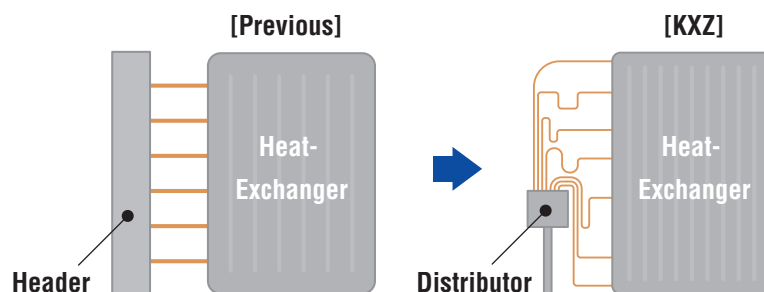
The high performance CPU enables high precision optimization for compressor speed, which leads to concentrated winding motor use. Our product achieves high output and better energy saving effects and in particular improves seasonal efficiency rating.



## Energy efficient Heat-exchanger

With piping layout rearranged from header to heat exchanger, refrigerant distribution flow has improved and maximum energy efficiency has been achieved.

Furthermore due to expansion of effective heat transfer area in heat exchanger, energy efficiency has increased.



## Strengthened resistance against frost

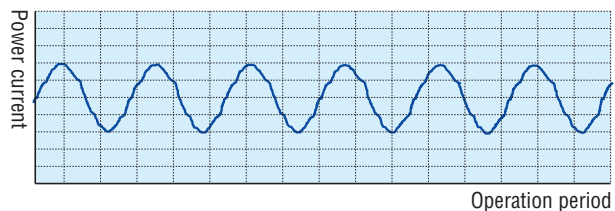
Resistance against frost has been strengthened by adopting the energy efficient heat-exchanger.

## Vector control

Applied Vector control has a high efficiency and many new advanced features.

- Smooth operation from low speed to high speed
- Smooth Sine Voltage Wave form are attained
- Energy efficiency is further improved in low speed range

### Vector Control

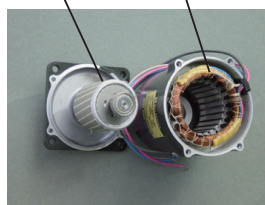


## DC Fan Motor

Adoption of DC fan motor has enabled to realize an excellent efficiency of approximate 60% higher than previous models.

Rotor(Squirrel Cage made of conductor)

Stator (coil)



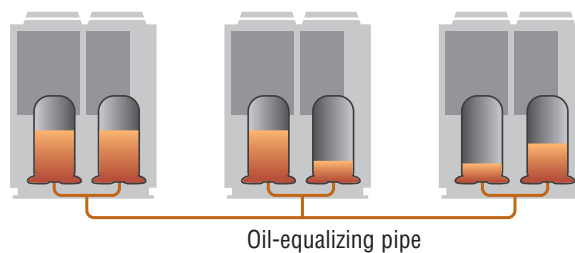
Rotor(made of permanent magnet)

Stator (coil)



## Oil level control capability

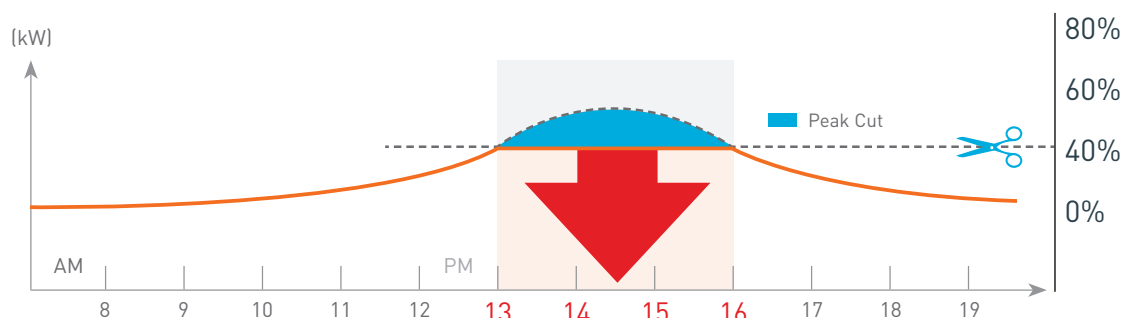
Our proprietary technology adjusts the oil level when combining two or three outdoor units, achieving level operation rate, keeping performance of the units and ensuring long life of the system.



## Capacity control

The peak cut function can easily be set on the controller. This function makes the control of the capacity easier and allow a better energy management over the long term.

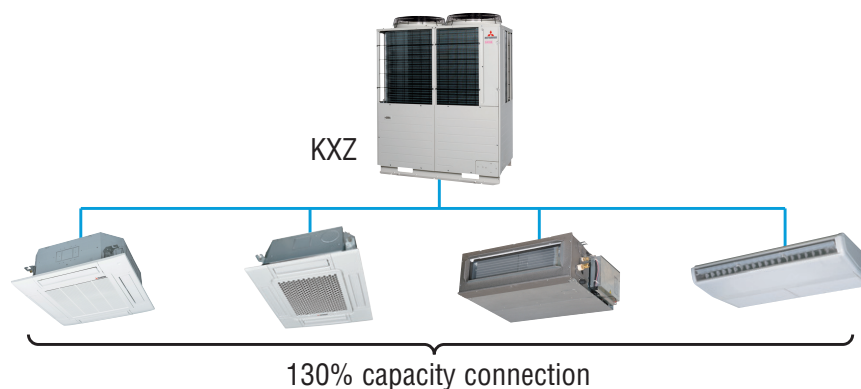
Four steps of capacity control are available with 80%, 60%, 40%, 0% (off). Schedule can be set up to 4 operations/day.





## 2. Design Flexibility

### Indoor unit capacity connection

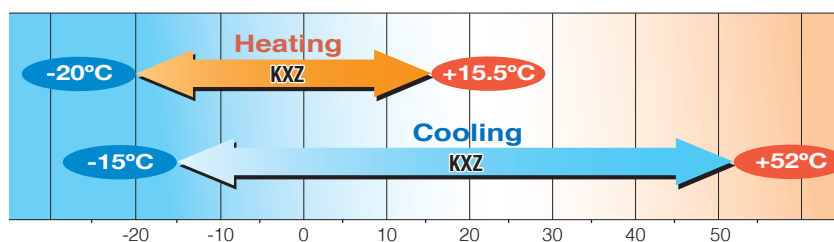


### Connectable indoor units

HP	8	10	12	16	18	20	22	24	26	28	30	32	34	36
Numbers	22	24	29	39	43	48	53	58	63	69	73	78	80	80

### Wide Range of Operation

KXZ series permits an extensible system design with a heating range operation down to -20°C and a cooling range operation up to 52°C (previous model : 43°C)



### Control Systems

All series offer wide choice of control system and provide the best solution.

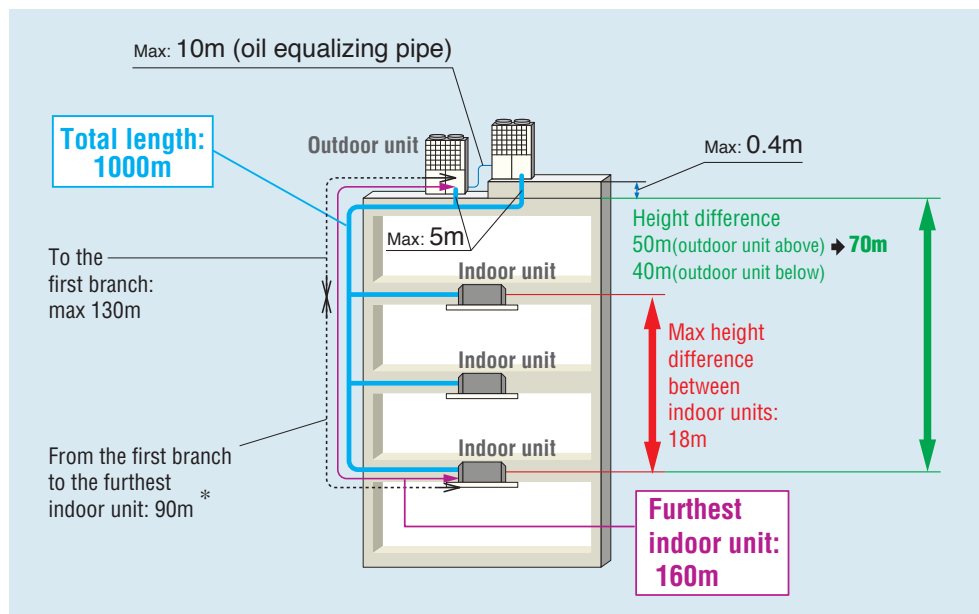
[Control system units with SUPERLINK- II]

Classification	Type	Model	Connectable Indoor units (Maximum)	Electric power calculation
Individual controller	Wired	RC-E5	16	—
		RC-EX3A	16	—
	Wireless	RCN-T-5BW-E2 etc.	16	—
Center Console	Push buttons	SC-SL1N-E	16	—
		SC-SL2NA-E	64	—
	Touch screen	SC-SL4-AE3	128	—
		SC-SL4-BE3	128	●
	BMS interface units	Web gateway & BACnet	256(128x2)	●
		Lonworks	96	—



## Long Pipe Length

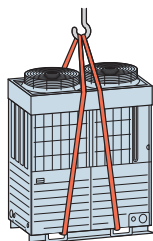
Piping length has extended max height difference between indoor units up to 18m and enables us to put indoor units on extra three floors. The furthest indoor unit: 160m or total length: 1000m contributes to system design flexibility.



\* The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX85m)

## Easy Transportation & Installation

KXZ is portable and the uniform reduced footprint allows neat, continuous installation.



## Blue Fin

Due to application of blue coated fins on the heat exchanger of the new outdoor unit, corrosion resistance has been improved compared to previous models.



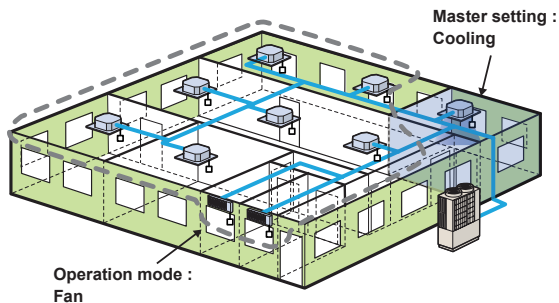
## Priority operation mode rule

User can select the following priority operation mode. (for whole system)

1. First unit's operation mode (by default setting)
2. Last unit's operation mode
3. Majority operation mode (see below)
4. Master operation mode (see below)

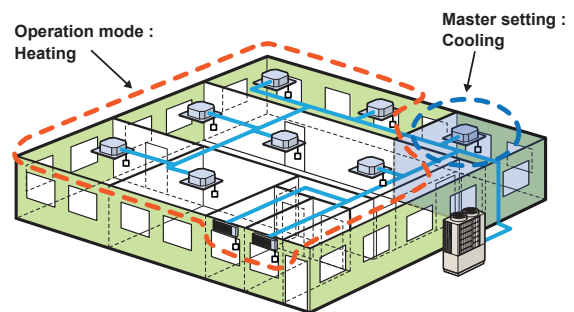
### <Majority operation mode>

The system is operated according to the mode selected by the majority of units in operation (whichever greater capacity between the sums of cooling mode and heating mode). The operation mode in minority is set to fan mode automatically.



### <Master operation mode>

The system is operated according to master operation mode. When master operation mode is set at cooling mode, units selected as heating mode is set to fan mode automatically.



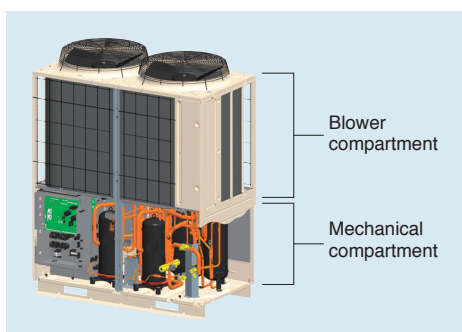
## Fixed Cooling mode/fixed heating mode (summer/winter switch)

It is possible to fix the operational mode of the system (either cooling or heating) using a switch (SW3-7) on the outdoor unit PC board - this enables the building user to decide the operation of the system (e.g. cooling only in summer/heating only in winter), to avoid unnecessary energy wastage. It is also possible to wire the control switch to a remote location (inside the building) to a control room, or even linked to an ambient thermostat.

## 3. Serviceability

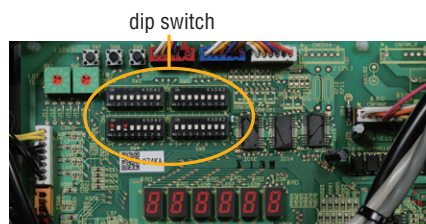
### Easy Service

Quick and easy access to service parts by separation of compartments.



### Check Operation

Closing of Service valve, crossing connection of refrigerant piping and electrical wiring, proper operation of EEV (Electrical Expansion Valve) can be checked automatically in cooling operation. This check operation can be done at 0~43°C outdoor temperature and 10~32°C indoor temperature by use of outdoor unit dip switch. The check should be done in one refrigerant system. It takes 15~30 minutes and avoids frequent failure by preventing careless mistakes during installation.







## 4. Support tool

### BIM (Building Information Modelling)

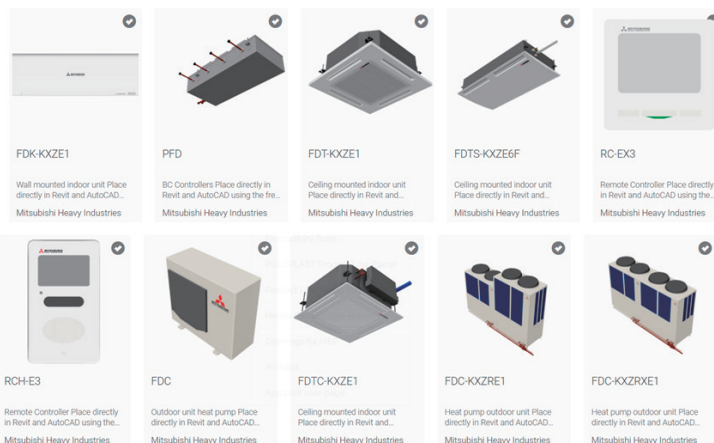
We can provide high quality Building Information Modelling (BIM) models in three formats:

1. Revit
2. 3D Cad
3. IFC (IFC provides an interoperability solution between different software applications.

The format establishes international standards to import and export building objects and their properties)

How and why BIM is used

BIM enables all disciplines of a project (Architects, engineers, quantity surveyors, contractors, clients etc..) to share a common model and data representing the project they are building.



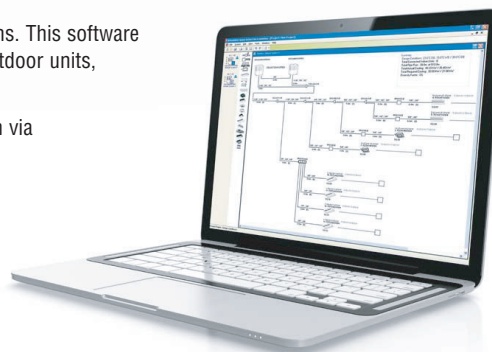
- Better design visualization
- BIM reduces conflicts and changes during construction
- Increases overall accuracy of project documentation
- Improves cost estimating
- Improves energy analysis
- Simplifies reporting and scheduling

### e-solution

Use our e-solution design software tool to find the latest specifications for our KXZ VRF systems. This software helps to simplify the processes to enable engineers to select the most suitable indoor units, outdoor units, pipework, controls & calculate any additional required refrigerants.

If you're an engineer interested in using e-solution, please register and download the e-solution via <https://mhiae.com/e-solution/> and be sure to download the latest updates when available.

Please be aware that this tool was developed to cater for the design of two and three pipe systems, and specifies the appropriate models and sizes. It also generates wiring diagrams and engineering drawing to export to AutoCAD or PDF. This flexibility allows engineers to print selected design information and technical data to present to potential clients. As well as personalising the design information into their own formats and documents for future proposals.



### MACO Service App

MACO Service application is available & free to download to both IOS and Android devices.

The application covers "Mitsubishi Heavy Industries Thermal System, Ltd" Air conditioning systems: RAC, PAC & VRF.

This "MACO Service" Application enables field engineers to make:

- A quick search of the meaning of error codes that may appear when there is a malfunction in a "Mitsubishi Heavy Industries Thermal Systems, Ltd" Air conditioning system, the probable cause for the malfunction and troubleshooting guideline.
- Scan the unit's QR code and search the meaning of error codes depending on the model type.
- Additional refrigerant charge calculation for VRF.
- Technical manual, Service manual for RAC, PAC & VRF.
- Technical support Video (Part checking, Troubleshooting, Service Tools, Maintenance data analysis) for RAC, PAC & VRF.
- Spare part information for RAC, PAC & VRF.
- Currently available in English, Japanese, Chinese, Thai, Turkish, Indonesian, Vietnamese, Arabic, Cambodian & Burmese.



To download the App go to:

iPhone: <https://apps.apple.com/th/app/maco-service/id1276956648>

Android: [https://play.google.com/store/apps/details?id=com.ssd.macoservice&hl=en\\_US&gl=US](https://play.google.com/store/apps/details?id=com.ssd.macoservice&hl=en_US&gl=US)

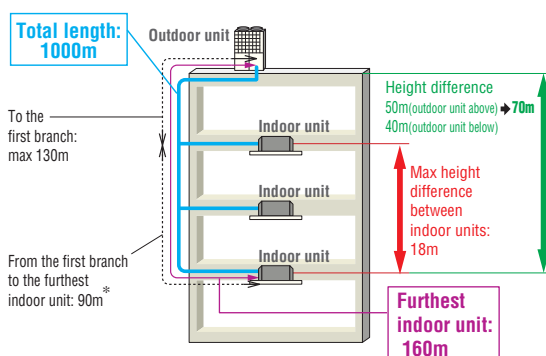
# KXZ Heat pump systems C€

## 8,10,12HP (22.4kW~33.5kW)

### Model No. Nominal Cooling Capacity

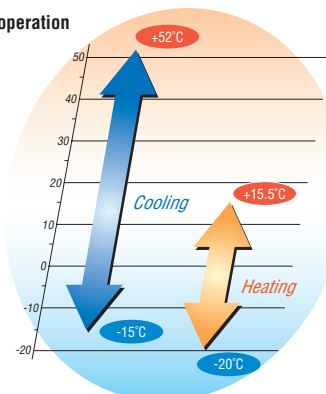
FDCB224KXZE1	22.4kW
FDCB280KXZE1	28.0kW
FDCB335KXZE1	33.5kW

- The KXZ heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 29 indoor units/up to 130% capacity.
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



\* The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX85m)

### Range of operation



## Specifications

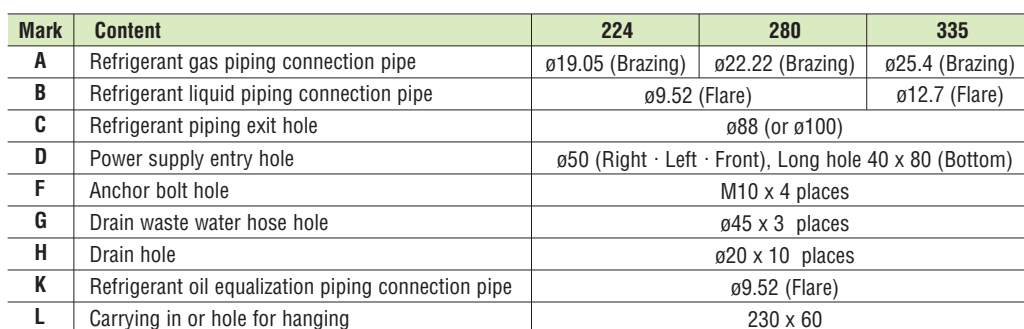
Item		Model	FDCB224KXZE1	FDCB280KXZE1	FDCB335KXZE1
Nominal horse power			8HP	10HP	12HP
Power source			3 phase 380-415V, 50Hz / 380V, 60Hz		
Starting current		A	5		
Max current		A	18.2	21.2	
ISO-T1	Nominal capacity	Cooling	22.4	28.0	33.5
		Heating	25.0	31.5	37.5
	Electric characteristics	Power consumption	4.98	7.24	8.96
		Cooling/Heating	5.56	7.28	9.04
ISO-T3	Nominal capacity	Cooling	20.7	24.5	29.3
	Electric characteristics	Power consumption	6.04	8.00	9.83
Exterior dimensions		HxWxD	1690x1350x720		
Net weight		kg	272		
Refrigeration charge		R410A	11		
Sound pressure level		Cooling/Heating	56/57	55/57	61/58
Refrigerant piping size		Liquid line	ø9.52(3/8")		
		Gas line	ø19.05(3/4")	ø22.22(7/8")	ø25.4(1")
Capacity connection		%	80-130		
Number of connectable indoor units			22	24	29

(1) The operation datas are measured under the following conditions.

Item		Indoor air temperature		Outdoor air temperature	
Standard	ISO-T1	DB 27°C	WB 19°C	DB 35°C	WB 24°C
	ISO-T3	29°C	19°C	46°C	24°C
Heating		ISO-T1/T3	20°C	-	7°C

(2) Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

All measurements in mm.



Installation example		
Dimensions	1	2
<b>L<sub>1</sub></b>	500	Open
<b>L<sub>2</sub></b>	10(30)	10(30)
<b>L<sub>3</sub></b>	100	100
<b>L<sub>4</sub></b>	10(30)	Open
<b>H<sub>1</sub></b>	1500	Open
<b>H<sub>2</sub></b>	No limit	No limit
<b>H<sub>3</sub></b>	1000	No limit
<b>H<sub>4</sub></b>	No limit	Open

23



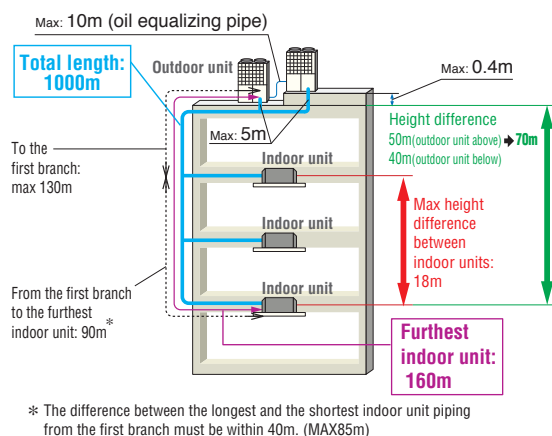
# KXZ Heat pump systems C€

## 16,18,20,22,24HP (45.0kW~67.0kW)

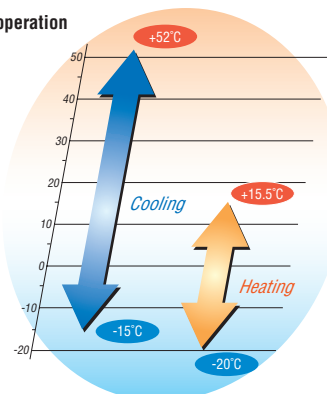
Model No.	Nominal Cooling Capacity
FDCB450KXZE1 (FDCB224+FDCB224)	45.0kW
FDCB500KXZE1 (FDCB224+FDCB280)	50.0kW
FDCB560KXZE1 (FDCB280+FDCB280)	56.0kW
FDCB615KXZE1 (FDCB280+FDCB335)	61.5kW
FDCB670KXZE1 (FDCB335+FDCB335)	67.0kW



- Connect up to 58 indoor units/up to 130% capacity.
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



Range of operation



## Specifications

Exterior dimension : Please refer to page23.

Item	Model	FDCB450KXZE1	FDCB500KXZE1	FDCB560KXZE1	FDCB615KXZE1	FDCB670KXZE1
Combination(FDCB)		224KXZE1	224KXZE1	280KXZE1	280KXZE1	335KXZE1
		224KXZE1	280KXZE1	280KXZE1	335KXZE1	335KXZE1
Nominal horse power		16HP	18HP	20HP	22HP	24HP
Power source		3 phase 380-415V, 50Hz / 380V, 60Hz				
Starting current	A	10				
Max current	A	36.4	39.4		42.4	
ISO-T1	Nominal capacity	Cooling	kW	45.0	50.0	56.0
		Heating	kW	50.0	56.0	63.0
	Electric characteristics	Power consumption	kW	10.00	12.05	14.47
		Cooling	kW	11.12	12.72	14.56
ISO-T3	Nominal capacity	Cooling	kW	41.5	45.2	49.0
	Electric characteristics	Power consumption	kW	12.11	14.04	16.00
Exterior dimensions	HxWxD	mm	1690x2700x720			
Net weight		kg	544			
Refrigeration charge	R410A	kg	11.0x2			
Refrigerant piping size	Liquid line	mm(in)	ø12.7(1/2")			
	Gas line	mm(in)	ø28.58(1 1/8")			
Capacity connection	%		80~130			
Number of connectable indoor units			39	43	48	53

(1) The operation datas are measured under the following conditions.

Standard	Item	Indoor air temperature		Outdoor air temperature	
		DB	WB	DB	WB
Cooling	ISO-T1	27°C	19°C	35°C	24°C
	ISO-T3	29°C	19°C	46°C	24°C
Heating	ISO-T1/T3	20°C	-	7°C	6°C

(2) Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

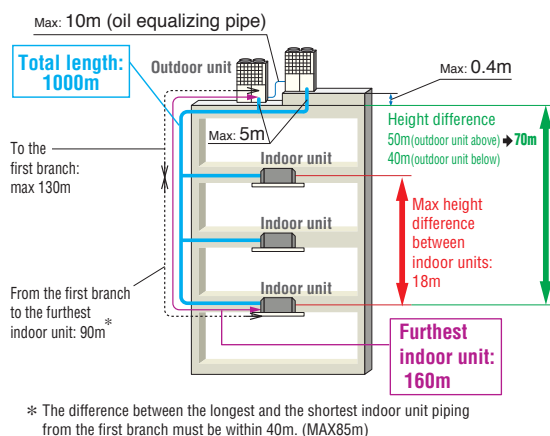
# KXZ Heat pump systems C€

## 26,28,30,32,34,36HP (73.5kW~100.0kW)

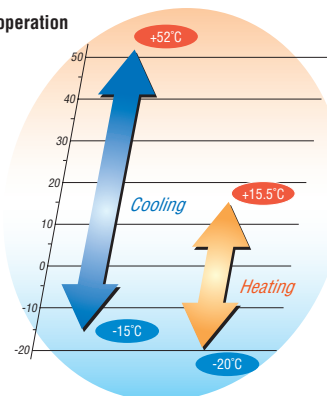


Model No.		Nominal Cooling Capacity
FDCB735KXZE1	(FDCB224+FDCB224+FDCB280)	73.5kW
FDCB800KXZE1	(FDCB224+FDCB280+FDCB280)	80.0kW
FDCB850KXZE1	(FDCB280+FDCB280+FDCB280)	85.0kW
FDCB900KXZE1	(FDCB280+FDCB280+FDCB335)	90.0kW
FDCB950KXZE1	(FDCB280+FDCB335+FDCB335)	95.0kW
FDCB1000KXZE1	(FDCB335+FDCB335+FDCB335)	100.0kW

- Connect up to 80 indoor units/up to 130% capacity.
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



Range of operation



## Specifications

Exterior dimension : Please refer to page23.

Item				Model	FDCB735KXZE1	FDCB800KXZE1	FDCB850KXZE1	FDCB900KXZE1	FDCB950KXZE1	FDCB1000KXZE1
Combination(FDCB)					224KXZE1	224KXZE1	280KXZE1	280KXZE1	280KXZE1	335KXZE1
					224KXZE1	280KXZE1	280KXZE1	280KXZE1	335KXZE1	335KXZE1
					280KXZE1	280KXZE1	280KXZE1	335KXZE1	335KXZE1	335KXZE1
Nominal horse power					26HP	28HP	30HP	32HP	34HP	36HP
Power source					3 phase 380-415V, 50Hz / 380V, 60Hz					
Starting current				A	15					
Max current				A	57.6	60.6	63.6			
ISO-T1	Nominal capacity	Cooling		kW	73.5	80.0	85.0	90.0	95.0	100.0
		Heating			82.5	90.0	95.0	100.0	106.0	112.0
	Electric characteristics	Power consumption	Cooling Heating	kW	17.26	19.76	21.98	23.55	25.15	26.75
					18.62	20.57	21.96	23.47	25.23	27.00
ISO-T3	Nominal capacity	Cooling		kW	65.9	69.7	73.5	78.3	83.1	87.9
	Electric characteristics	Power consumption	Cooling	kW	20.08	22.04	24.00	25.83	27.66	29.49
Exterior dimensions		HxWxD		mm	1690x4050x720					
Net weight				kg	816					
Refrigeration charge		R410A		kg	11.0x3					
Refrigerant piping size		Liquid line		mm(in)	ø15.88(5/8")					
		Gas line			ø31.8(1 1/4") [ø34.92(1 3/8")]					
Capacity connection				%	80-130					
Number of connectable indoor units					63	69	73	78	80	80

(1) The operation datas are measured under the following conditions.

Standard	Item	Indoor air temperature		Outdoor air temperature	
		DB	WB	DB	WB
Cooling	ISO-T1	27°C	19°C	35°C	24°C
	ISO-T3	29°C	19°C	46°C	24°C
Heating	ISO-T1/T3	20°C	-	7°C	6°C

(2) Sound pressure level indicates the value in anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

(3) [ ]:Pipe size applicable to European installations are shown in parentheses.

## Refrigerant piping

### Installation of Interconnecting Pipework

KXZ equipment is manufactured to meet the highest standards of quality and reliability. It is imperative that the method of installation and the materials used are also to the high standards, to ensure trouble free operation and long term reliability.

The interconnecting pipework must be installed by a competent and trained engineer.

Refrigeration quality copper tube must be used, soft copper coils or half-hard straight lengths. The refrigeration quality tube must be soft drawn seamless high grade copper pipe. The copper tube must be selected taking into account the higher operating pressures of R410A refrigerant, and that high pressures will occur throughout the system because of the reverse cycle operation. All pipework material used should comply with EN12735 European standard.

The supplied branch pipe kits, must be used to

make connections to indoor units, and the supplied manifold kits must be used to make connections between outdoor units (where applicable); it is not permitted to use standard fittings such as elbows, tees etc. The branch pipes shall be installed in accordance with the manufacturer's instructions, allowing unrestricted flow of refrigerant, and in accordance with European standard EN378.

All brazed joints shall be made with dry nitrogen purge to ensure the prevention of oxidation of the internal surface of the copper pipes.

The ingress of moisture, dirt and any other contaminants to the interior of the copper pipes, and air conditioning units, must be prevented during the installation procedure.

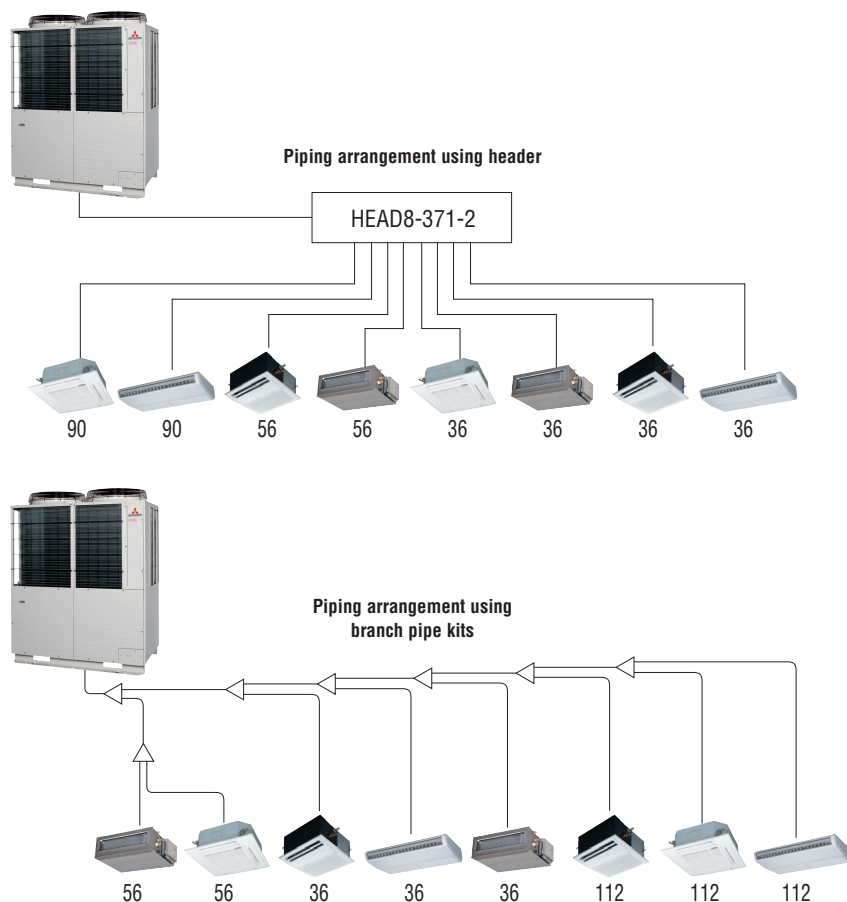
After the installation of pipework, prior to the connection of the outdoor units, and sealing of insulation joints, the pipework must be pressure tested for leakage, using dry nitrogen.

### Additional Refrigerant

Only R410A refrigerant shall be used, it must be charged by weight only, using electronic scales. The amount of additional refrigerant must be accurately calculated from the manufacturer's data, based on the length and diameter of each section of the liquid refrigerant pipework of the system.

The products contains fluorinated greenhouse gases covered by Kyoto protocol.

## Single outdoor unit piping examples:



### Standard (Outdoor unit side branching pipe – Indoor unit side first branching pipe)

If the longest distance (measured between the outdoor unit and the farthest indoor unit) is 90m or longer (actual length), please change the main pipe size according to the table below.

Outdoor unit	Main pipe size (normal)		Pipe size for an actual length of 90m or longer				
	Gas pipe	Liquid pipe	Gas pipe	Liquid pipe			
224	ø19.05 × t 1.0	ø9.52 × t 0.8	ø22.22 × t 1.0	ø12.7 × t 0.8			
280	ø22.22 × t 1.0		ø25.4 (ø22.22) × t 1.0				
335	ø25.4 (ø22.22) × t 1.0						
400	ø25.4 (ø28.58) × t 1.0		ø28.58 × t 1.0				
450	ø28.58 × t 1.0	ø12.7 × t 0.8	ø31.8 × t 1.1 (ø28.58 × t 1.0)	ø15.88 × t 1.0			
475							
500							
560							
615							
670	ø31.8 × t 1.1 (ø34.92 × t 1.2)	ø15.88 × t 1.0	ø38.1 × t 1.35 (ø34.92 × t 1.2)	ø19.05 × t 1.0			
735							
800							
850							
900							
950	ø38.1 × t 1.35(ø34.92 × t 1.2)						
1000							

mm	inch
ø9.52	3/8"
ø12.7	1/2"
ø15.88	5/8"
ø19.05	3/4"
ø22.22	7/8"
ø25.4	1"

mm	inch
ø28.58	1 1/8"
ø31.8	1 1/4"
ø34.92	1 3/8"
ø38.1	1 1/2"
ø44.5	1 3/4"
ø50.8	2"

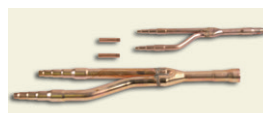
Please use C1220T-1/2H for ø19.05 or larger pipes.

Pipe sizes applicable to European installations are shown in parentheses.

Branch pipes



DIS-22-1G/DIS-180-1G



DIS-371-1G/DIS-540-3

Header pipe

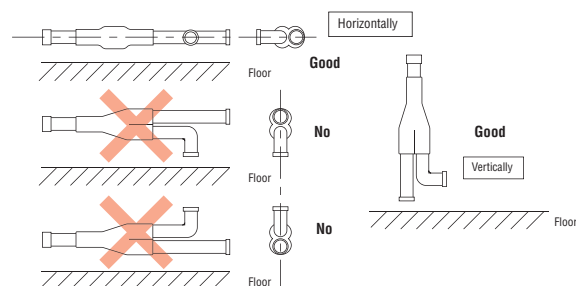


HEAD6-180-1G

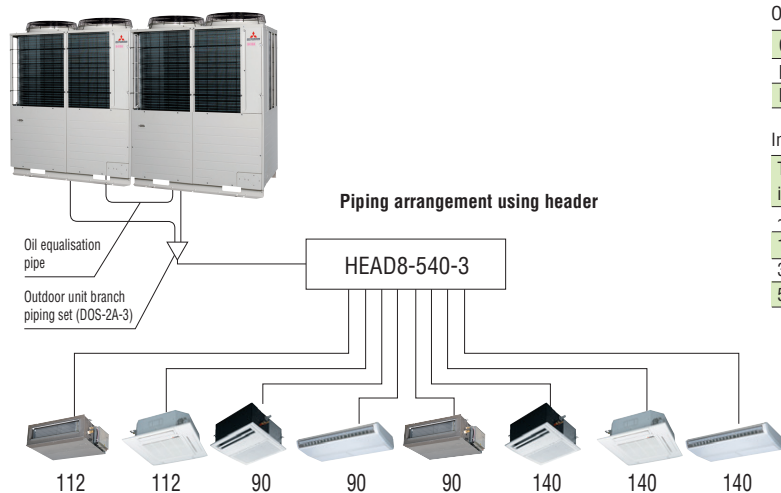
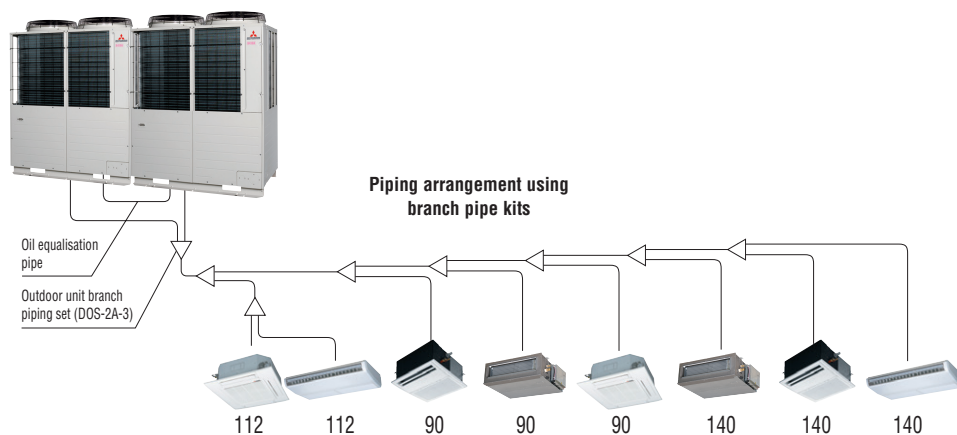
Combination outdoor unit manifold



DOS-2A-3  
DOS-3A-3



## Combination outdoor unit piping examples:



Outdoor unit's branch piping set

Outdoor unit	Branch piping set
For two units (for 615~1120)	DOS-2A-3
For three units (for 1200~1680)	DOS-3A-3

Indoor unit's first branch piping set

Total capacity of indoor units	Branch piping set	Header set	
		Model	Branches
~179	DIS-22-1G	HEAD4-22-1G	Max 4 branches
180~370	DIS-180-1G	HEAD6-180-1G	Max 6 branches
371~539	DIS-371-1G	HEAD8-371-2	Max 8 branches
540~	DIS-540-3	HEAD8-540-3	Max 8 branches



# Electrical wiring – power supply

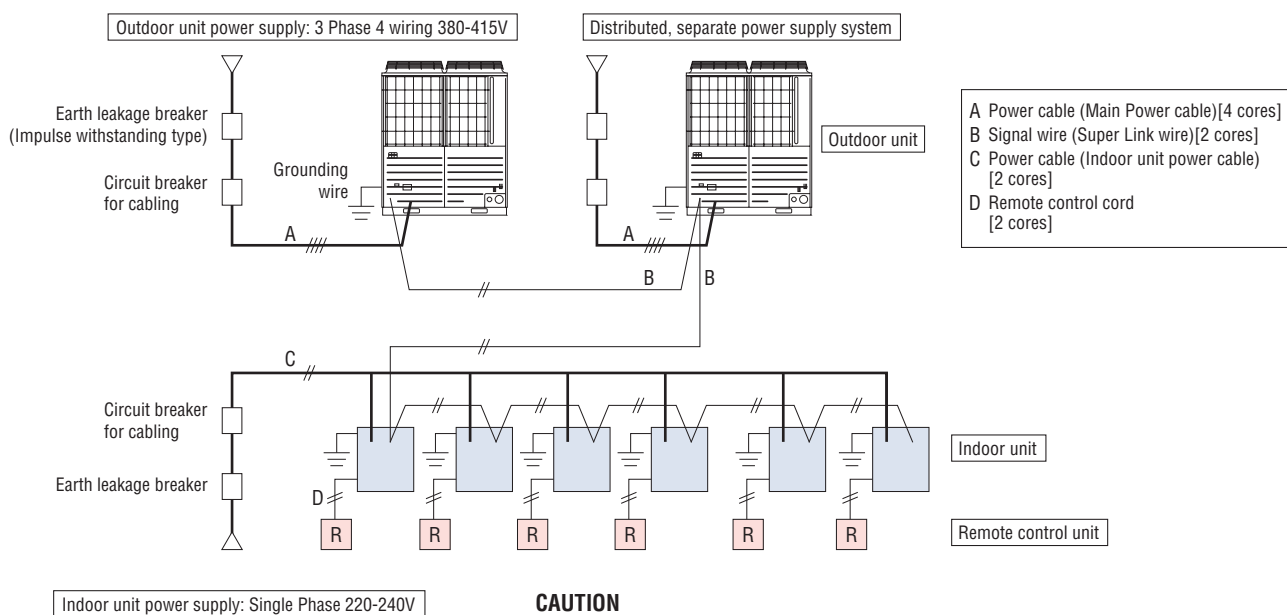
KXZ has greatly simplified wiring requirements utilising a 'polarity-free' two wire control loop connecting the indoor units.

## Power wiring

Cables can be laid through the front, right, left or bottom of the outdoor unit casing.

Separate power supplies should be used for the outdoor unit (3Phase) and the indoor units (1Phase).

Only control wiring is connected from outdoor to indoor unit.



## CAUTION

If the earth leakage breaker is exclusively for ground fault protection, then you will need to install a circuit breaker for wiring work.

# Electrical wiring – control wiring

1. The control wiring is 5 Volt DC, non-polarised, two wire connection notated as 'A1' and 'B1'. This 'AB' wiring connects outdoor unit to indoor unit and indoor unit to indoor unit.

2. This wiring must be a 2-core shielded cable size 0.75mm<sup>2</sup> or 1.25mm<sup>2</sup>.

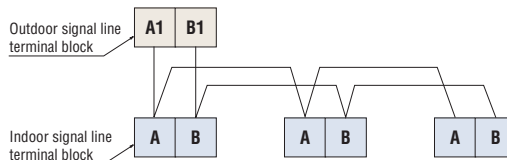
	0.75mm <sup>2</sup>	1.25mm <sup>2</sup>
~1000m	YES	YES
1000~1500m	YES	NO

3. We recommend both ends of the shield of the cable are connected to ground (earth) at all the indoor units and outdoor units.

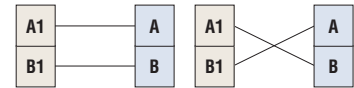
4. When multiple outdoor units are used,  
 • Connect the signal cable between indoor and outdoor units and the signal cable between outdoor units belonging to the same refrigerant line to A1 and B1.  
 • Connect the signal line between outdoor units on different refrigerant lines to A2 and B2.

5. For current specification of 2-core (AB) wiring, please consult your dealer.

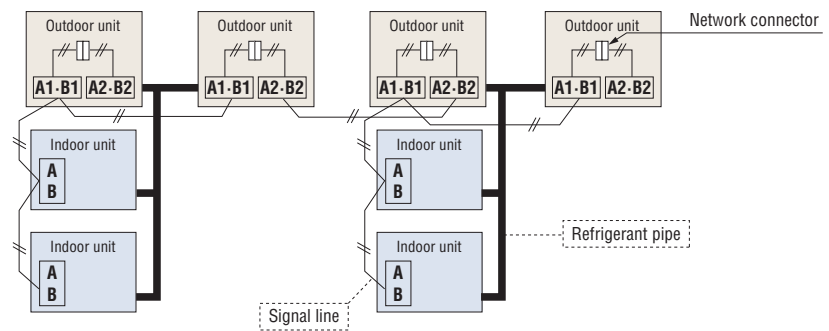
(1) When one outdoor unit is used



o Indoor and outdoor signal lines do not have a polarity. Any of the connections in the following illustration can be made.

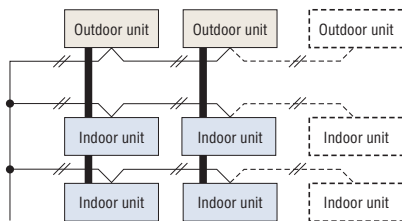


(2) When plural outdoor units are used



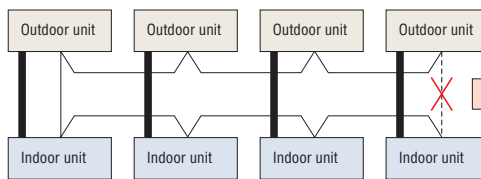
The maximum number of indoor units that can be connected in a system is 128 and it is possible to configure outdoor units and/or indoor units as an outdoor or indoor unit group connected with each other with two wires.

(3) The signal lines can also be connected using the method shown below.



## Important

o Loop wiring prohibited

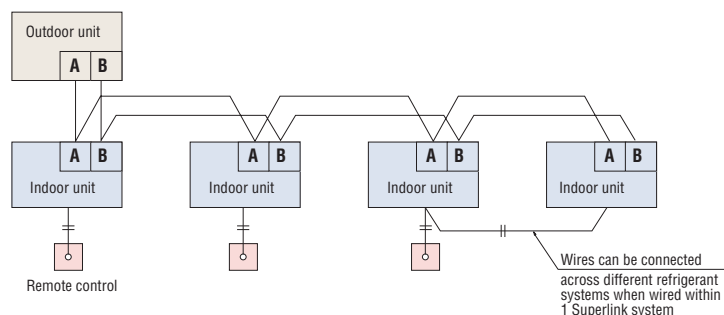


The signal lines cannot form a loop, so the wirings shown as ..... in the diagram are prohibited.

# Remote control wiring specifications

For interconnecting wiring between the remote control and indoor units (XY wiring) use 2-core cable size 0.3mm<sup>2</sup>. The maximum length of 2-core cable is 600 metres. Where the 2-core wiring exceeds 100m, use the wire size detailed on the table below.

Length (m)	Wire size
100 to 200	0.5mm <sup>2</sup> x 2 core
To 300	0.75mm <sup>2</sup> x 2 core
To 400	1.25mm <sup>2</sup> x 2 core
To 600	2.0mm <sup>2</sup> x 2 core





# Indoor units

## Benefits Summary

When using RC-EX3A (Remote control), functions with symbol ● are available.  
However, for RC-E5 (Remote control), functions with ★ are not available.

Energy Saving	Inverter technology	Inverter control technology delivers high efficiency and a smooth operation from high speed to low speed. A smooth sine voltage wave is attained.
	Energy-saving ★	Since the capacity is controlled automatically based on the outdoor temperature, energy can be saved without losing comfort.
	Motion sensor ★	This sensor detects human activity and shifts the temperature setting according to the amount of activity in the room.
	Home leave operation ★	This function ensures that when the room is unoccupied for long periods of time, the unit will maintain a moderate indoor temperature, avoiding extremely hot or cool temperatures.
	Set temperature auto return ★	This function allows the user to program a preferred set temperature that the unit will return to each time it is operated.
Comfort	Automatic operation	This function automatically selects the required heating or cooling function based on the current room conditions.
	Silent operation	This function allows the user to program periods where the unit will operate with reduced noise levels, perfect for night time and an uninterrupted sleep.
	Hi power operation ★	Use the high power function to quickly reach your optimum temperature level when you first turn on the unit. This function will operate for a maximum of 15 minutes before returning to normal operation.
Air flow	Flap control system	This function allows the user to set the upper and lower limit positions of the flap at each air outlet individually, providing you with complete control over interior air flow.
	Vertical auto swing	The vertical louvers on your unit will move up and down continuously during operation. This function allows you to set the up/down swing position of the louver to the preferred operation angle.
	Draft prevention setting ★	Draft Prevention setting provides a comfortable air flow without any draft feeling. Whether cooling or heating a room, the remote control can be used to instantly suppress any warm or cool drafts. This accurately assists how air flow is directed out of the indoor unit.
	Automatic fan speed	The unit's on-board microcomputer continuously monitors the room's air temperature and adjusts the air flow automatically.
Timer	Sleep timer	This function allows the user to set a pre-determined amount of time between 30 and 240 minutes that your unit will operate for before switching off.
	Peak-cut timer ★	This function lets the user to preset the capacity limit during certain periods of the day, minimising energy consumption during peak billing times, thus reducing operation costs.
	Weekly timer	Set the unit to turn on and off automatically on a weekly basis to suit your usual room usage on each day.
Convenient	Function Switch ★	From the eight available functions on the unit, this function allows the user to set two functions to operate automatically.
	Favourite setting ★	Operation mode, set temperature, fan speed and air flow direction automatically adjust to the programmed favourite setting.
	Static pressure adjustment	This is operable when connecting duct type indoor units equipped with the external static pressure adjustment function. It will adjust the airflow accordingly based on the connected duct static pressure.
	Select the language ★	Set the language to be displayed on the remote control.
	Air filter	The air filter in the unit traps and removes airborne dust particles and other allergens to provide you clean air.
	Filter sign	This warning alerts when the filter needs to be cleaned.
	Outside air intake	This function provides clean fresh air into the room through the external air intake, avoiding the constant recycling of internal air.
Others	Self diagnostics	The internal microcomputer automatically runs a diagnostic of the system in the event of a malfunction. This enables authorised dealers to isolate and repair any issues.
	Built in drain pump	The built-in drain pump, allows greater flexibility with installation, offering a great solution for applications with limited space.
	Improved serviceability	The fan unit (comprised of impeller and motor) is easily accessible from either the side or bottom of the unit and can be slid out for easy maintenance.





# Ceiling Cassette -4way-FDT

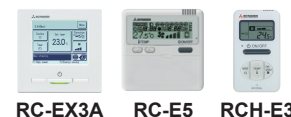
## Model No.

FDT28KXZE1  
FDT36KXZE1  
FDT45KXZE1  
FDT56KXZE1  
FDT71KXZE1  
FDT90KXZE1  
FDT112KXZE1  
FDT140KXZE1  
FDT160KXZE1



## Remote control (option)

### Wired



### Wireless



RCN-T-5BW-E2(White)  
RCN-T-5BB-E2(Black)

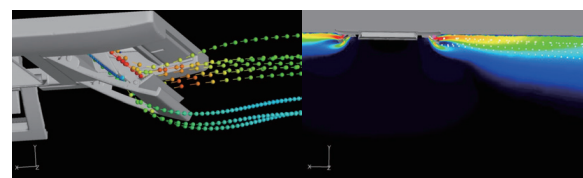
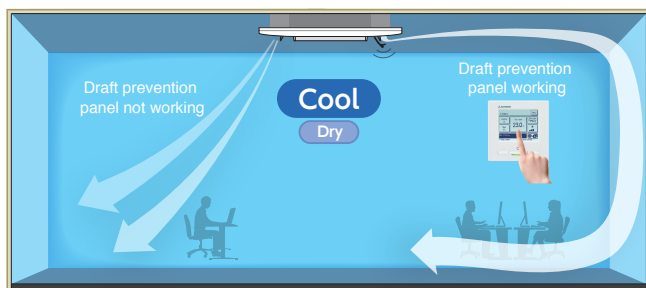
## Draft Prevention Panel (Option)

### Draft Prevention Panel

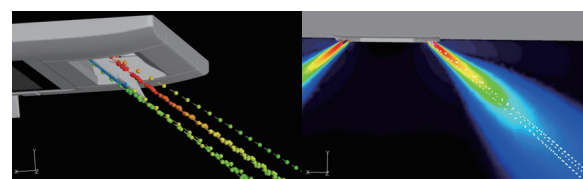
(Option)

This prevents cold / hot draft being blown directly on the user. It is possible to set Draft Prevention Panel for each air outlet.

Advanced airflow control technology cultivated through aircraft development.



Draft Prevention Panel working



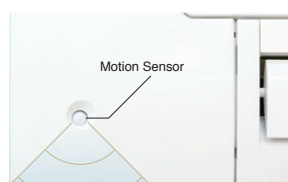
Draft Prevention Panel placed at off position

User can position panels by using the remote controller only (RC-EX3A, Wireless kit) when Draft Prevention Panel is available.

### Motion Sensor

(Option)

Motion sensor is equipped in the corner of the panel and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



LB-T-5BW-E(White)  
LB-T-5BB-E(Black)

### Improve the aerodynamic performance of the unit

New designed component has better aerodynamic performance and achieve lower noise.

## New design turbo fan



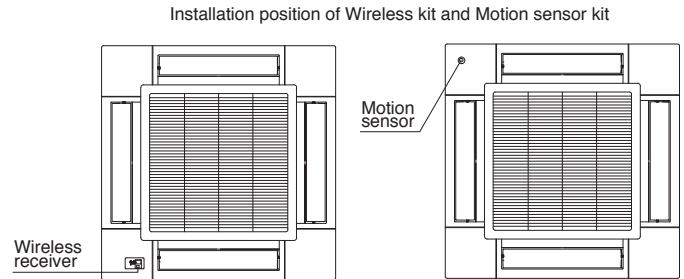
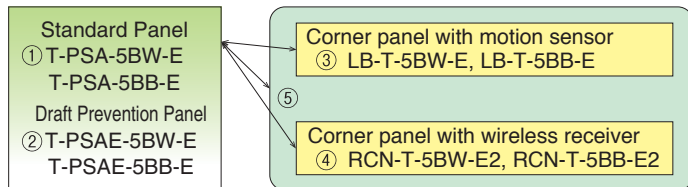
## Fan guard (standard equipment)



## Panel select pattern

(Option)

8 patterns of panel are available.

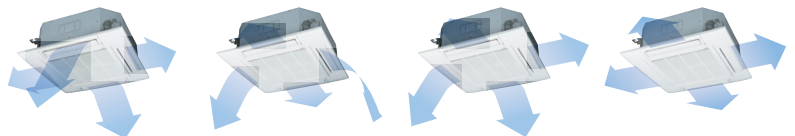


\*Wireless receiver and Motion sensor can be installed to the position as shown

- ① Standard Panel only
- ①+③ Standard Panel with corner panel with motion sensor
- ①+④ Standard Panel with corner panel with wireless receiver
- ①+⑤ Standard Panel with corner panel with motion sensor & corner panel with wireless receiver
- ② Draft Prevention Panel only
- ②+③ Draft Prevention Panel with corner panel with motion sensor
- ②+④ Draft Prevention Panel with corner panel with wireless receiver
- ②+⑤ Draft Prevention Panel with corner panel with motion sensor & corner panel with wireless receiver

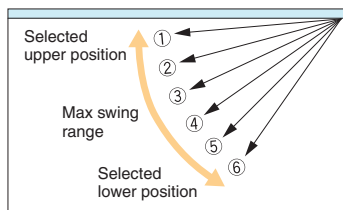
## Individual flap control system

According to room conditions, four directions of air flow can be controlled individually by utilizing the flap control system. Individual flap control is available even after installation.



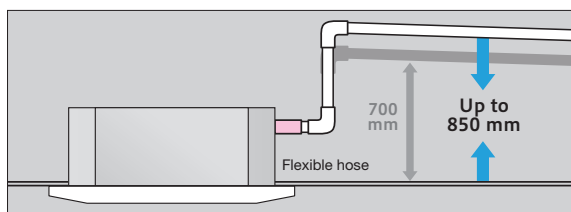
Flap can swing within an upper and lower flap range position that can be selected with a wired remote control.

\*The wireless remote control is not applicable to the Individual flap control system.



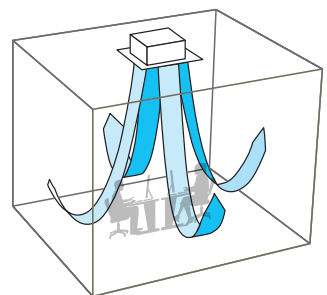
## 850mm Drain Pump

Drain can be discharged upwards by 850mm from the ceiling surface, allowing a piping layout with a high degree of freedom. Thanks to the 185mm flexible hose, equipment supports easy workability.



## Suitable for High ceilings

The Powerful blowout carries comfortable air flow to the floor even in high ceiling. It is ideal for high ceiling offices, stores, etc., with a wide, uniform air flow throughout the room.

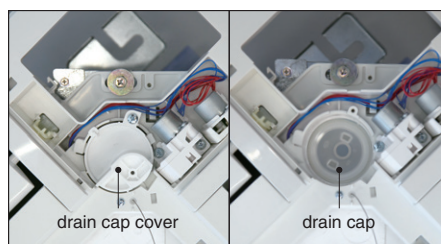


## Easy check of drain pan

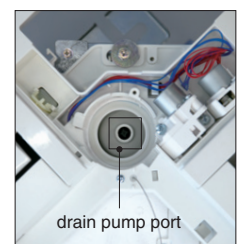
Easy inspection of the condition of the drain pan is possible by removing only the corner lid.



Remove corner lid.



Remove drain cap cover and check the condition. It is necessary to clean-up, firstly remove the rubber stopper to drain water out and secondly remove the drain cap.



Clean up the area around the drain pump port.

## Specifications

Item	Model	FDT28KXZE1	FDT36KXZE1	FDT45KXZE1	FDT56KXZE1	FDT71KXZE1
Nominal cooling capacity	kW	2.8	3.6	4.5	5.6	7.1
Nominal heating capacity	kW	3.2	4.0	5.0	6.3	8.0
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz				
Power consumption	Cooling	0.04-0.04 / 0.04			0.07-0.07/0.07	0.08-0.08/0.08
	Heating	0.04-0.04 / 0.04			0.07-0.07/0.07	0.08-0.08/0.08
Sound power level	dB(A)	55			60	62
Sound pressure level	dB(A)	P-Hi:38 Hi:33 Me:30 Lo:28		P-Hi:38 Hi:33 Me:31 Lo:29	P-Hi:44 Hi:33 Me:31 Lo:29	P-Hi:47 Hi:35 Me:32 Lo:28
Exterior dimensions H x W x D	mm	Unit:236x840x840 Panel:35x950x950				
Net weight	kg	Unit:20 Standard Panel:5			Unit:21.5 Standard Panel:5	
Air flow	m³/min	P-Hi:20 Hi:14 Me:12 Lo:10	P-Hi:20 Hi:14 Me:12 Lo:10	P-Hi:20 Hi:15 Me:13 Lo:10	P-Hi:26 Hi:16 Me:13 Lo:11	P-Hi:28 Hi:17 Me:14 Lo:12
Outside air intake		Possible				
Panel		T-PSA-5BW-E, T-PSAE-5BW-E (White) / T-PSA-5BB-E, T-PSAE-5BB-E (Black)				
Air filter, Q'ty		Pocket Plastic net x1 (Washable)				
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-T-5BW-E2, RCN-T-5BB-E2				
Installation data		Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")				
Refrigerant piping size	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")	

Item	Model	FDT90KXZE1	FDT112KXZE1	FDT140KXZE1	FDT160KXZE1
Nominal cooling capacity	kW	9.0	11.2	14.0	16.0
Nominal heating capacity	kW	10.0	12.5	16.0	18.0
Power source		1 Phase 220-240V, 50Hz			
Power consumption	Cooling	0.13-0.13/0.13		0.14-0.14/0.14	
	Heating	0.13-0.13/0.13		0.14-0.14/0.14	
Sound power level	dB(A)	65		66	
Sound pressure level	dB(A)	P-Hi:49 Hi:38 Me:36 Lo:31	P-Hi:49 Hi:39 Me:37 Lo:31	P-Hi:49 Hi:42 Me:39 Lo:32	P-Hi:49 Hi:42 Me:39 Lo:33
Exterior dimensions H x W x D	mm	Unit:298x840x840 Panel:35x950x950			
Net weight	kg	Unit:25 Standard Panel:5			
Air flow	m³/min	P-Hi:37 Hi:25 Me:22 Lo:15	P-Hi:38 Hi:26 Me:23 Lo:17	P-Hi:38 Hi:28 Me:25 Lo:18	P-Hi:38 Hi:29 Me:26 Lo:19
Outside air intake		Possible			
Panel		T-PSA-5BW-E, T-PSAE-5BW-E (White) / T-PSA-5BB-E, T-PSAE-5BB-E (Black)			
Air filter, Q'ty		Pocket Plastic net x1 (Washable)			
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-T-5BW-E2, RCN-T-5BB-E2			
Installation data		Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")			
Refrigerant piping size	mm(in)	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")			

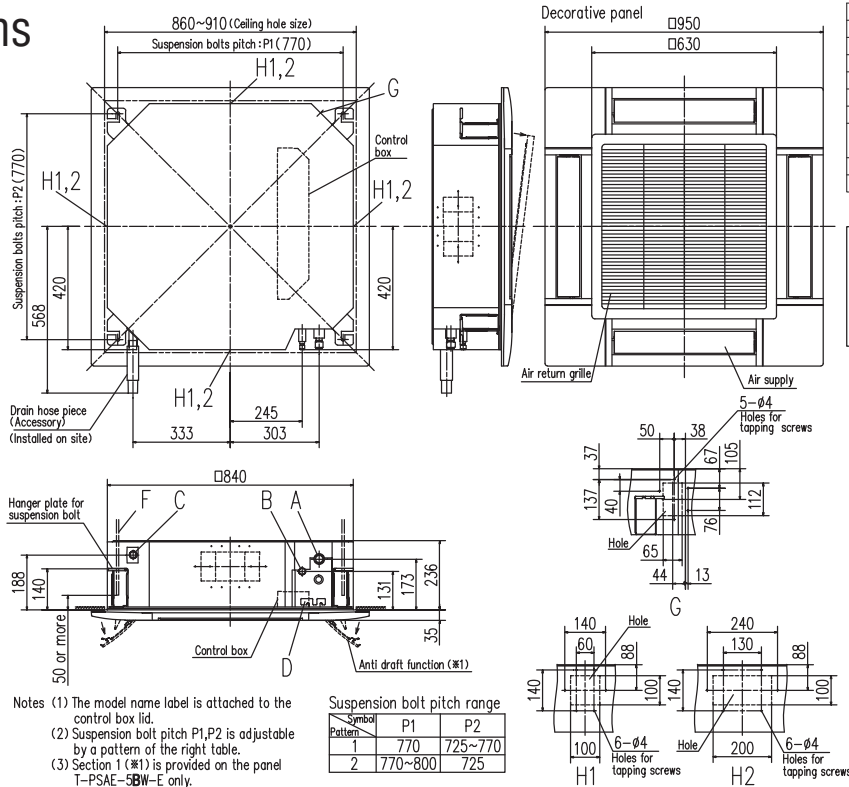
1. The data are measured under the following conditions (ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.



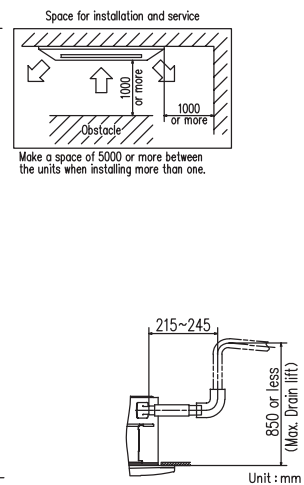
# Dimensions

All measurements in mm.

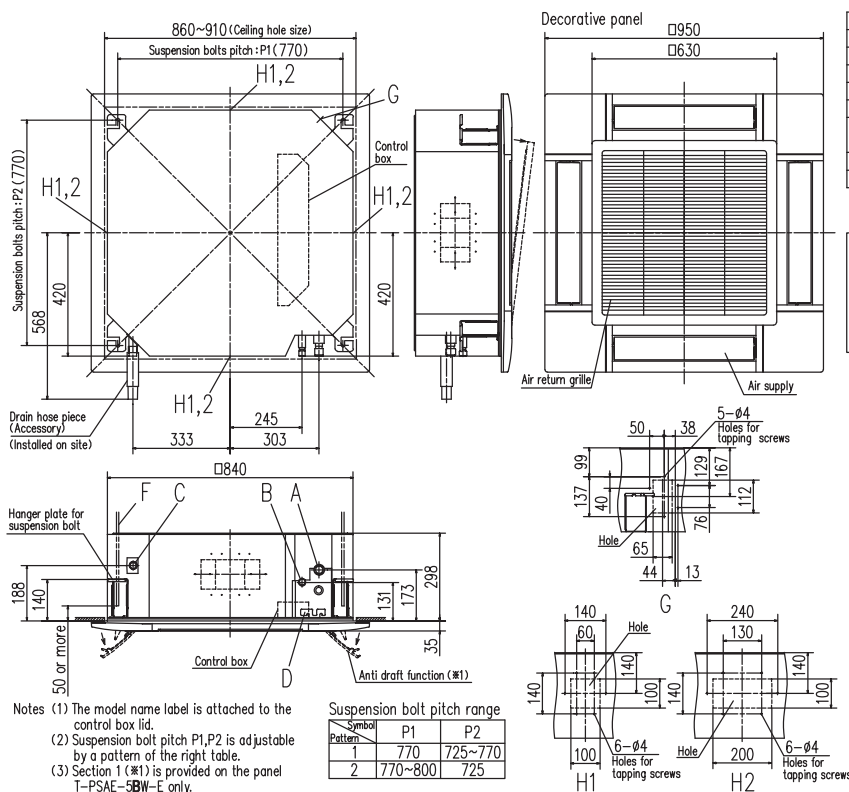
FDT28KXZE1  
36KXZE1  
45KXZE1  
56KXZE1  
71KXZE1



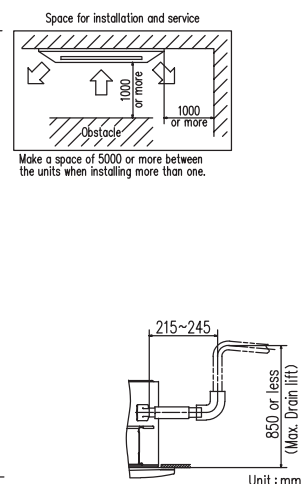
Symbol	Model	28	36,45,56	71
A	Gas piping	φ15.88 (5/8") (Flare)	φ15.88 (5/8") (Flare)	φ15.88 (5/8") (Flare)
B	Liquid piping	φ9.52 (3/8") (Flare)	φ9.52 (3/8") (Flare)	φ9.52 (3/8") (Flare)
C	Drain piping	VP25 (O.D.32)	VP25 (O.D.32)	VP25 (O.D.32)
D	Hole for wiring	(M10 or M8)	(M10 or M8)	(M10 or M8)
F	Suspension bolts	(M10 or M8)	(M10 or M8)	(M10 or M8)
G	Outside air opening for ducting	(Knock out)	(Knock out)	(Knock out)
H1	Air outlet opening for ducting	φ125 (Knock out)	φ125 (Knock out)	φ125 (Knock out)
H2	Air outlet opening for ducting	φ200 (Knock out)	φ200 (Knock out)	φ200 (Knock out)



FDT90KXZE1  
112KXZE1  
140KXZE1  
160KXZE1



Symbol	Content
A	Gas piping φ15.88 (5/8") (Flare)
B	Liquid piping φ9.52 (3/8") (Flare)
C	Drain piping VP25 (O.D.32)
D	Hole for wiring (M10 or M8)
F	Suspension bolts (M10 or M8)
G	Outside air opening for ducting (Knock out)
H1	Air outlet opening for ducting φ125 (Knock out)
H2	Air outlet opening for ducting φ200 (Knock out)





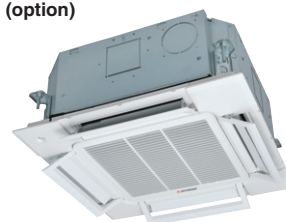
# Ceiling Cassette -4way Compact FDTC

## Model No.

FDTC15KXZE1  
FDTC22KXZE1  
FDTC28KXZE1  
FDTC36KXZE1  
FDTC45KXZE1  
FDTC56KXZE1



## Draft Prevention Panel (option)



## Remote control (option)

### Wired



RC-EX3A RC-E5 RCH-E3

### Wireless



RCN-TC-5AW-E3

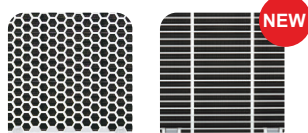
## Grid type

## European design & Flat panel



## Unique Grille Design

A grille designed with a unique structure and a clean white panel that blends with the room.



Honeycomb type

Grid type

## Integrated ceiling system design 600x600

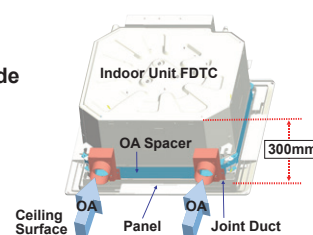


Easy installation - with a weight of only 14kg, a thin panel, and a main body size of only 248mm.

## Taking OA (Outside Air) into inside

Fresh air can be taken in without optional parts. When the fresh air is insufficient, optional parts can be used.

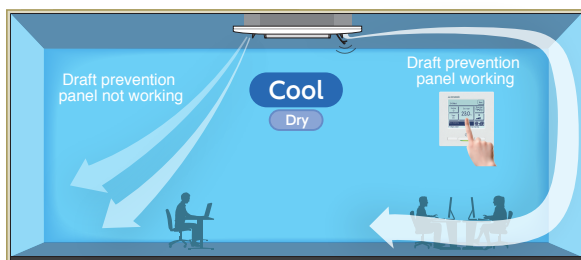
OA Spacer TC-OAS-E2(option)  
Joint Duct TC-OAD-E(option)



## Draft Prevention Panel

(Option)

This prevents cold/hot draft being blown directly on the user. It is possible to set Draft Prevention Panel for each air outlet.



User can position panels by using the remote controller (RC-EX3A, Wireless kit) only when Draft Prevention Panel is available.

## Individual flap control system

According to room temperature conditions, four directions of air flow can be controlled individually by following Flap control system.

Individual flap control is available even after installation.



## 850mm Drain Pump

Drain can be discharged upward by 850 mm from the ceiling surface close to the indoor unit. It allows a piping layout with a high degree of freedom depending on the installation location.

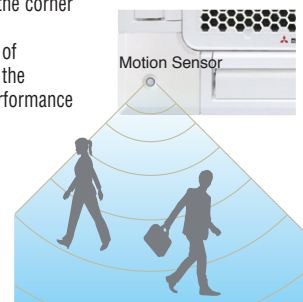
## Motion Sensor

(Option)

Motion sensor is equipped in the corner of the panel and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



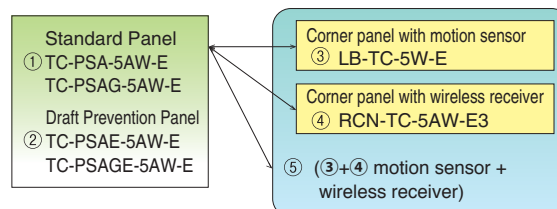
LB-TC-5W-E



## Panel select pattern

(Option)

8 patterns of panel are available. Please refer to P33.



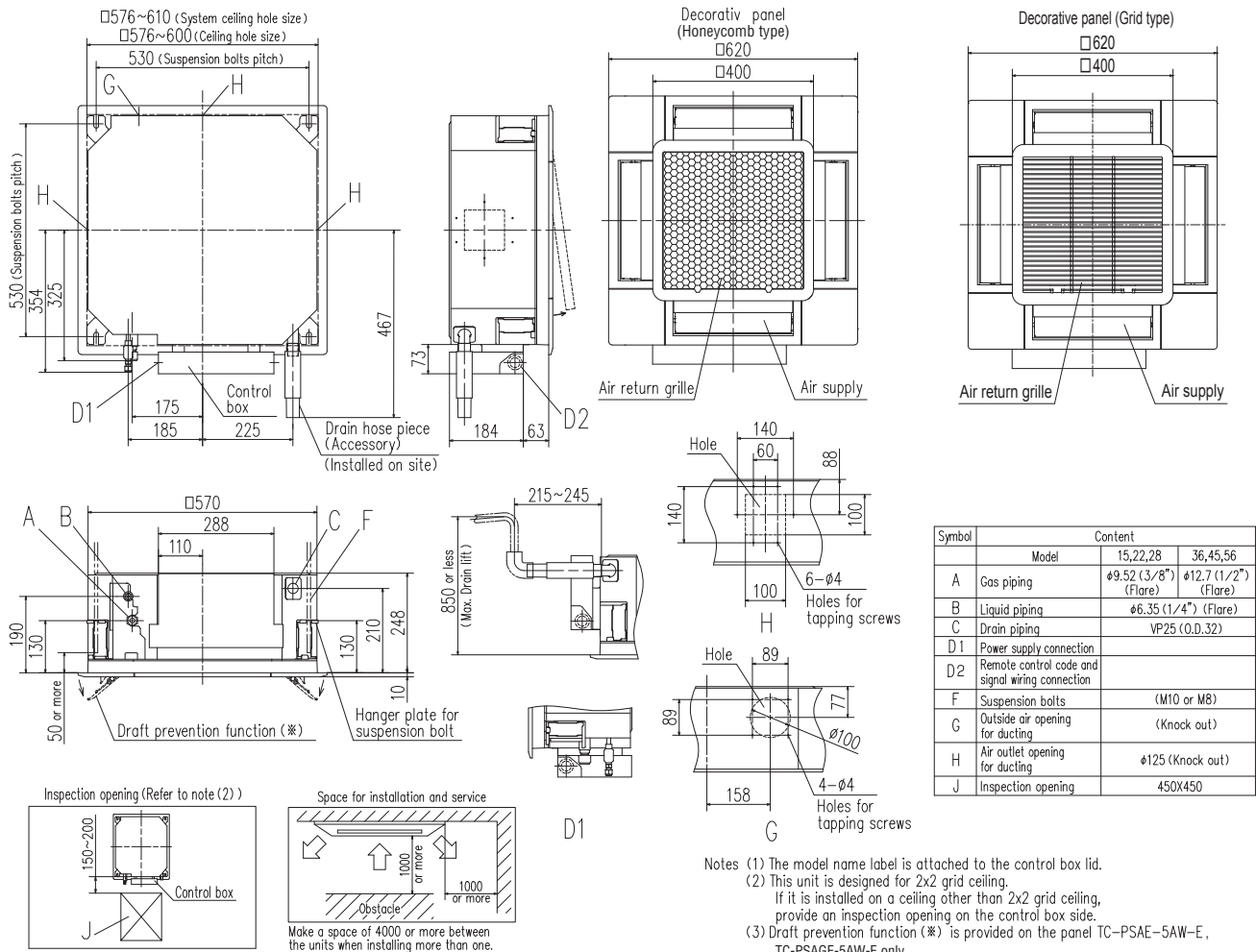
# Specifications

Item	Model	FDTC15KXZE1	FDTC22KXZE1	FDTC28KXZE1	FDTC36KXZE1	FDTC45KXZE1	FDTC56KXZE1
Nominal cooling capacity	kW	1.5	2.2	2.8	3.6	4.5	5.6
Nominal heating capacity	kW	1.7	2.5	3.2	4.0	5.0	6.3
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz					
Power consumption	Cooling	0.03-0.03/0.03			0.04-0.04/0.04	0.05-0.05/0.05	0.06-0.06/0.06
	Heating	0.03-0.03/0.03			0.04-0.04/0.04	0.05-0.05/0.05	0.06-0.06/0.06
Sound power level	dB(A)	Cooling:47 Heating:46	49		Cooling:54 Heating:53	Cooling:58 Heating:57	60
Sound pressure level	Cooling	P-Hi:33 Hi:30 Me:28 Lo:25	P-Hi:35 Hi:32 Me:29 Lo:25		P-Hi:39 Hi:36 Me:31 Lo:26	P-Hi:43 Hi:39 Me:36 Lo:28	P-Hi:47 Hi:43 Me:39 Lo:31
	Heating	P-Hi:33 Hi:30 Me:26 Lo:22	P-Hi:35 Hi:32 Me:29 Lo:25		P-Hi:39 Hi:36 Me:31 Lo:26	P-Hi:43 Hi:39 Me:36 Lo:28	P-Hi:47 Hi:43 Me:39 Lo:31
Exterior dimensions H x W x D	mm	Unit:248x570x570 Panel:10x620x620					
Net weight	kg	Unit:12.5 Standard Panel:2.5	Unit:13 Standard Panel:2.5		Unit:14 Standard Panel:2.5		
Air flow	Cooling	P-Hi:8 Hi:7 Me:6 Lo:5	P-Hi:9 Hi:8 Me:7 Lo:6		P-Hi:10 Hi:9 Me:8 Lo:6	P-Hi:12 Hi:10 Me:9 Lo:7	P-Hi:14 Hi:12 Me:10 Lo:8
	Heating	P-Hi:8 Hi:7 Me:6 Lo:5	P-Hi:9 Hi:8 Me:7 Lo:6		P-Hi:10 Hi:9 Me:8 Lo:6	P-Hi:12 Hi:10 Me:9 Lo:7	P-Hi:14 Hi:12 Me:10 Lo:8
Outside air intake		Possible					
Panel		TC-PSA-5AW-E, TC-PSAE-5AW-E (Honeycomb) / TC-PSAG-5AW-E, TC-PSAGE-5AW-E (Grid)					
Air filter, Q'ty		Pocket Plastic net x1 (Washable)					
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-TC-5AW-E3					
Installation data		Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")				Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")	
Refrigerant piping size	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")				Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")	

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

# Dimensions

All measurements in mm.



# Ceiling Cassette -2way-FDTW

## Model No.

FDTW28KXE6F	FDTW90KXE6F
FDTW45KXE6F	FDTW112KXE6F
FDTW56KXE6F	FDTW140KXE6F
FDTW71KXE6F	



## Remote control (option)

### Wired



RC-EX3A RC-E5 RCH-E3

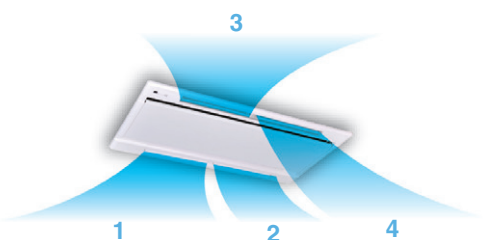
### Wireless



RCN-TW-E2

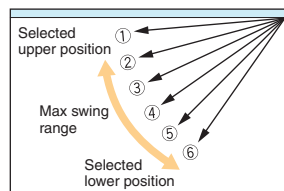
## Individual flap control system

We've optimised our outlet design with advanced technology to allow you to control up to four directions of air flow. Allowing you to control air direction via the flap systems and room temperature.



The flap can swing within the range of upper and lower flap position selected with wired remote control.

\*The wireless remote control is not applicable to the individual flap control system.



## 750mm Drain Pump

The drain discharge system allows for a piping layout with a high degree of freedom (dependent on installation location). Discharge from above 750mm from a ceiling surface to the indoor unit.

## Installation workability

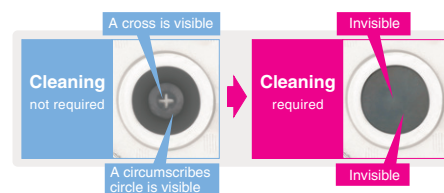
### Drainage spout

Drainage flow test can be done easily by use of this drainage spout.



### Transparent access hole to drain pan

Condition of the bottom of a drain pan can be checked through this transparent access hole without removing drain pan.



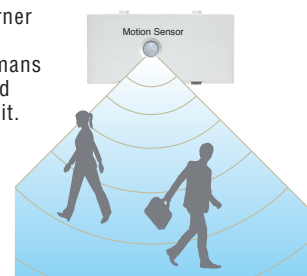
## Motion Sensor

(Option)

Motion sensor is equipped in the corner of the panel and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



LB-TW-6W



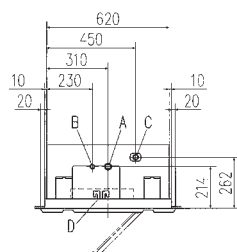
# Specifications

Item	Model	FDTW28KXE6F	FDTW45KXE6F	FDTW56KXE6F	FDTW71KXE6F	FDTW90KXE6F	FDTW112KXE6F	FDTW140KXE6F
Nominal cooling capacity	kW	2.8	4.5	5.6	7.1	9.0	11.2	14.0
Nominal heating capacity	kW	3.2	5.0	6.3	8.0	10.0	12.5	16.0
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz						
Power consumption	Cooling	0.09-0.09/0.09	0.10-0.10/0.10		0.14-0.14/0.14		0.19-0.19/0.19	
	Heating	0.09-0.09/0.09	0.10-0.10/0.10		0.14-0.14/0.14		0.19-0.19/0.19	
Sound power level	dB(A)	58				65		
Sound pressure level	dB(A)	P-Hi:42 Hi:38 Me:34 Lo:31				P-Hi:48 Hi:45 Me:41 Lo:37		
Exterior dimensions H x W x D	mm	Unit:325x820x620 Panel:20x1120x680				Unit:325x1535x620 Panel:20x1835x680		
Net weight	kg	Unit:20 Panel:8.5	Unit:21 Panel:8.5		Unit:23 Panel:8.5		Unit:35 Panel:13	
Air flow	m³/min	P-Hi:14.5 Hi:12 Me:10 Lo:9				P-Hi:31 Hi:27 Me:23 Lo:20		
Outside air intake		Possible						
Panel		TW-PSA-26W-E				TW-PSA-46W-E		
Air filter, Q'ty		Pocket Plastic net x2 (Washable)				Pocket Plastic net x3 (Washable)		
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3    wireless:RCN-TW-E2						
Installation data		Liquid line:ø6.35(1/4")		Liquid line:ø6.35(1/4")		Liquid line:ø9.52(3/8")		
Refrigerant piping size	mm(in)	Gas line:ø9.52(3/8")		Gas line:ø12.7(1/2")		Gas line:ø15.88(5/8")		

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

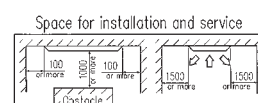
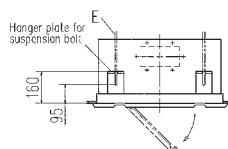
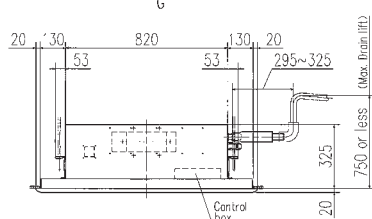
All measurements in mm.

Technical drawing of the rear view of the control panel. Dimensions are provided in millimeters. Key dimensions include: overall width 1080 (Ceiling hole size), distance between suspension bolts 885, distance from left edge to control box 97.5, distance from control box to drain hose piece 97.5, distance from left edge to control oil panel 97.5, distance from control oil panel to suspension bolts 446, distance between suspension bolts 69, and overall height 650 (Ceiling hole size). Components labeled include: Control box, Control oil panel, Drain hose piece (Accessory) (installed on site), and Suspension bolts.

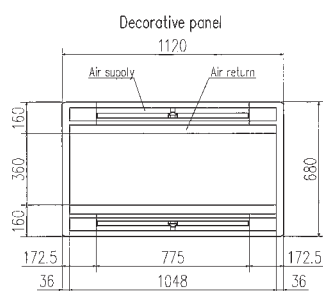


Symbol	Model	28	45.56	71
A	Gos piping	$\$9.52 (\$7.00) \text{ (line)}$	$\$27.01 (\$20.00) \text{ (line)}$	$\$38.85 (\$28.00) \text{ (line)}$
B	Liquid piping	$\$6.35 (1/4") \text{ (line)}$		$\$9.52 (\$7.00) \text{ (line)}$
C	Drain piping		VP25 (O.D. 32)	
D	Hole for wiring			
E	Suspension bolts		(M10)	
F	Outside air opening for ducting		(Knock out)	
G	Air outlet opening for ducting		(Knock out)	

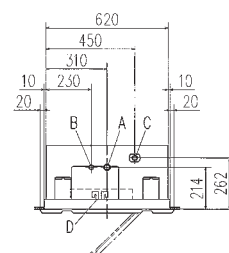
Notes (1) The model name label is attached on the lid of the control box.



Make a space of 4000 or more between the units when installing more than one.

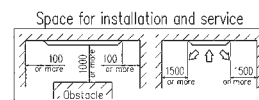
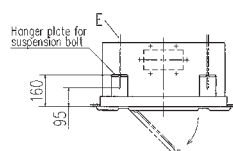
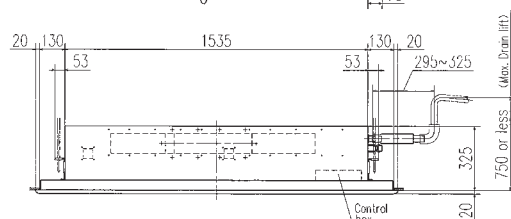


Technical drawing of the front view of the control panel (Fig. 1). The drawing shows a rectangular panel with dimensions: overall width 1795 (ceiling hole size), suspension bolts pitch 1600, and overall height 650 (ceiling hole size). The panel has a central 'Control box' and a 'Center of panel' marked with a dashed line. Mounting details include 'F' (mounting brackets), 'G' (mounting holes), and 'H' (drain hose connection). A 'Drain hose piece (Accessory) (Installed on site)' is shown connected to the panel. Dimensions for mounting include 97.5 for side offsets, 102 for top and bottom offsets, 146 for the distance between suspension bolts, and 70 for the bottom offset.

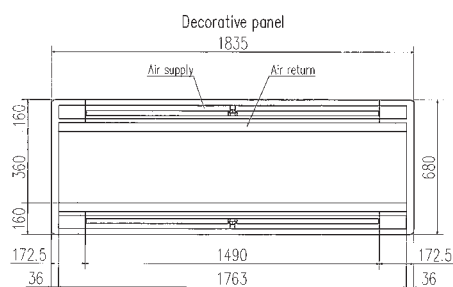


Symbol	Content
A	Gas piping ø15.88 (5/8") (Flare)
B	Liquid piping ø9.52 (3/8") (Flare)
C	Drain piping VP25 (O.D. 32)
D	Hole for wiring
E	Suspension bolts (M10)
F	Outside air opening for ducting (Knock out)
G	Air outlet opening for ducting (Knock out)

Notes (1) The model name cbel is attached on the lid of the control box.



Make a space of 5000 or more between the units when installing more than one.





# Ceiling Cassette -1way-FDTS

**Model No.**  
FDTS45KXE6F  
FDTS71KXE6F



## Remote control (option)

Wired



RC-EX3A RC-E5 RCH-E3

Wireless



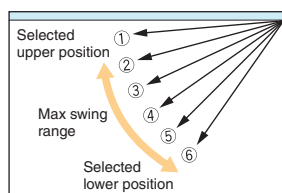
RCN-TS-E2

## Individual flap control system

Two directions of air flow can be controlled individually by flap control system.



The flap can swing within the range of upper and lower flap position selected with wired remote control.



\*The wireless remote control is not applicable to the individual flap control system.

## Wireless remote control

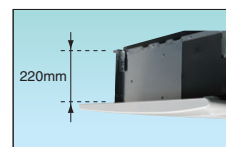
For wireless remote control simply attach an additional panel with infrared receiver on the right side of the main decorative panel.



RCN-TS-E2

## Compact design

Indoor unit size (W:1,150 x D:565) brings easy installation for 1,200 x 600 ceiling and Panel size (1,250 x 650) is suitable for 1,200 x 600 ceiling. Height is the industry's lowest height level 220mm and weight is only 27, 28kg.



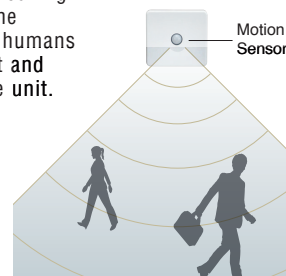
## Motion Sensor

(Option)

Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



LB-KIT2



## 600mm Drain Pump

Drain can be discharged upward by 600mm from the ceiling surface close to the indoor unit. It allows a piping layout with a high degree of freedom depending on the installation location.

## Specifications

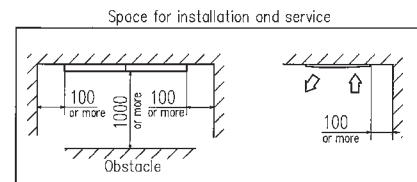
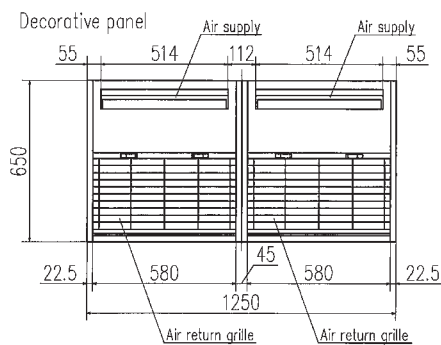
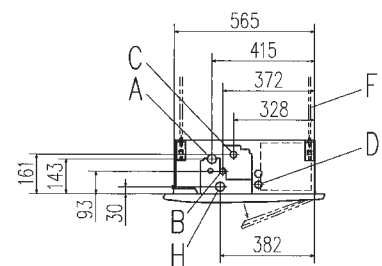
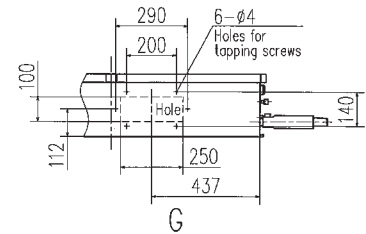
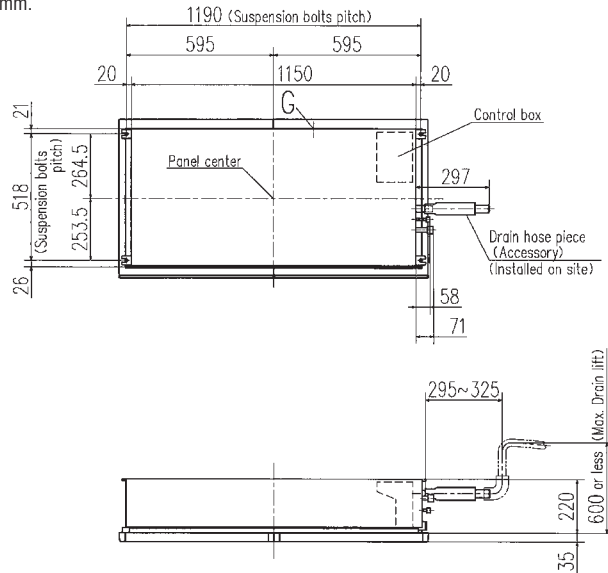
Item	Model	FDTS45KXE6F	FDTS71KXE6F
Nominal cooling capacity	kW	4.5	7.1
Nominal heating capacity	kW	5.0	8.0
Power source		1 Phase 220-240V, 560Hz / 220V, 60Hz	
Power consumption	Cooling	0.04-0.04/0.04	0.09-0.09/0.09
	Heating	0.04-0.04/0.04	0.09-0.09/0.09
Sound power level	dB(A)	60	61
Sound pressure level	dB(A)	P-Hi:42 Hi:40 Me:38 Lo:35	P-Hi:49 Hi:46 Me:41 Lo:36
Exterior dimensions H x W x D	mm	Unit:220x1150x565 Panel:35x1250x650	
Net weight	kg	Unit:27 Panel:5	Unit:28 Panel:5
Air flow	m³/min	P-Hi:13 Hi:12 Me:11 Lo:9.5	P-Hi:17 Hi:15 Me:12 Lo:10
Outside air intake		Possible	
Panel		TS-PSA-3AW-E	
Air filter, Q'ty		Pocket Plastic net x2 (Washable)	
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-TS-E2	
Installation data Refrigerant piping size	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

# Dimensions

All measurements in mm.



Make a space of 4000 or more between the units when installing more than one.

Symbol	Content		
	Model	45	71
A	Gas piping	$\phi 12.7$ (1/2") (Flare)	$\phi 15.88$ (5/8") (Flare)
B	Liquid piping	$\phi 6.35$ (1/4") (Flare)	$\phi 9.52$ (3/8") (Flare)
C	Drain piping	VP25 (O.D.32)	
D	Hole for wiring		
F	Suspension bolts	(M10)	
G	Outside air opening for ducting	(Knock out)	
H	Drain piping (Gravity drainage)	VP25 (I.D.25 , O.D.32)	



# Ceiling Cassette -1way Compact-FDTQ

## Model No.

FDTQ22KXE6F  
FDTQ28KXE6F  
FDTQ36KXE6F



Fits into standard  
600 x 600 ceiling

## Remote control (option)

### Wired



RC-EX3A RC-E5 RCH-E3

### Wireless



RCN-KIT4-E2

## Compact design

Comfortable effective cooling for small rooms,  
with low fan speed air flow at just 5.4m<sup>3</sup>/min.



Optional wide panel shown for solid ceiling

## Motion Sensor

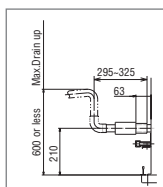
NEW

## (Option)

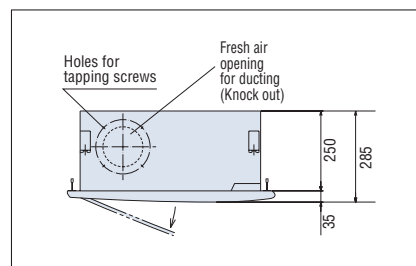
Motion sensor is equipped in the ceiling  
plane or wall plane and detects the  
presence/absence and activity of humans  
in a room to improve  
the comfort and energy saving  
performance  
of the unit.



LB-KIT2



Condensate drain pump  
included as standard



Ultra slim design at just 250mm above the ceiling

## Specifications

Item	Model	FDTQ22KXE6F				FDTQ28KXE6F				FDTQ36KXE6F			
Panel Name		Direct blow panel		Duct panel		Direct blow panel		Duct panel		Direct blow panel		Duct panel	
Panel mode (Option)		TQ-PSA-15W-E	TQ-PSB-15W-E	QR-PNA-14W-ER	QR-PNB-14W-ER	TQ-PSA-15W-E	TQ-PSB-15W-E	QR-PNA-14W-ER	QR-PNB-14W-ER	TQ-PSA-15W-E	TQ-PSB-15W-E	QR-PNA-14W-ER	QR-PNB-14W-ER
Nominal cooling capacity	kW	2.2				2.8				3.6			
Nominal heating capacity	kW	2.5				3.2				4.0			
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz											
Power consumption	Cooling	0.05-0.07/0.07				0.05-0.07/0.07				0.05-0.07/0.07			
	Heating	0.05-0.07/0.07				0.05-0.07/0.07				0.05-0.07/0.07			
Sound power level	dB(A)	60											
Sound pressure level	dB(A)	P-Hi:45Hi:41 Me:38 Lo:33				P-Hi:45 Hi:41 Me:38 Lo:33				P-Hi:45 Hi:41 Me:38 Lo:33			
Exterior dimensions	Unit	250x570x570				250x570x570				250x570x570			
	Panel	mm	35x625x650	35x780x650	35x625x650	35x780x650	35x625x650	35x780x650	35x625x650	35x780x650	35x625x650	35x780x650	35x780x650
H x W x D													
Net weight	kg	Unit:19 Panel:2.5	Unit:19 Panel:3	Unit:19 Panel:2.5	Unit:19 Panel:3	Unit:19 Panel:2.5	Unit:19 Panel:3	Unit:19 Panel:2.5	Unit:19 Panel:3	Unit:19 Panel:2.5	Unit:19 Panel:3	Unit:19 Panel:2.5	Unit:19 Panel:3
Air flow	m³/min	P-Hi:8 Hi:7 Me:6 Lo:5				P-Hi:8 Hi:7 Me:6 Lo:5				P-Hi:8 Hi:7 Me:6 Lo:5			
Outside air intake		Possible											
Air filter, Q'ty		Pocket Plastic net x1 (Washable)											
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3    wireless:RCN-KIT4-E2											
Installation data	mm(in)	Liquid line:ø6.35(1/4")								Liquid line:ø6.35(1/4")			
Refrigerant piping size		Gas line:ø9.52(3/8")								Gas line:ø12.7(1/2")			

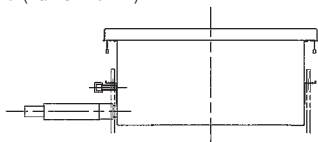
1. The data are based on the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

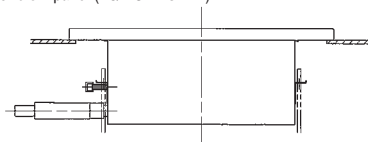
# Dimensions

All measurements in mm.

Direct blow panel (TQ-PSA-15W-E)

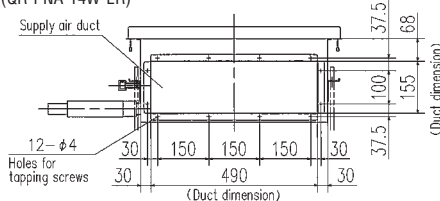


Direct blow panel (TQ-PSB-15W-E)

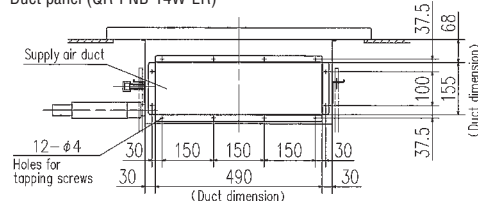


Symbol	Model	Content
		FDTQ22KXEGF, 28KXEGF FDTQ36KXEGF
A	Gas piping	φ9.52 (3/8") (Flare) φ12.7 (1/2") (Flare)
B	Liquid piping	φ6.35 (1/4") (Flare)
C	Drain piping	VP 25 (O.D. 32)
D	Hole for wiring	φ30
E	Suspension bolts	M10
F1,2	Outside air opening for ducting	(Knock out)

Duct panel (QR-PNA-14W-ER)

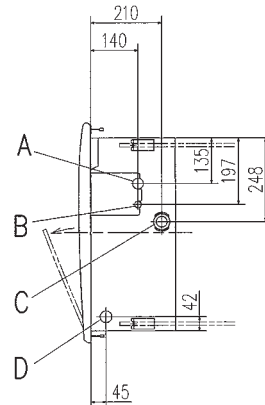
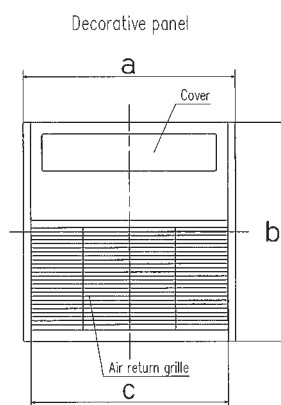
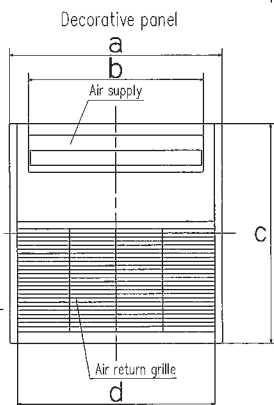
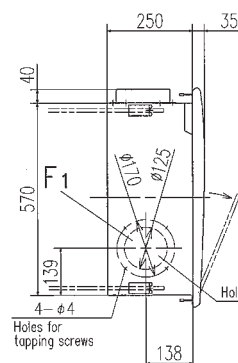
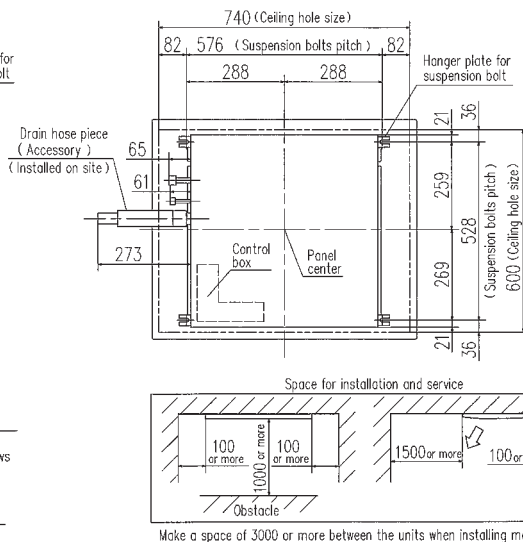
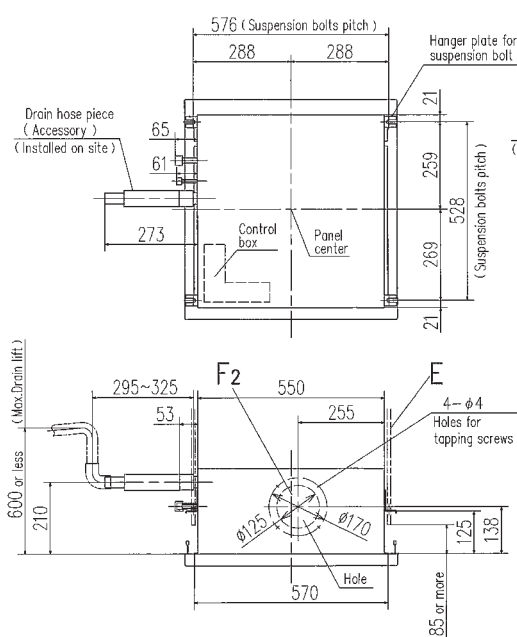


Duct panel (QR-PNB-14W-ER)



## Notes

- (1) The model name label is attached on the fan case inside the air return grille.
- (2) This unit is designed for 2X2 grid ceiling.  
\* In case of Direct blow panel



Dimension Table

model	a	b	c	d
TQ-PSA-15W-E	625	514	650	580
TQ-PSB-15W-E	780	514	650	580

Dimension Table

model	a	b	c
QR-PNA-14W-ER	625	650	580
QR-PNB-14W-ER	780	650	580



# Duct Connected -High Static Pressure-FDU

## Model No.

FDU45KXE6F  
FDU56KXE6F  
FDU71KXE6F  
FDU90KXE6F  
FDU112KXE6F  
FDU140KXE6F  
FDU160KXE6F



## Model No.

FDU224KXZE1  
FDU280KXZE1



## Remote control (option)

### Wired



RC-EX3A RC-E5 RCH-E3

### Wireless



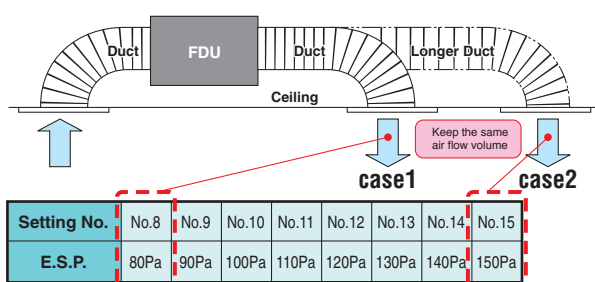
RCN-KIT4-E2

## External Static Pressure(E.S.P) control

Manually set the E.S.P on the wired controller, and the indoor unit will control the fan speed to keep rated air flow volume at each fan speed setting. You can set a required E.S.P by your wired remote controller – calculated with the set air flow rate and the pressure loss of the duct.



**E.S.P. button** RC-E5  
External Static Pressure (E.S.P.) can be set by E.S.P. button.



\*Range of 80~150 Pa is set at ex-factory default.  
Range of 10~200 Pa is available by setting SW8-4 switch on at site.

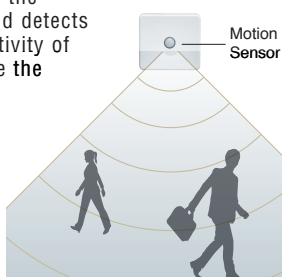
## Motion Sensor

(Option)

Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



LB-KIT2

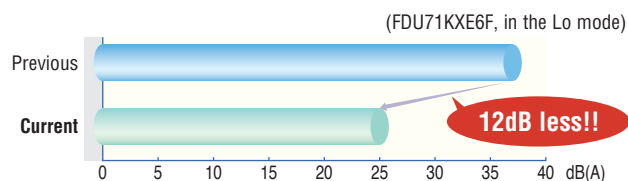


## Thin design

The height of all FDU models only 280mm



## Reduction of sound pressure level



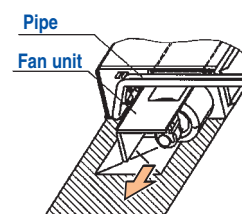
	Previous	Current	Lo mode
FDU90KXE6F	37	25	12dB(A) less!!
FDU112KXE6F	38	30	8dB(A) less!!
FDU140KXE6F	39	29	10dB(A) less!!

## Transparent inspection window

Dirt condition of the bottom of a drain pan can be checked through this transparent inspection window without removing drain pan. (Please refer to P38)

## Improvement of the serviceability

Fan unit (impeller and motor) can be pulled out from the right side of the unit. Maintenance can be carried out from the right side or the bottom side of the unit.



# Specifications

Item	Model	FDU45KXE6F	FDU56KXE6F	FDU71KXE6F	FDU90KXE6F	FDU112KXE6F	FDU140KXE6F	FDU160KXE6F
Nominal cooling capacity	kW	4.5	5.6	7.1	9.0	11.2	14.0	16.0
Nominal heating capacity	kW	5.0	6.3	8.0	10.0	12.5	16.0	18.0
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz						
Power consumption	Cooling	0.10-0.10/0.10		0.24-0.25/0.24		0.31-0.32/0.31	0.35-0.36/0.35	0.42-0.43/0.42
	Heating	0.10-0.10/0.10		0.24-0.25/0.24		0.31-0.32/0.31	0.35-0.36/0.35	0.42-0.43/0.42
Sound power level	dB(A)	60		65		71	72	74
Sound pressure level	dB(A)	P-Hi:37 Hi:32 Me:29 Lo:26		P-Hi:38 Hi:33 Me:29 Lo:25		P-Hi:44 Hi:38 Me:36 Lo:30	P-Hi:45 Hi:40 Me:34 Lo:29	P-Hi:47 Hi:40 Me:35 Lo:30
Exterior dimensions H x W x D	mm	280x750x635		280x950x635		280x1370x740		
Net weight	kg	29		34		54		
Air flow	m³/min	P-Hi:13 Hi:10 Me:9 Lo:8		P-Hi:24 Hi:19 Me:15 Lo:10		P-Hi:36 Hi:28 Me:25 Lo:19	P-Hi:39 Hi:32 Me:26 Lo:20	P-Hi:48 Hi:35 Me:28 Lo:22
Maximum external static pressure	Pa	200						
Outside air intake		Possible						
Air filter		Procure locally						
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3    wireless:RCN-KIT4-E2						
Installation data Refrigerant piping size	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")			

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

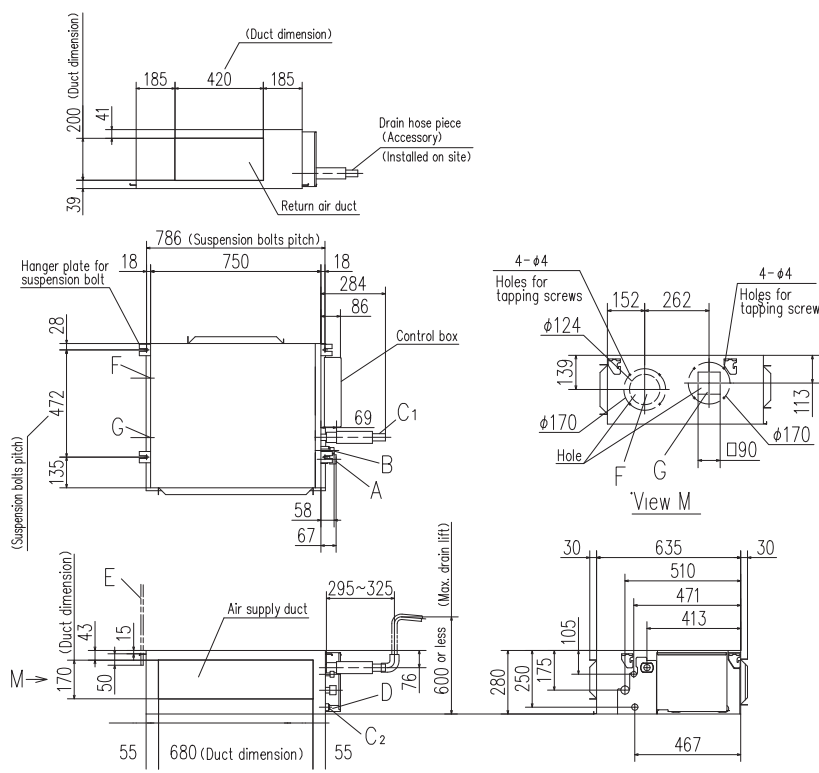
Item	Model	FDU224KXZE1	FDU280KXZE1
Nominal cooling capacity	kW	22.4	28.0
Nominal heating capacity	kW	25.0	31.5
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz	
Power consumption	Cooling	1.16-1.20/1.16	
	Heating	1.16-1.20/1.16	
Sound pressure level	dB(A)	P-Hi:52 Hi:50 Me:47 Lo:45	
Exterior dimensions H x W x D	mm	379x1600x893	
Net weight	kg	89	
Air flow	m³/min	P-Hi:80 Hi:72 Me:64 Lo:56	
Maximum external static pressure	Pa	200	
Outside air intake		Possible(on return duct)	
Air filter		Procure locally	
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2	
Installation data Refrigerant piping size	mm(in)	Liquid line:ø9.52(3/8") Gas line:ø19.05(3/4")	Liquid line:ø9.52(3/8") Gas line:ø22.22(7/8")

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

# Dimensions

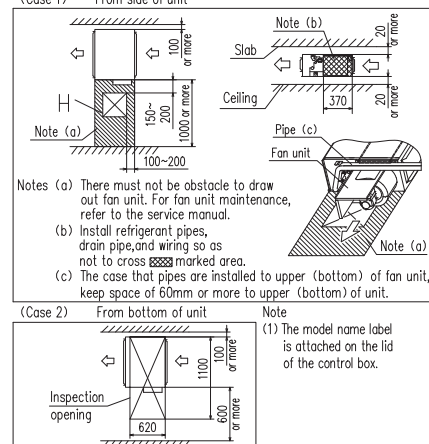
All measurements in mm.

## FDU45KXE6F, 56KXE6F

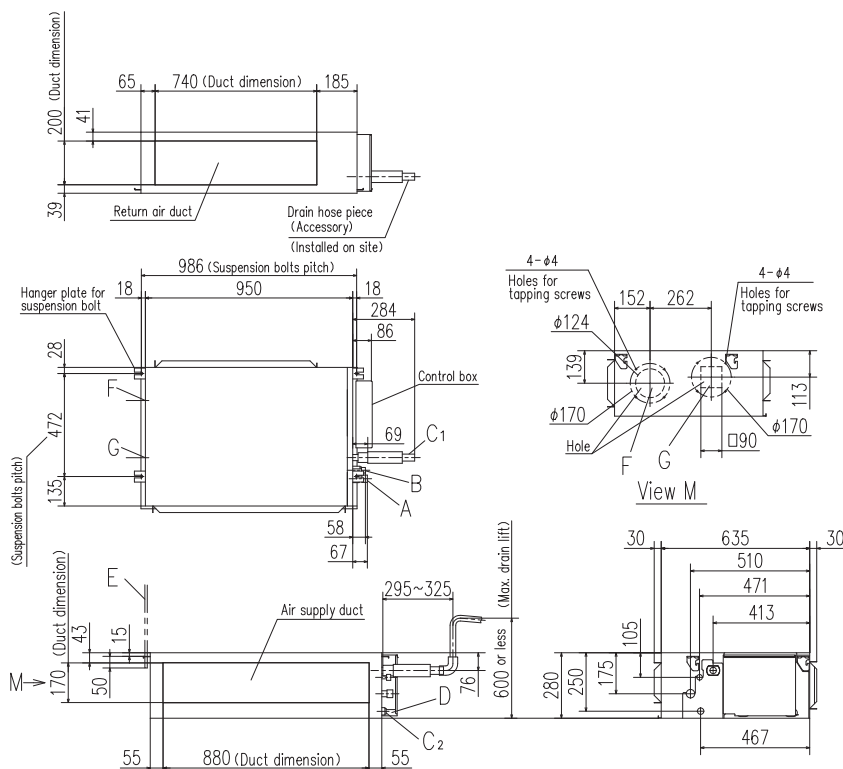


Symbol	Content
A	Gas piping
B	Liquid piping
C1	Drain piping
C2	Drain piping (Gravity drainage)
D	Hole for wiring
E	Suspension bolts
F	Outside air opening for ducting
G	Air outlet opening for ducting
H	Inspection opening

Space for installation and service  
Select either of two cases to keep space for installation and services.

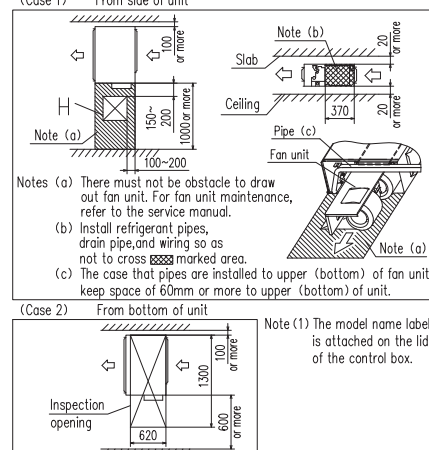


## FDU71KXE6F, 90KXE6F

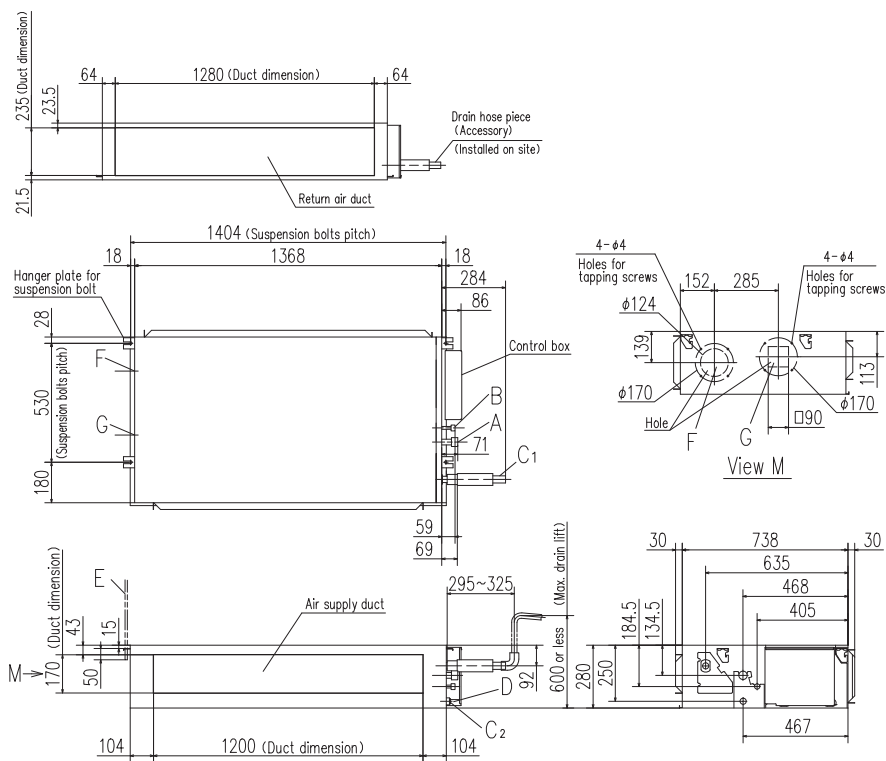


Symbol	Content
A	Gas piping
B	Liquid piping
C1	Drain piping
C2	Drain piping (Gravity drainage)
D	Hole for wiring
E	Suspension bolts
F	Outside air opening for ducting
G	Air outlet opening for ducting
H	Inspection opening

Space for installation and service  
Select either of two cases to keep space for installation and services.



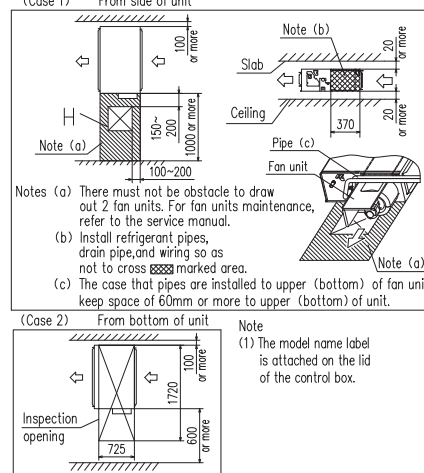
FDU112KXE6F, 140KXE6F, 160KXE6F



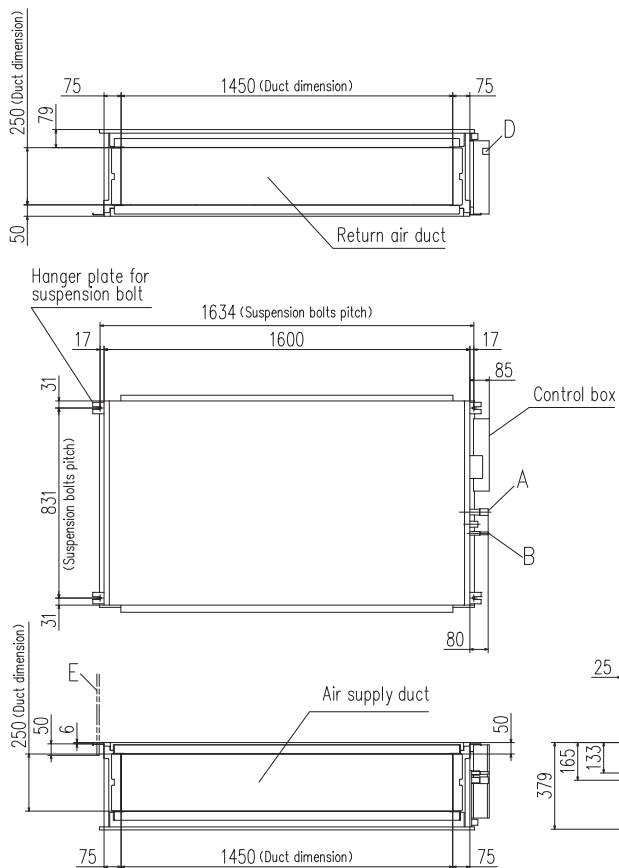
Symbol	Content
A	Gas piping ø15.88 (5/8") (Flare)
B	Liquid piping ø9.52 (3/8") (Flare)
C1	Drain piping VP25 (O.D.32)
C2	Drain piping (Gravity drainage) VP20
D	Hole for wiring
E	Suspension bolts M10
F	Outside air opening for ducting ( Knock out)
G	Air outlet opening for ducting ( Knock out)
H	Inspection opening (450X450)

Space for installation and service

Select either of two cases to keep space for installation and services.  
(Case 1) From side of unit



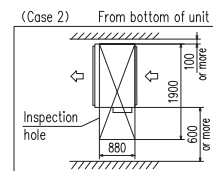
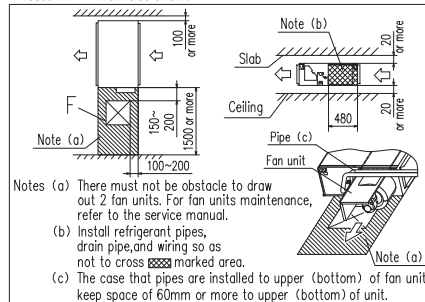
FDU224KXZE1, 280KXZE1



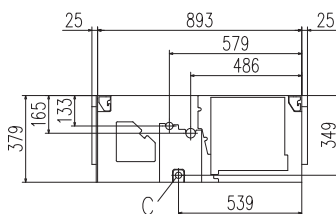
Symbol	Content		
	MODEL	224	280
A	Gas piping	#19.05 (3/4") (Brazing)	#22.22 (7/8") (Brazing)
B	Liquid piping	#9.52 (3/8") (Brazing)	
C	Drain piping (Gravity drainage)	VP25 (O.D.32)	
D	Hole for wiring		
E	Suspension bolts	M10	
F	Inspection hole	(450X450)	

Space for installation and service

Select either of two cases to keep space for installation and services.  
(Case 1) From side of unit



Notes (1) The model name label is attached on the lid of the control box.





# Duct Connected -Low/Middle Static Pressure-FDUM

## Model No.

FDUM22KXE6F	FDUM71KXE6F
FDUM28KXE6F	FDUM90KXE6F
FDUM36KXE6F	FDUM112KXE6F
FDUM45KXE6F	FDUM140KXE6F
FDUM56KXE6F	FDUM160KXE6F



## Filter kit (option)

UM-FL1EF : for 22~56  
UM-FL2EF : for 71, 90  
UM-FL3EF : for 112, 140, 160



\* Filter pressure loss: 5pa

## Remote control (option)

Wired



RC-EX3A RC-E5 RCH-E3

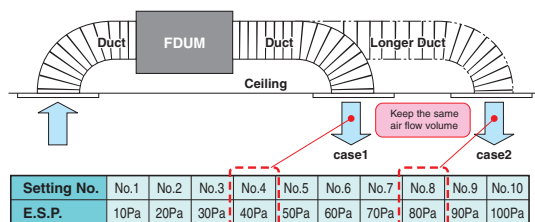
Wireless



RCN-KIT4-E2

## Automatic external static pressure (E.S.P.) control

Using DC motor, the most optimum air flow volume is achieved. The indoor unit will recognize external static pressure automatically and keep rated air flow volume.



E.S.P. button RC-E5  
External static pressure (E.S.P.) can be set by E.S.P. button.

## Thin design

The height of all FDUM models is only 280mm.



## Transparent inspection window

Dirt condition of the bottom of a drain pan can be checked through this transparent inspection window without removing drain pan. (Please refer to P38)

## Improvement of the serviceability

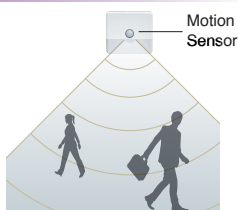
Fan unit (impeller and motor) can be pulled out from the right side or the bottom side of the unit. Maintenance can be carried out from the right side or the bottom side of the unit. (Please refer to P44)

## Motion Sensor

Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



LB-KIT2



# Specifications

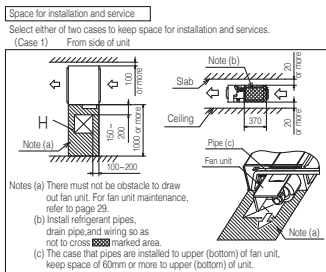
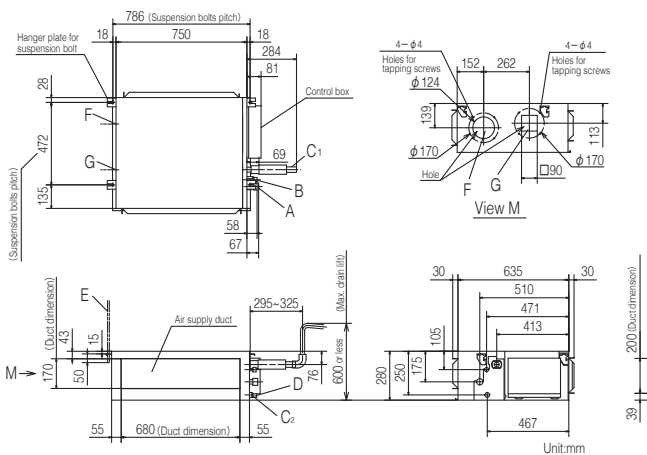
Item	Model	FDUM22KXE6F	FDUM28KXE6F	FDUM36KXE6F	FDUM45KXE6F	FDUM56KXE6F	FDUM71KXE6F	FDUM90KXE6F	FDUM112KXE6F	FDUM140KXE6F	FDUM160KXE6F
Nominal cooling capacity	kW	2.2	2.8	3.6	4.5	5.6	7.1	9.0	11.2	14.0	16.0
Nominal heating capacity	kW	2.5	3.2	4.0	5.0	6.3	8.0	10.0	12.5	16.0	18.0
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz									
Power consumption	Cooling	0.10-0.10/0.10					0.20-0.20/0.20		0.29-0.29/0.29	0.33-0.33/0.33	0.45-0.45/0.45
	Heating	0.10-0.10/0.10					0.20-0.20/0.20		0.29-0.29/0.29	0.33-0.33/0.33	0.45-0.45/0.45
Sound power level	dB(A)	60					65		—		
Sound pressure level	dB(A)	P-Hi:37 Hi:32 Me:29 Lo:26					P-Hi:38 Hi:33 Me:29 Lo:25		P-Hi:44 Hi:38 Me:36 Lo:30	P-Hi:45 Hi:40 Me:34 Lo:29	P-Hi:47 Hi:40 Me:35 Lo:30
Exterior dimensions H x W x D	mm	280 x 750 x 635					280 x 950 x 635		280 x 1370 x 740		
Net weight	kg	29					34		54		
Air flow	m³/min	P-Hi:13 Hi:10 Me:9 Lo:8					P-Hi:24 Hi:19 Me:15 Lo:10		P-Hi:36 Hi:28 Me:25 Lo:19	P-Hi:39 Hi:32 Me:26 Lo:20	P-Hi:48 Hi:35 Me:28 Lo:22
Maximum external static pressure	Pa	100									
Outside air intake		Possible									
Air filter		Filter kit:UM-FL1EF					Filter kit:UM-FL2EF		Filter kit:UM-FL3EF		
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3    wireless:RCN-KIT4-E2									
Installation data Refrigerant piping size	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")		Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")				

1. The data are measured under the following conditions (ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

## Dimensions

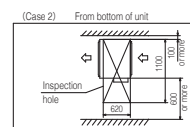
All measurements in mm.

FDUM22KXE6F, 28KXE6F, 36KXE6F, 45KXE6F, 56KXE6F

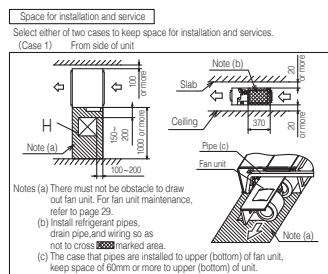
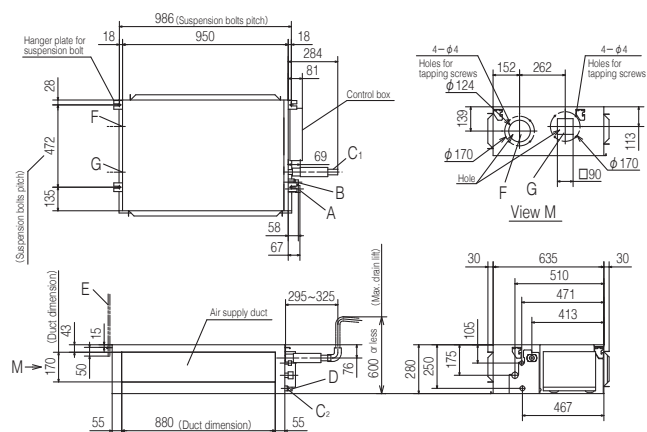


Symbol	Content
	Model1 22.28 36.45.56
A	Gas piping $\Phi 5.2(1/2)$ (Pant)
B	Liquid piping $\Phi 5.2(1/2) \times 1(1/2)$ (Pant)
C1	Drain piping VP20 (I.D. 20.0 D.26) (Standard) or VP25 (I.D. 25.0 D.32) (Used with attached scroll) Note (2)
C2	Drain piping (Gravity drainage) VP20 (I.D. 20.0 D.26) (Standard) or VP25 (I.D. 25.0 D.32) (Used with attached scroll)
D	Hole for wiring
E	Suspension bolts (M10)
F	Outside air opening for ducting $\Phi 150$ (Knock out)
G	Air outlet opening for ducting $\Phi 125$ (Knock out)
H	Inspection hole (450X450)

Notes (1) The model name label is attached on the lid of the control box.  
(2) Prepare the connecting socket (VP20 or VP25) on site.

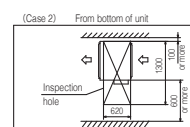


FDUM71KXE6F, 90KXE6F

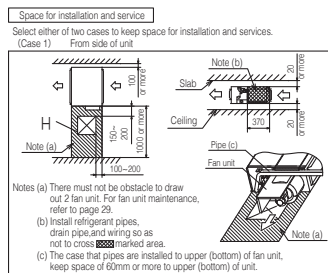
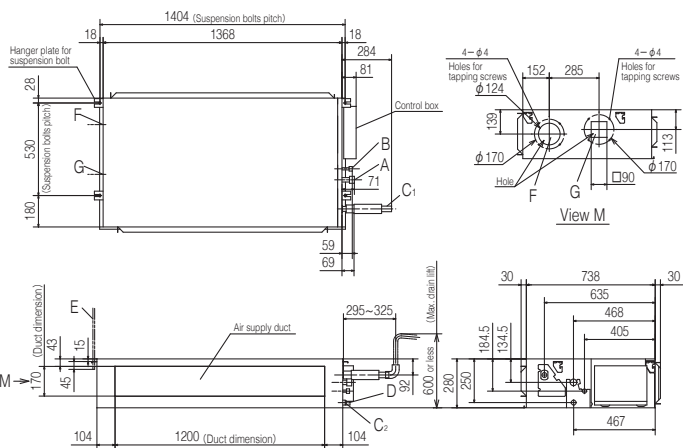


Symbol	Content
A	Gas piping ( $\phi 1.589(5/8)$ (Flare)
B	Liquid piping ( $\phi 1.523(5/8)$ (Flare)
C1	Drain piping VP201 D 20.0 D 261 (Standard) or VP215 D 25.0 D 321 (Used with attached socket) Note (2)
C2	Drain piping (Gravity drainage) VP201 D 20.0 D 261 (Standard) or VP215 D 25.0 D 321 (Used with attached socket)
D	Hole for wiring
E	Suspension bolts (M10)
F	Outside air opening for ducting ( $\phi 150$ )(Knock out)
G	Air outlet opening for ducting ( $\phi 125$ )(Knock out)
H	Inspection hole (450x450)

Notes (1) The model name label is attached on the lid of the control box.  
(2) Prepare the connecting socket (VP20 or VP25) on site.

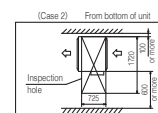


FDUM112KXE6F, 140KXE6F, 160KXE6F



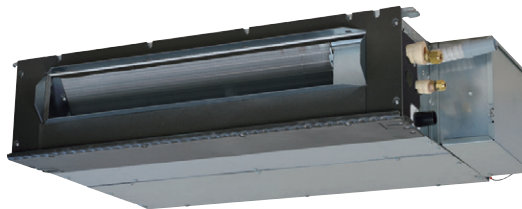
Symbol	Content
A	Gas piping
B	Liquid piping
C1	Drain piping VP20 (1.2 D 0.26) (Standard) or VP25 (1.2 D 0.32) (Used with attached socket) (Note 2)
C2	Drain piping (Gravity drainage) VP20 (1.2 D 0.26) (Standard) or VP25 (1.2 D 0.32) (Used with attached socket)
D	Hole for wiring
E	Suspension bolts (M10)
F	Outside air opening for ducting ( $\phi$ 150) (Knock out)
G	Air outlet opening for ducting ( $\phi$ 125) (Knock out)
H	Inspection hole ( $\phi$ 50)( $\phi$ 45)

Notes (1) The model name label is attached on the lid of the control box.  
(2) Prepare the connecting socket (VP20 or VP25) on site.



# Duct Connected (thin) -Low Static Pressure-FDUT

**Model No.**  
 FDUT15KXE6F-E  
 FDUT22KXE6F-E  
 FDUT28KXE6F-E  
 FDUT36KXE6F-E  
 FDUT45KXE6F-E  
 FDUT56KXE6F-E  
 FDUT71KXE6F-E



## Remote control (option)

Wired



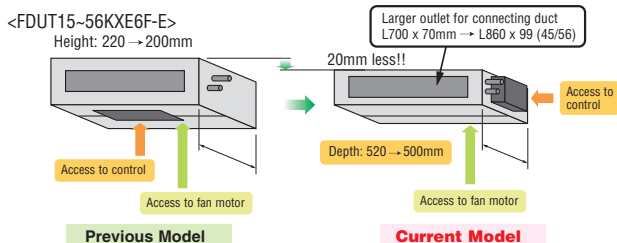
RC-EX3A RC-E5 RCH-E3

Wireless

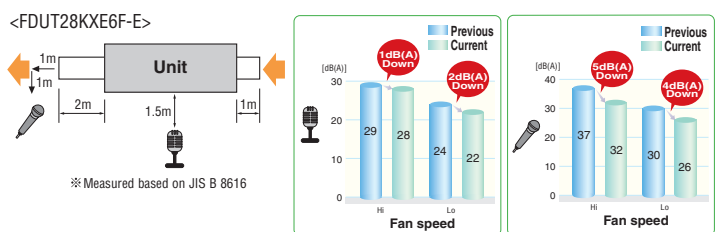


RCN-KIT4-E2

## Compact design



## Lower noise



## Motion Sensor (Option)

NEW

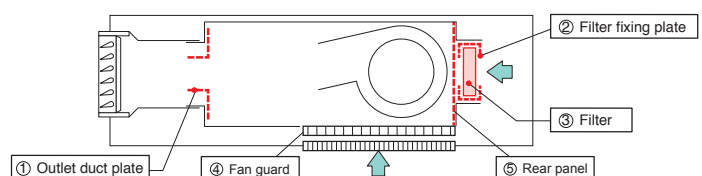
Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



## Duct kit and filter options

Item	Contents	for FDUT15/22/28/36	for FDUT45/56	for FDUT71
Outlet duct plate	①	UT-SAT1EF	UT-SAT2EF	UT-SAT3EF
Filter set	②+③	UT-FL1EF	UT-FL2EF	UT-FL3EF
Bottom air inlet kit	④+⑤	UT-BAT1EF	UT-BAT2EF	UT-BAT3EF

Filter pressure loss : 5 Pa



# Specifications

Item	Model	FDUT15KXE6F-E	FDUT22KXE6F-E	FDUT28KXE6F-E	FDUT36KXE6F-E	FDUT45KXE6F-E	FDUT56KXE6F-E	FDUT71KXE6F-E
Nominal cooling capacity	kW	1.5	2.2	2.8	3.6	4.5	5.6	7.1
Nominal heating capacity	kW	1.7	2.5	3.2	4.0	5.0	6.0	8.0
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz						
Power consumption	Cooling Heating	kW	0.06-0.06/0.06	0.07-0.07/0.07 0.07-0.07/0.08		0.08-0.08/0.09 0.08-0.08/0.09		0.08-0.08//0.08 0.07-0.07//0.07
Sound power level	dB(A)	52			57	58	59	
Sound pressure level ①	dB(A)	Hi:28 Me:26 Lo:22			Hi:33 Me:30 Lo:26	Hi:34 Me:32 Lo:28	Hi:35 Me:33 Lo:30	Hi:35 Me:31 Lo:28
Sound pressure level ②	dB(A)	Hi:32 Me:29 Lo:26			Hi:37 Me:34 Lo:28	Hi:36 Me:33 Lo:27	Hi:38 Me:33 Lo:29	Hi:41 Me:37 Lo:32
Exterior dimensions H x W x D	mm	200x750x500				200x950x500		220x1150x565
Net weight	kg	22	21		22	25		31
Air flow (Standard)	m³/min	Hi:6 Me:5 Lo:4	Hi:7.5 Me:6 Lo:5		Hi:8.5 Me:7 Lo:5.5	Hi:11.5 Me:9 Lo:7	Hi:12.5 Me:9 Lo:7.2	Hi:16 Me:13 Lo:9.5
External Static pressure	Pa	Standard:10, Max:35				Standard:10, Max:50		
Outside air intake		Possible from return duct						
Air filter		Filter set:UT-FL1EF				Filter set:UT-FL2EF		Filter set:UT-FL3EF
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3    wireless:RCN-KIT4-E2						
Installation data Refrigerant piping size	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")			Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")

1. The data are measured under the following conditions (ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.

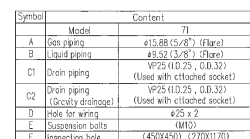
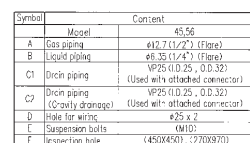
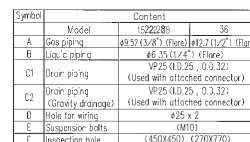
2. The data of nominal cooling and heating capacity and sound pressure level are measured with 10Pa of external static pressure.

3. The sound level indicates the value of rear-intake type with duct in anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

4. Sound pressure levels shows the value when the supply of 2m and the return duct of 1m (except the Bottom air return) are connected the unit.

① : Mike position is 1.5m below unit, ② : Mike position is 1m in front and 1m below the air supply duct.

All measurements in mm.





# Duct Connected (Compact & Flexible) FDUH

## Model No.

FDUH22KXE6F  
FDUH28KXE6F  
FDUH36KXE6F



## Drain up kit (option)

(600mm)

UH-DU-E

## Filter kit (option)

UH-FL1E



\*Filter pressure loss:5pa

## Remote control (option)

Wired



RC-EX3A RC-E5 RCH-E3

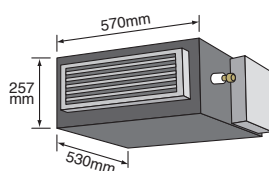
Wireless



RCN-KIT4-E2

## Compact and thin size, light weight

Our leading high technology has created the best solution for air conditioning in hotels. The compact and thin sized units don't compromise on high energy efficiency all while weighing in at only 20kg. The lowest sound level in the industry can ensure comfortable stay and rest in hotels.



## Motion Sensor

NEW

(Option)

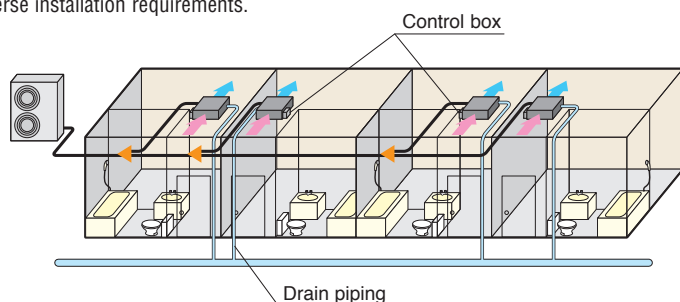
Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



LB-KIT2

## Installation Flexibility

Control box and drain piping can be installed on both side of the unit and air intake to the unit is available from bottom or back side. Our highest technology can satisfy diverse installation requirements.



## Wired remote control



RCH-E3  
(option)

## Simple remote control

Designed specially for hotel rooms, control buttons are limited only to the minimum required functions such as ON/OFF, mode, temperature setting and fan speed. It is really simple and easy to use.

## Specifications

Item	Model	FDUH22KXE6F	FDUH28KXE6F	FDUH36KXE6F
Nominal cooling capacity	kW	2.2	2.8	3.6
Nominal heating capacity	kW	2.5	3.2	4.0
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz		
Power consumption	Cooling	0.05-0.07/0.07		
	Heating	0.05-0.07/0.07		
Sound power level	dB(A)	60		
Sound pressure level	dB(A)	P-Hi:39 Hi: 33 Me: 30 Lo: 27		
Exterior dimensions HxWxD	mm	257x570x530		
Net weight	kg	20		
Air flow	m <sup>3</sup> /min	P-Hi:8.5 Hi: 7 Me: 6.5 Lo: 6		
External static pressure	Pa	30		
Outside air intake		Not possible		
Air filter		Filter kit:UH-FL1E		
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2		
Installation data	mm(m)	Liquid line:ø6.35(1/4")		
Refrigerant piping size		Gas line:ø9.52(3/8")		
		Liquid line:ø6.35(1/4")		
		Gas line:ø12.7(1/2")		

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

All measurements in mm.

Dimensions in mm.

For air return type

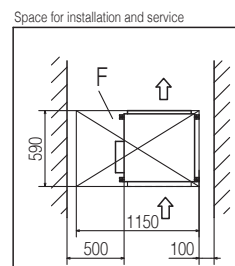
Technical drawings of the air return type unit, showing dimensions in mm.

Key dimensions and labels:

- Top view (Front): 91, 83.3, 145, 27.5, 494.2, 27.5, 157, 145.6, 30.8, 66, 95.3, 62.1, 65.2, 575.2 (Suspension bolts pitch), 21, 488, 16, 68, 255.8, 30.8, 66, 525, 24.2.
- Side view (Left): 145.6, 30.8, 66, 95.3, 157, 62.1, 65.2, 575.2 (Suspension bolts pitch), 21, 488, 16, 68, 255.8, 30.8, 66, 525, 24.2.
- Side view (Right): 255.8, 30.8, 66, 525, 24.2.
- Bottom view (Left): 145.6, 30.8, 66, 95.3, 157, 62.1, 65.2, 575.2 (Suspension bolts pitch), 21, 488, 16, 68, 255.8, 30.8, 66, 525, 24.2.
- Bottom view (Right): 188.5, 148.5, 37.6, 38.2, 32, 150, 150, 150, 32, 27.5, 494.2, 27.5, 574, 30, 160, 200, 28.3, 30, 549.2 (Back side), 12- $\phi$ 4, Holes for tapping screws, Air inlet, E, D, G.

Labels and notes:

- Transparent soft tube (Accessory) (Installed on site)
- Control box (Original position) (To be able to be located on the reverse side)
- Plate for control box (Original position)
- Control box (Option position) (Control box option position on the reverse side)
- Plate for control box (Option position)
- Bottom plate B (To be able to be located on the back side)
- Bottom plate A
- Supply air duct
- (Duct dimension)
- (Duct dimension)
- (Suspension bolts pitch)
- (Suspension bolts pitch)
- (Back side)
- Air inlet



Symbol	Content
Model	22.28 36
A Gas piping	φ9.52(3/8") (Flare) φ12.7(1/2") (Flare)
B Liquid piping	φ6.35(1/4") (Flare)
C Drain piping	VP20(I.D.20,O.D.26) Note(2)
C Drain piping	To be used instead of "C."
D Hole for wiring	φ30
E Suspension bolts	(M10)
F Inspection hole	(500 × 1150) Note(3)

Notes

- (1) The model name label is attached on the fan case inside the air return grille.
- (2) Prepare the connecting socket (VP20) on site.  
(As for drain piping, it is possible to choose C<sub>1</sub> or C<sub>2</sub>)
- (3) When control box is located on the reverse side, Installation space should be modified new location.

### Bottom suction type

**Top View (Front):**

- Overall width: 574
- Overall height: 198.7
- Internal width: 537.6
- Internal height: 160
- Bottom plate A is located on the Back side from original position.
- Bottom plate B is located on the Back side from original position.
- Labels: A, B, C, C<sub>1</sub>, D, E, F, G.

**Side View (Left):**

- Overall height: 145.6
- Internal height: 145
- Internal width: 494.2
- Labels: A, B, C, C<sub>1</sub>, D, E, F, G.

**Side View (Right):**

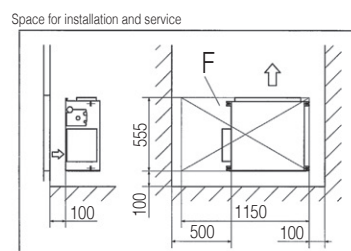
- Overall height: 145.6
- Internal height: 145
- Internal width: 494.2
- Labels: A, B, C, C<sub>1</sub>, D, E, F, G.

**Detail View (Bottom):**

- Overall width: 574
- Overall height: 198.7
- Internal width: 537.6
- Internal height: 160
- Bottom plate A is located on the Back side from original position.
- Bottom plate B is located on the Back side from original position.
- Labels: A, B, C, C<sub>1</sub>, D, E, F, G.

**Notes:**

- The ins.
- Pre
- As
- F



Symbol	Content	
Model	22 28	36
A	Gas piping $\phi 9.52(3/8)$ (Flare)	$\phi 12.7(1/2)$ (Flare)
B	Liquid piping $\phi 6.35(1/4)$ (Flare)	
C	Drain piping VP20 (J.D.20,O.D.26) Note (2)	
C <sub>c</sub>	Drain piping To be used instead of 'C'	
D	Hole for wiring $\phi 30$	
E	Suspension bolts (M10)	
F	Inspection hole (555 x 1150) Note (3)	

## Notes

- (1) The model name label is attached on the fan case inside the air return grille.
- (2) Prepare the connecting socket (VP20) on site.  
(As for drain piping, it is possible to choose C or C<sub>2</sub>.)
- (3) When control box is located on the reverse side, Installation space should be modified new location.

# Wall Mounted FDK

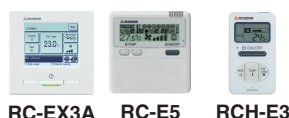
## Model No.

FDK15KXZE1  
FDK22KXZE1  
FDK28KXZE1  
FDK36KXZE1  
FDK45KXZE1  
FDK56KXZE1  
FDK71KXZE1  
FDK90KXZE1



## Remote control (option)

### Wired



### Wireless

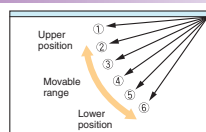


## Elegant Timeless Design

The FDK series air conditioners are innovatively designed with rounded contours that beautifully fit into any of Europe's diverse interior settings. Created by an Italian industrial design studio based in Milan, Tensa srl, the design meets a broad range of requirements. (15-56KXZE1)

## Flap control system

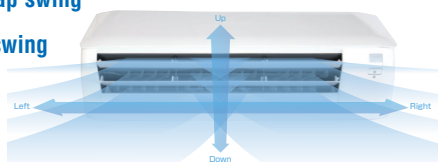
Selection of flap position is possible. A flap can be set at different angles.



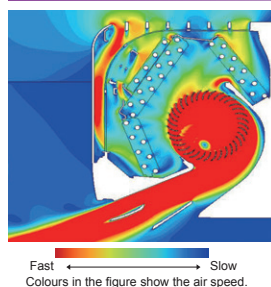
\*The wireless remote control is not applicable to the flap control system.

**Lateral Swing** ► flap swings from right to left automatically

**Up/Down Flap swing**  
+  
**Lateral swing**



## Jet Technology



FDK models adopt the air flow design that's proven to minimise resistance in a CFD analysis to achieve uniform air conditioning to the furthest corners of the room.

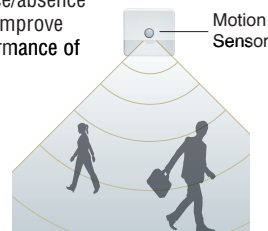
## Motion Sensor

(Option)

Motion sensor is equipped in the ceiling plane or wall plane and detects the presence/absence and activity of humans in a room to improve the comfort and energy saving performance of the unit.



LB-KIT2



# Specifications

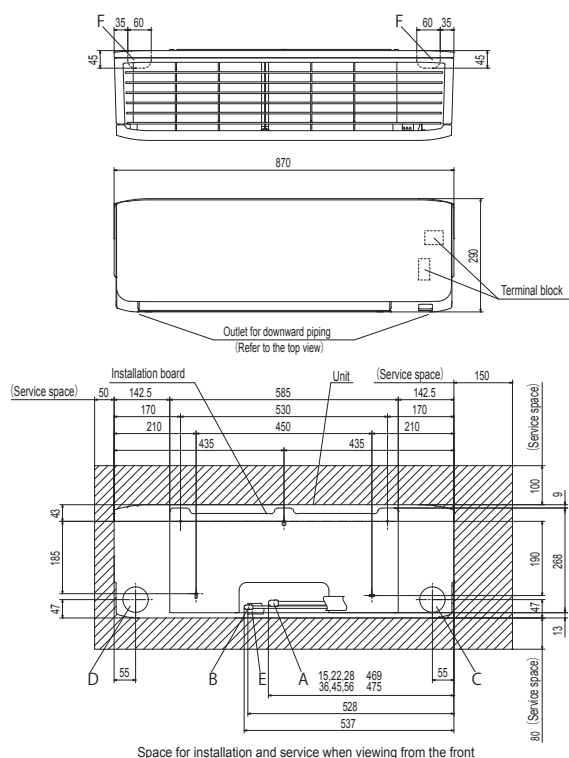
Item	Model	FDK15KXZE1	FDK22KXZE1	FDK28KXZE1	FDK36KXZE1	FDK45KXZE1	FDK56KXZE1	FDK71KXZE1	FDK90KXZE1
Nominal cooling capacity	kW	1.5	2.2	2.8	3.6	4.5	5.6	7.1	9.0
Nominal heating capacity	kW	1.7	2.5	3.2	4.0	5.0	6.3	8.0	10.0
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz							
Power consumption	Cooling	0.02-0.02/0.02			0.03-0.03/0.03			0.04-0.04/0.04	0.05-0.05/0.05
	Heating	0.02-0.02/0.02			0.03-0.03/0.03			0.04-0.04/0.04	0.05-0.05/0.05
Sound power level	dB(A)	54	55		58		Cooling:58 Heating:61	59	61
Sound pressure level	Cooling	P-Hi:38 Hi:34 Me:31 Lo:28	P-Hi:38 Hi:36 Me:32 Lo:28	P-Hi:40 Hi:38 Me:33 Lo:28	P-Hi:43 Hi:41 Me:36 Lo:33	P-Hi:43 Hi:41 Me:36 Lo:33	P-Hi:42 Hi:40 Me:37 Lo:35	P-Hi:44 Hi:42 Me:39 Lo:35	P-Hi:44 Hi:42 Me:39 Lo:35
	Heating	P-Hi:38 Hi:34 Me:31 Lo:28	P-Hi:38 Hi:36 Me:32 Lo:28	P-Hi:40 Hi:38 Me:33 Lo:28	P-Hi:43 Hi:41 Me:36 Lo:33	P-Hi:44 Hi:42 Me:37 Lo:33	P-Hi:42 Hi:40 Me:37 Lo:35	P-Hi:44 Hi:42 Me:39 Lo:35	P-Hi:44 Hi:42 Me:39 Lo:35
Exterior dimensions H x W x D	mm	290 x 870 x 230						339 x 1197 x 262	
Net weight	kg	11.5	11		11.5			17	
Air flow	Cooling	P-Hi:5.7 Hi:5 Me:4.5 Lo:3.6	P-Hi:8.5 Hi:8 Me:6 Lo:5		P-Hi:11 Hi:10 Me:8 Lo:7	P-Hi:12 Hi:11 Me:9 Lo:8	P-Hi:12 Hi:11 Me:9 Lo:8	P-Hi:21 Hi:19 Me:16 Lo:14	P-Hi:23 Hi:21 Me:19 Lo:16
	Heating								
Outside air intake		Not possible							
Air filter, Q'ty		Polypropylene net x2 (Washable)							
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-K-E2						wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-K71-E2	
Installation data Refrigerant piping size	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")			Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")	

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

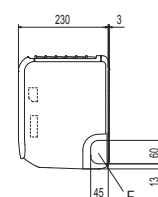
# Dimensions

All measurements in mm.

FDK15KXZE1, 22KXZE1, 28KXZE1, 36KXZE1, 45KXZE1, 56KXZE1

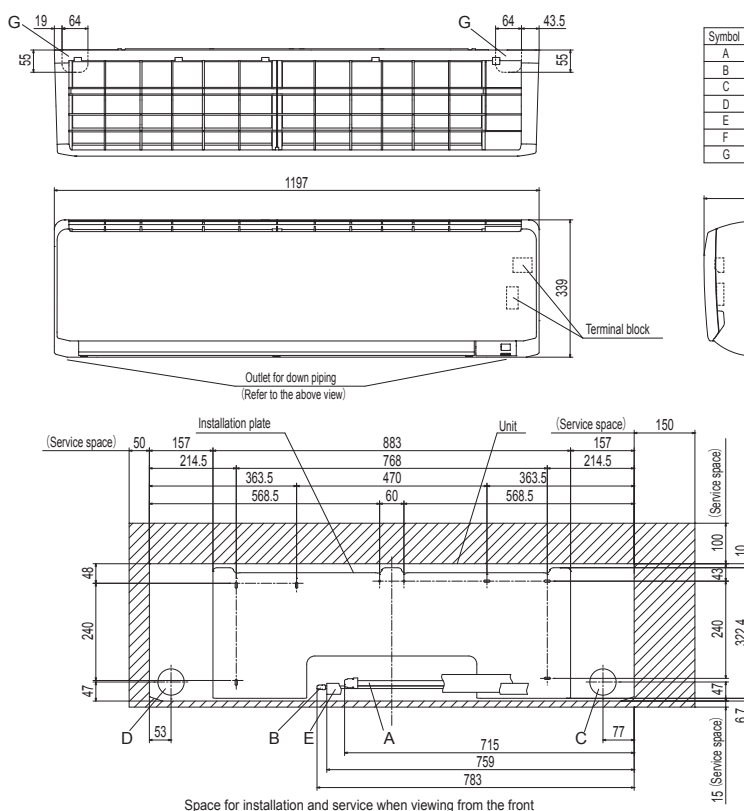


Symbol	Model	15,22,28	36,45,56
A	Gas piping	φ9.52 (3/8") (Flare)	φ12.7 (1/2") (Flare)
B	Liquid piping	φ6.35 (1/4") (Flare)	
C	Hole on wall for right rear piping	(φ65)	
D	Hole on wall for left rear piping	(φ65)	
E	Drain hose	VP16 (O.D.22)	
F	Outlet for wiring (on both side)		

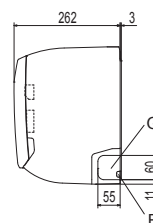


Note (1) The model name label is attached on the right side of the unit.

FDK71KXZE1, 90KXZE1



Symbol	Content
A	Gas piping
B	Liquid piping
C	Hole on wall for right rear piping
D	Hole on wall for left rear piping
E	Drain hose
F	Outlet for wiring (on both side)
G	Outlet for piping (on both side)



Note (1) The model name label is attached on the underside of the indoor unit.



# Ceiling Suspended FDE

## Model No.

FDE36KXZE1  
FDE45KXZE1  
FDE56KXZE1  
FDE71KXZE1  
FDE112KXZE1  
FDE140KXZE1



## Remote control (option)

### Wired



RC-EX3A RC-E5 RCH-E3

### Wireless

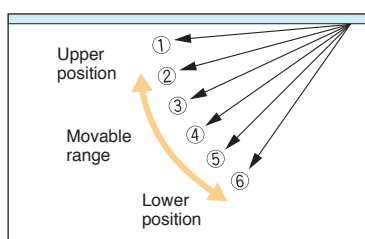


RCN-E-E3

## Flap control system

Selection of flap position is possible. A flap can be set at different angles.

\* The wireless remote control is not applicable to the flap control system.



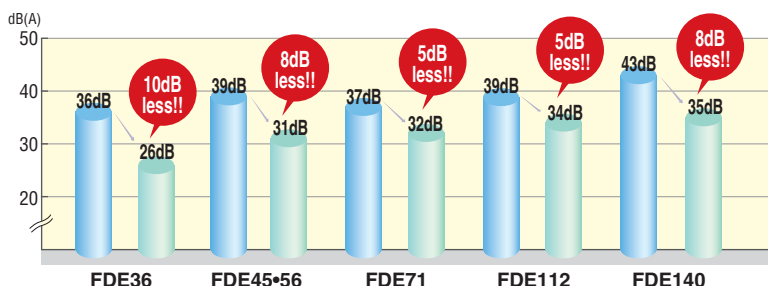
## Reduction of weight

By decreasing the number of fan motors from two to one, we reduced the overall weight of our FDE units.

	Previous		Current	
FDE71	37	➔	33	4kg less!!
FDE112	49	➔	43	6kg less!!
FDE140	49	➔	43	6kg less!!

## Reduction of sound pressure level (Lo mode)

We achieved the industry's lowest sound pressure levels by decreasing air flow volume, decreasing pressure loss with employment of one fan motor and optimizing casing and distributor shape. (comparison of previous model)

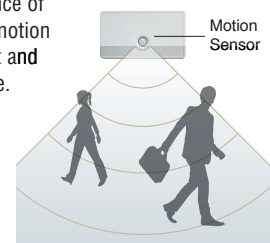


## Motion Sensor

(Option)

Reduce your environmental impact with our optional motion sensor feature.

By detecting presence or absence of human activity in a room, the motion sensor improves room comfort and unit energy saving performance.



LB-E

# Specifications

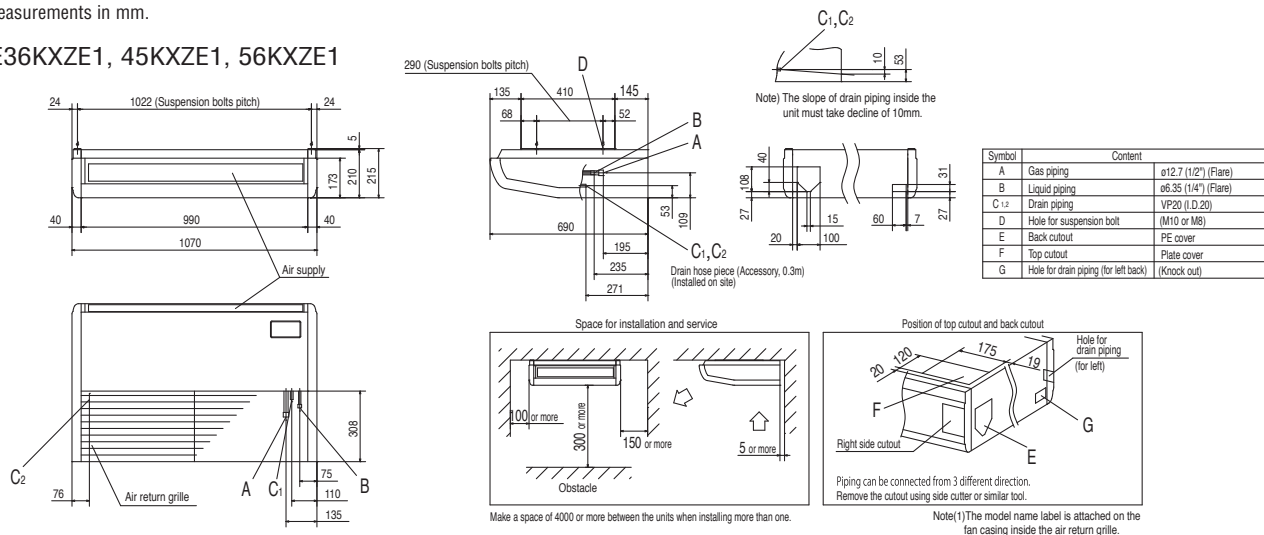
Item	Model	FDE36KXZE1	FDE45KXZE1	FDE56KXZE1	FDE71KXZE1	FDE112KXZE1	FDE140KXZE1
Nominal cooling capacity	kW	3.6	4.5	5.6	7.1	11.2	14.0
Nominal heating capacity	kW	4.0	5.0	6.3	8.0	12.5	16.0
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz					
Power consumption	Cooling	0.05-0.05/0.05			0.07-0.07/0.07	0.10-0.10/0.10	0.13-0.13/0.13
	Heating	0.05-0.05/0.05			0.07-0.07/0.07	0.10-0.10/0.10	0.13-0.13/0.13
Sound power level	dB(A)	60			62	61	64
Sound pressure level	dB(A)	P-Hi:46 Hi:38 Me:31 Lo:26	P-Hi:46 Hi:38 Me:36 Lo:31	P-Hi:46 Hi:38 Me:36 Lo:31	P-Hi:47 Hi:39 Me:37 Lo:32	P-Hi:45 Hi:42 Me:38 Lo:34	P-Hi:48 Hi:43 Me:40 Lo:35
Exterior dimensions H x W x D	mm	210 x 1070 x 690			210 x 1320 x 690	250 x 1620 x 690	
Net weight	kg	28			33	43	
Air flow	m³/min	P-Hi:13 Hi:10 Me:7 Lo:5.5	P-Hi:13 Hi:10 Me:9 Lo:7		P-Hi:20 Hi:15 Me:13 Lo:10	P-Hi:28 Hi:25 Me:21 Lo:16.5	P-Hi:32 Hi:26 Me:23 Lo:17
Outside air intake		Not possible					
Air filter, Q'ty		Pocket Plastic net x2 (Washable)					
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3    wireless:RCN-E-E3					
Installation data Refrigerant piping size	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")		

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

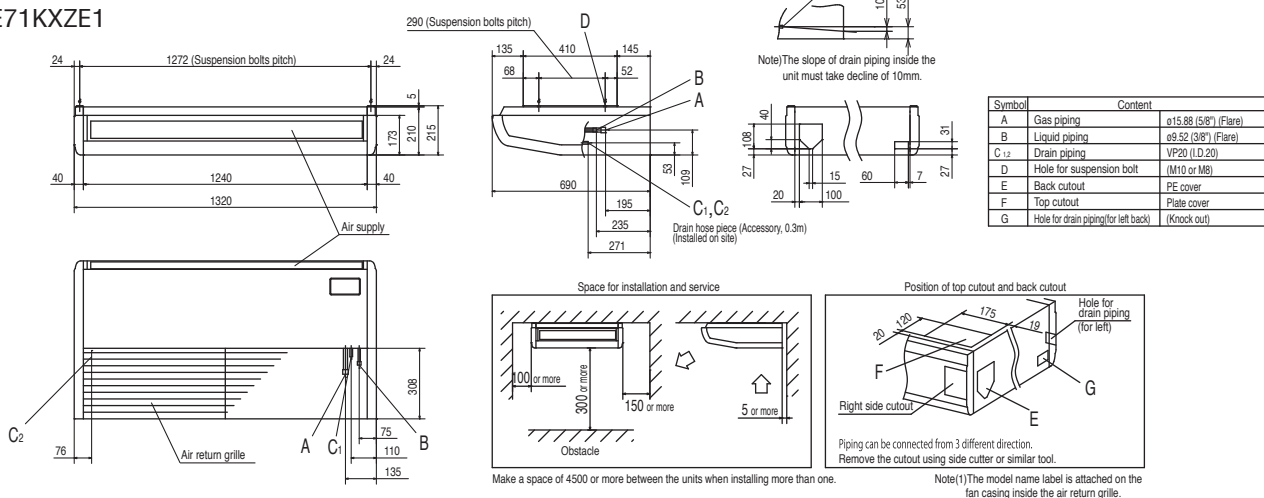
# Dimensions

All measurements in mm.

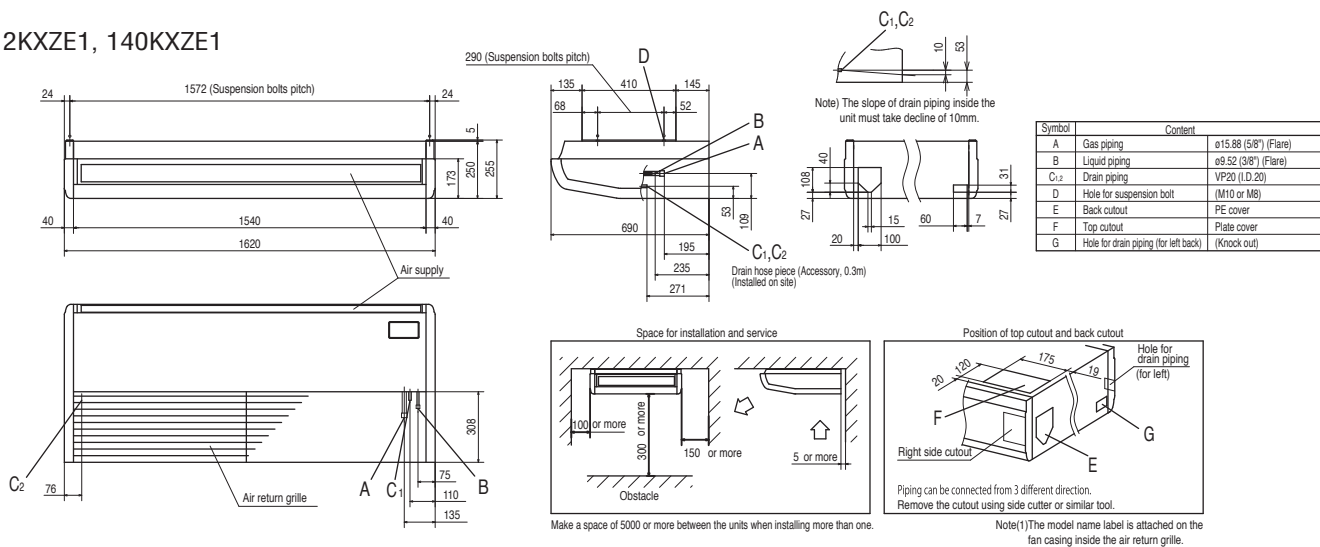
## FDE36KXZE1, 45KXZE1, 56KXZE1



## FDE71KXZE1



## FDE112KXZE1, 140KXZE1





# Floor Standing -2way- FDFW

## Model No.

FDFW28KXE6F

FDFW45KXE6F

FDFW56KXE6F



## Auto air outlet selection



## Remote control (option)

Wired



RC-EX3A



RC-E5



RCH-E3

Wireless



RCN-FW-E2

## Sophisticated Design

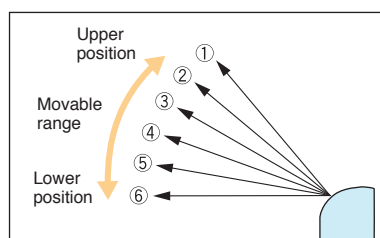
With an elegant semi flat front panel in stylish white, the new series fit in various kinds of rooms and create relaxing atmosphere. Choice of wall hanging, floor standing or behind gallery installation is available.

## Quiet Operation

Thanks to the optimum balance of air outlet direction and sufficient air flow volume, the sound level has been minimized. The level of FDFW28KXE6F in the cooling lo mode is only 30dB(A) .

## Flap control system

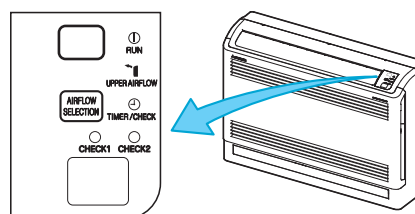
Selection of flap position is possible. A flap can be set at different angles.



\* The wireless remote control is not applicable to the flap control system.

## Convenient to use operation

Simultaneous lower and upper air outlets or upper outlet can be selected by air flow direction button. Further control can be arranged by a remote control.



(In case of use of wireless remote control)

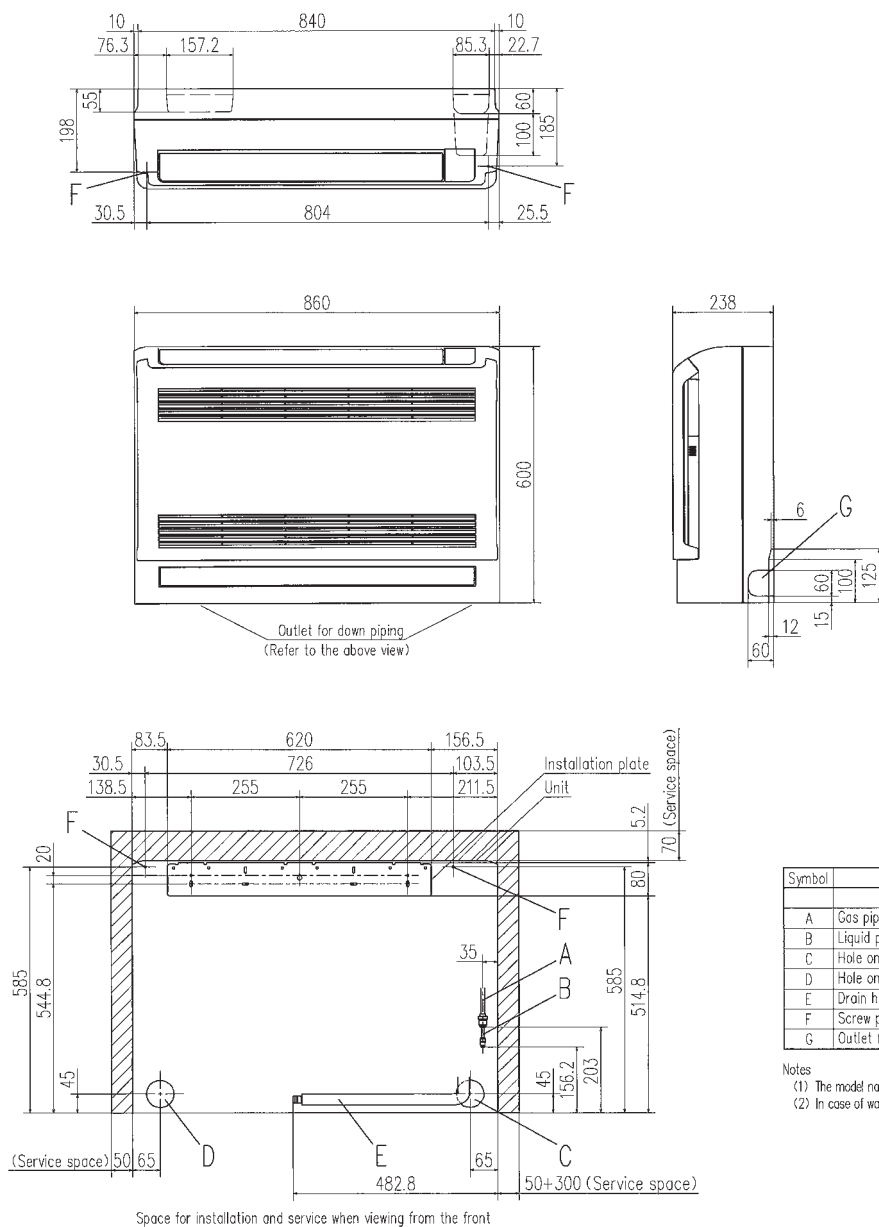
# Specifications

Item	Model	FDFW28KXE6F	FDFW45KXE6F	FDFW56KXE6F
Nominal cooling capacity	kW	2.8	4.5	5.6
Nominal heating capacity	kW	3.2	5.0	6.3
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz		
Power consumption	Cooling	0.02-0.02/0.02		
	Heating	0.02-0.02/0.02		
Sound power level	dB(A)	55	57	60
Sound pressure level	dB(A)	Hi:36 Me:34 Lo:30	Hi:38 Me:36 Lo:33	Hi:44 Me:37 Lo:33
Exterior dimensions H x W x D	mm	600x860x238		
Net weight	kg	19	20	
Air flow (Standard)	ms/min	Hi:9 Me:8 Lo:7		Hi:11 Me:9 Lo:8
Air filter, Q'ty		Polypropylene net x1 (Washable)		
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-FW-E2		
Installation data	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")		
Refrigerant piping size		Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		

1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

# Dimensions

All measurements in mm.



Symbol	Model	Content
	FDFW28KXE6F	FDFW45KXE6F, 56KXE6F
A	Gas piping	ø9.52 (3/8") (Flare) ø12.7 (1/2") (Flare)
B	Liquid piping	ø6.35 (1/4") (Flare)
C	Hole on wall for right rear piping	(ø65)
D	Hole on wall for left rear piping	(ø65)
E	Drain hose	VP16 (I.D.16)
F	Screw point to fasten the indoor unit	ø5
G	Outlet for piping (on both side)	

## Notes

- (1) The model name label is attached on the right side of the unit.
- (2) In case of wall installation, leave the unit 150mm or less from the floor.



# Floor Standing (with casing) FDFL

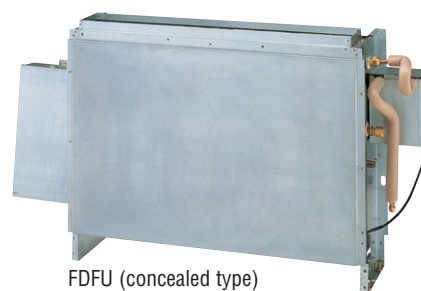
# Floor Standing (without casing) FDFU

**Model No.**  
FDFL71KXE6F

FDFU28KXE6F  
FDFU45KXE6F  
FDFU56KXE6F  
FDFU71KXE6F



FDFL



FDFU (concealed type)

\*Not available for 60Hz area.

## Remote control (option)

Wired



RC-EX3A



RC-E5



RCH-E3

Wireless



RCN-KIT4-E2

Motion Sensor

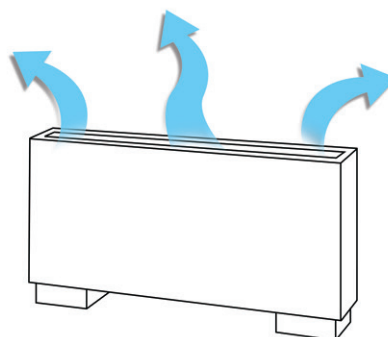
NEW

(Option)

The optional motion sensor on our floor standing units saves energy by operations by detecting human movement. Our smart technology provides energy saving control by shifting set temperature by detecting human activity.



Compact design at 630mm height



Wider airflow for optimum comfort



LB-KIT2

## Specifications

Item	Model	FDL71KXE6F	FDFU28KXE6F	FDFU45KXE6F	FDFU56KXE6F	FDFU71KXE6F
Nominal cooling capacity	kW	7.1	2.8	4.5	5.6	7.1
Nominal heating capacity	kW	8.0	3.2	5.0	6.3	8.0
Power source		1 Phase 220-240V, 50Hz				
Power consumption	Cooling	0.09-0.10			0.09-0.10	
	Heating	0.09-0.10			0.09-0.10	
Sound power level	dB(A)	62	58		60	
Sound pressure level	dB(A)	Hi:43 Me:41 Lo:40	Hi:41 Me:38 Lo:36		Hi:43 Me:41 Lo:40	
Exterior dimensions H x W x D	mm	630x1481x225		630x1077x225		630x1362x225
Net weight	kg	40		25		32
Air flow (Standard)	m <sup>3</sup> /min	Hi:18 Me:15 Lo:12	Hi:12 Me:11 Lo:10		Hi:14 Me:12 Lo:10	Hi:18 Me:15 Lo:12
Air filter, Q'ty		Polypropylene net x1 (Washable)				
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2				
Installation data		Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")

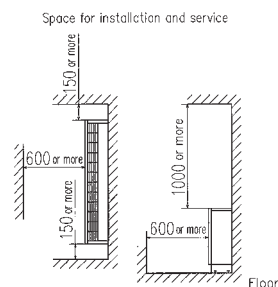
1. The data are measured under the following conditions(ISO-T1). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.

All measurements in mm.

Technical drawing of the indoor unit showing three views: front, side, and top. The front view shows a rectangular unit with a control box on the left, a remote controller installation section in the center, and an expansion valve box on the right. Dimensions include a total width of 1035mm and a height of 315mm. The side view shows a depth of 225mm and a height of 630mm. The top view shows a width of 1071mm and a depth of 223mm. Various components are labeled, including floor piping space, air filter, and flexible tube.

Symbol	Content	
	Model	FDFL71KXE6F
A	Gas piping (Accessory)	φ15.88 (5/8") (Flare)
B	Liquid piping	φ9.52 (3/8") (Flare)
C	Drain piping (Accessory)	PT20A female screw, 360mm
D	Slot hole for wall mounting	(M10)
E	Metal plate for floor mounting (Accessory)	(MB)

Note (1) The model name label is attached on the lid of the control box.



Technical drawing of the R2000 refrigerator, showing front, side, and top views with dimensions and labels.

**Front View Dimensions:**

- Overall width: 630
- Top section height: 20
- Section height: 105, 110
- Section height: 250
- Section height: 270
- Bottom section height: 197
- Level adjusting screw

**Side View Dimensions:**

- Control box
- Expansion valve box
- Flexible tube
- Air filter
- 30
- 80
- 184
- 234
- 315

**Top View Dimensions:**

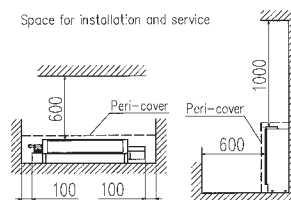
- Overall width: a
- Section width: 110
- Section width: 126
- Section width: 166
- Section width: 45
- Section width: 120
- Section width: 167
- Section width: b
- Section width: c
- Section width: d
- Section width: e
- Section width: 32
- Section width: 98
- Section width: 10X30 (slot hole)
- Section width: 4-12X24 (slot hole)
- Section width: D
- Section width: A
- Section width: B
- Section width: C
- Section width: E

**Legend:**

Symbol	Description
A	Control box
B	Expansion valve box
C	Flexible tube
D	Air filter
E	Level adjusting screw

Symbol	Content			
	Model	FDU28KXE6F	FDU45KXE6F,56KXE6F	FDU71KXE6F
A	Gas piping (Accessory)	φ9.52(3/8") (Flare)	φ12.7(1/2") (Flare)	φ15.88(5/8") (Flare)
B	Liquid piping	φ6.35(1/4") (Flare)		φ9.52(3/8") (Flare)
C	Drain piping (Accessory)	PT20A female screw, 360mm		PT20A female screw, 360mm
D	Slot hole for wall mounting	(M10)		(M10)
E	Metal plate for floor mounting (Accessory)	(M8)		(M8)

Note (1) The model name label is attached on the lid of the control box.



Unit:mm

model	a	b	c	d	e
FDFU28KXE6F, 45KXE6F, 56KXE6F	786	810	722	750	806
FDFU71KXE6F	1071	1095	1007	1035	1091



# Outdoor Air Processing unit FDU-F

## Model No.

FDU650FKXZE1  
FDU1100FKXZE1  
FDU1800FKXZE1  
FDU2400FKXZE1



## Remote control (option)

### Wired



RC-EX3A RC-E5 RCH-E3

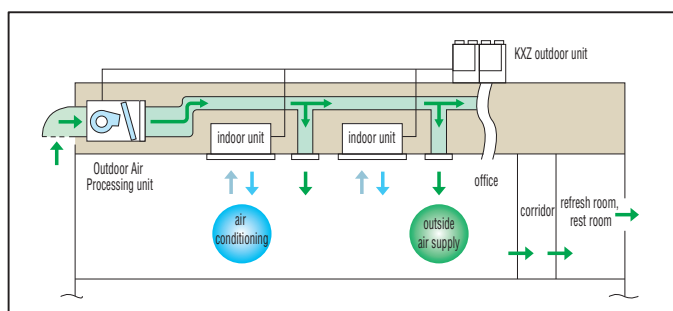
### Wireless



RCN-KIT4-E2

## Create a fresher environment with the Outdoor Air Processing feature

Connect your KXZ system to an Outdoor Air Processing unit with one streamlined system. This advanced technology allows you to enjoy a fresh and comfortable air supply.



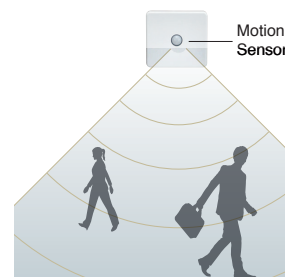
## Motion Sensor

(Option)

Built into the ceiling or wall plane, our motion sensor smart technology improves energy saving performance and overall room comfort.

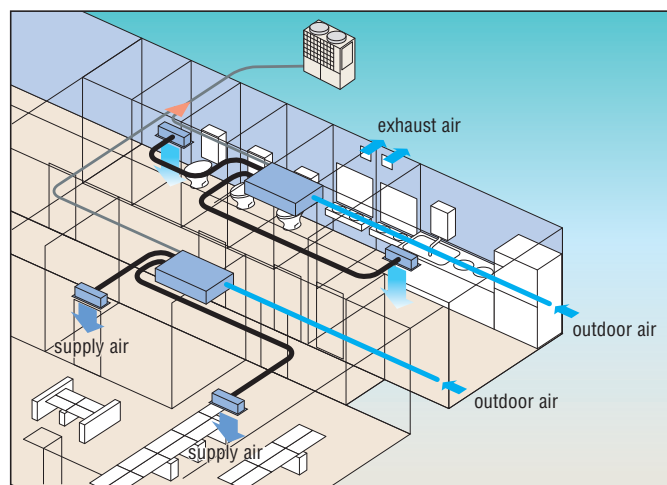


LB-KIT2



## Compact design

Compact design at just 280(650, 1100), 379(1800, 2400)mm in height, high static pressure of 200Pa and the industry's lowest noise level can meet various kind of installation locations for offices, refresh rooms, restrooms and kitchens of restaurants etc.



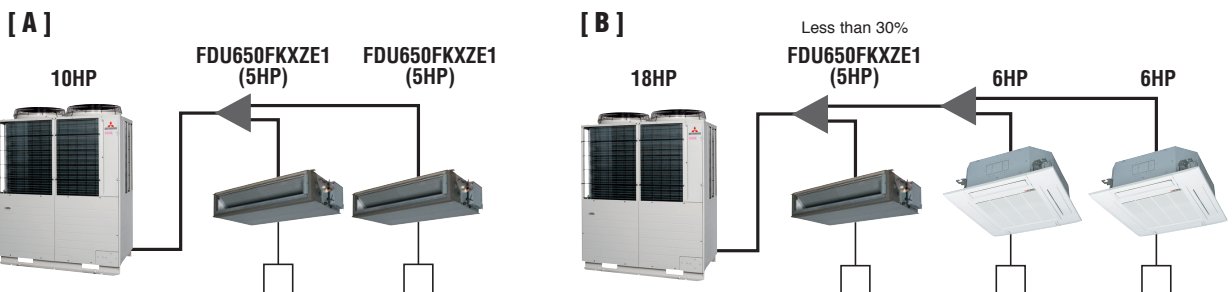
- (1) This unit is the specific unit for processing the outdoor air temperature closer to the room temperature. For conditioning the room temperature a dedicated air conditioner is required additionally.
- (2) This unit monitors the outdoor air temperature and controls the thermostat's ON/OFF at the setting temperature by the remote controller, which indicates the outdoor air temperature for controlling the thermostat's ON/OFF. When the thermostat is turned OFF, the operation is changed to the fan mode so that unprocessed outdoor air will be blown into the room directly. Therefore place the air outlet port or orient the air outlet direction not to blow air directly to persons in the room, especially in small room such as a restroom and/or sanitary hot water supplying room.
- (3) It is strictly prohibited to monitor the room temperature by switching to the thermistor at the remote controller side and/or the optional remote thermistor. Otherwise dew formation at air outlet port and/or dew dripping may occur during cooling operation due to the lower outdoor air temperature. Therefore keep the remote controller of this unit in place closer to the administrator so as not to be touched freely by the end user.
- (4) Dehumidifying operation with this unit is prohibited.
- (5) When handing over this unit to the end user, make sure to explain sufficiently about the foregoing cautions, the installation place and usage of remote control for this unit and the location of the air outlet.

## Connectivity with Outdoor units

FDU-F series are connectable to 8~36HP outdoor units.

## Combination with Outdoor units

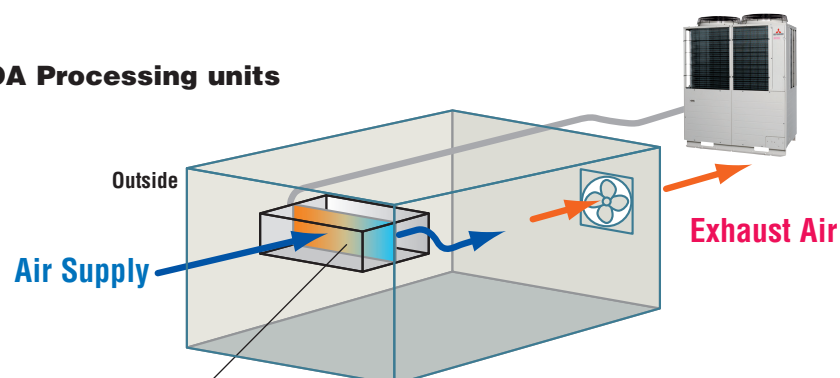
	case	Combination
A	Only OA processing units are connected with outdoor units.	The total capacity of FDU-F is 50~100% of outdoor capacity and max quantity of FDU-F is 2 units.
B	Both of OA processing units and dedicated air conditioner are connected with outdoor units.	The total capacity of FDU-F and dedicated air-conditioners is 50~100% of outdoor capacity and max quantity of FDU-F should be below 30% of outdoor unit capacity.



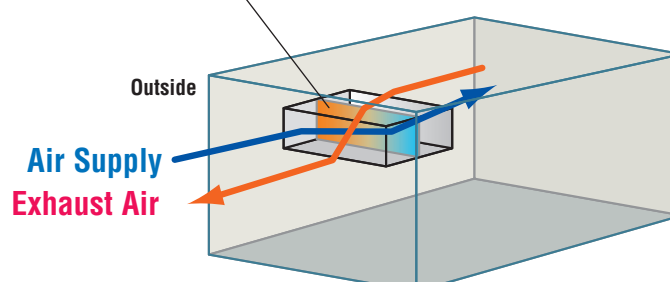
## Concept (Difference between FDU-F and SAF)

SAF is the energy recovery ventilation unit which can recover heat energy from exhaust air to supply air and "has no air processing function, but FDU-F is air processing unit which can treat the supply air closer to room temperature by cooling or heating in connection with KXZ refrigerant system and exhaust air is discharged to outside of the room.

### FDU-F OA Processing units



### SAF







## Specifications

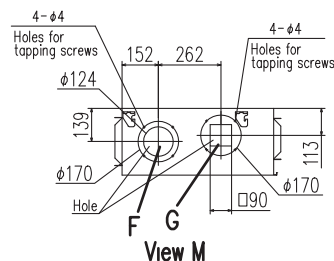
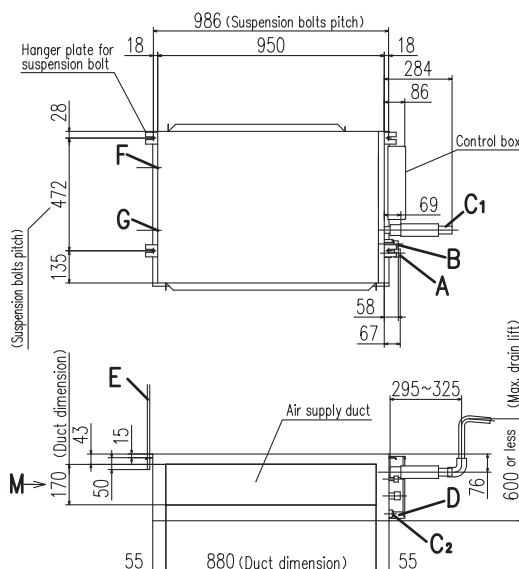
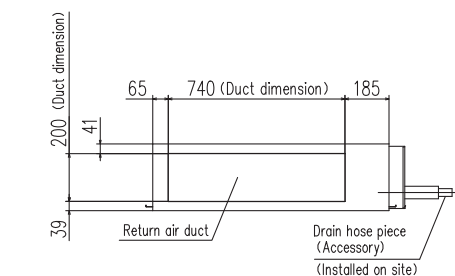
Item	Model	FDU650FKXZE1	FDU1100FKXZE1	FDU1800FKXZE1	FDU2400FKXZE1
Nominal cooling capacity	kW	9.0	14.0	22.4	28.0
Nominal heating capacity	kW	6.5	10.5	16.0	21.5
Power source		1 Phase 220-240V, 50Hz / 220V, 60Hz			
Power consumption	Cooling	0.24-0.25/0.24	0.35-0.36/0.35	1.16-1.20/1.16	1.16-1.20/1.16
	Heating	0.24-0.25/0.24	0.35-0.36/0.35	1.16-1.20/1.16	1.16-1.20/1.16
Sound pressure level	dB(A)	Hi:31	Hi:37	Hi:42	Hi:45
Exterior dimension HxWxD	mm	280x950x635	280x1370x740	379x1600x893	
Net weight	kg	34	54	89	89
Air flow (Standard)	m <sup>3</sup> /min	Hi:11	Hi:18	Hi:30	Hi:40
External static pressure	Pa	200 (at Hi Air flow)			
Air filter, Q'ty		Procure locally			
Remote control(option)		wired:RC-EX3A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2			
Installation data	mm	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")		Liquid line:ø9.52(3/8") Gas line:ø19.05(3/4")	Liquid line:ø9.52(3/8") Gas line:ø22.22(7/8")
Refrigerating piping size	(in)				

- The data are measured at 33°CDB 28°CWB (68%RH) during cooling and 0°CDB-2.9°CWB (50%RH) during heating (no frost).
- Temperature range of outdoor air must be 20~40°CDB (32°CWB) during cooling and 0~24°CDB during heating.
- Sound level indicates the value in an anechoic chamber. During operation these value are somewhat higher due to ambient conditions.
- The factory E.S.P. setting is set within the range of 10 - 120Pa.If SW8-4 is turned to "ON", E.S.P. setting range can be changed to 10 - 200 Pa. (with RC-EX3A and RC-E5 only)

## Dimensions

All measurements in mm.

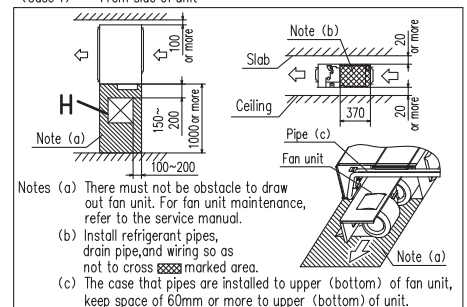
### FDU650FKXZE1



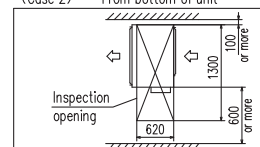
Symbol	Content	
A	Gas piping	ø15.88 (5/8") (Flare)
B	Liquid piping	ø9.52 (3/8") (Flare)
C1	Drain piping	VP25(O.D.32)
C2	Drain piping(Gravity drainage)	V20(O.D.26)(standard) or VP25(O.D.32)(Used with attached socket)
D	Hole for wiring	
E	Suspension bolts	M10
F	Outside air opening for ducting	(Knock out)
G	Air outlet opening for ducting	(Knock out)
H	Inspection opening	(450X450)

#### Space for installation and service

Select either of two cases to keep space for installation and services.  
(Case 1) From side of unit

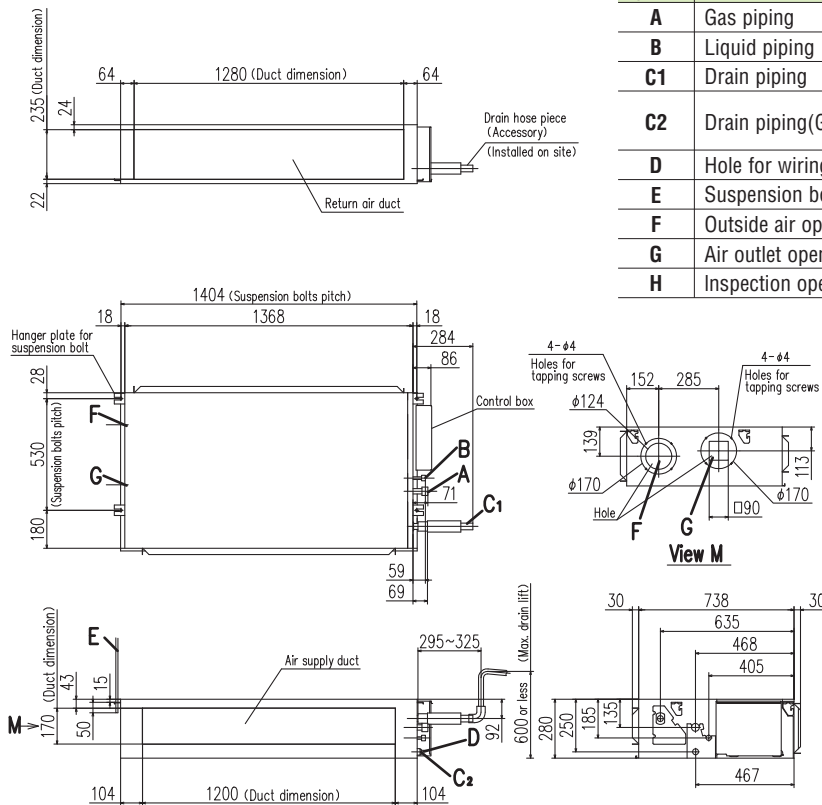


#### (Case 2) From bottom of unit



Note (1) The model name label is attached on the lid of the control box.

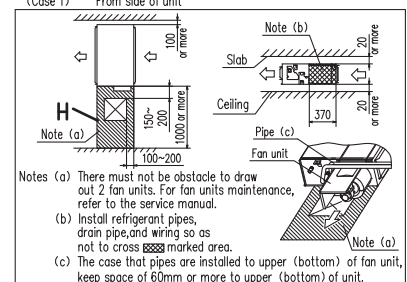
## FDU1100FKXZE1



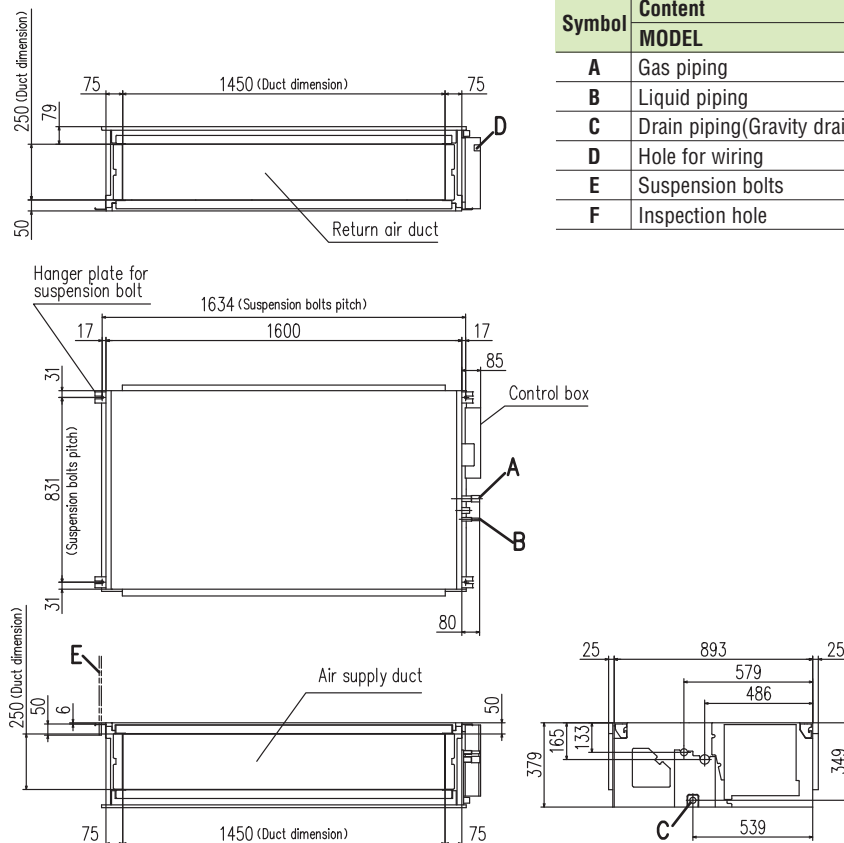
Symbol	Content
A	Gas piping $\phi 15.88$ (5/8") (Flare)
B	Liquid piping $\phi 9.52$ (3/8") (Flare)
C1	Drain piping VP25(O.D.32)
C2	Drain piping(Gravity drainage) V20(O.D.26)(standard) or VP25(O.D.32)(Used with attached socket)
D	Hole for wiring
E	Suspension bolts M10
F	Outside air opening for ducting (Knock out)
G	Air outlet opening for ducting (Knock out)
H	Inspection opening (450X450)

### Space for installation and service

Select either of two cases to keep space for installation and services.  
(Case 1) From side of unit



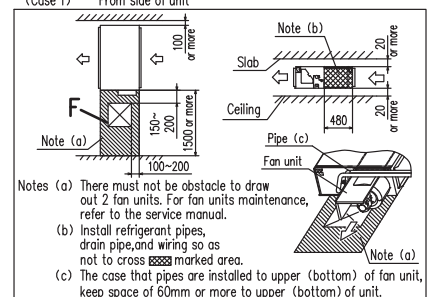
## FDU1800FKXZE1, FDU2400FKXZE1



Symbol	Content	1800	2400
A	Gas piping	$\phi 19.05$ (3/4")	$\phi 22.22$ (7/8")
B	Liquid piping	$\phi 9.52$ (3/8") (Brazing)	
C	Drain piping(Gravity drainage)	VP25(O.D.32)	
D	Hole for wiring		
E	Suspension bolts	M10	
F	Inspection hole	(450X450)	

### Space for installation and service

Select either of two cases to keep space for installation and services.  
(Case 1) From side of unit



# Fresh Air Ventilation and Heat Exchange unit SAF-E7

## Model No.

SAF150E7  
SAF250E7  
SAF350E7  
SAF500E7  
SAF800E7  
SAF1000E7

\*Not available for 60Hz area.



## Energy Performance of Building Directive - EPBD

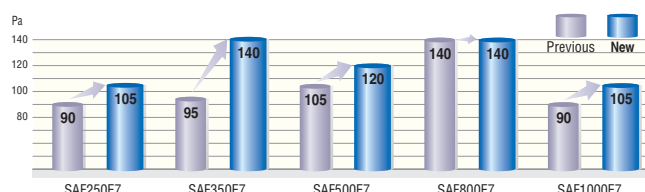
The EPBD function limits electrical/gas power to provide heating or cooling to commercial buildings. To use this function, the building designer needs to select energy efficient heating/cooling equipment and to minimise energy losses through ventilation systems.

SAF smart technology recovers heat energy in the atmosphere which would have otherwise been lost. It then uses this energy to warm air entering the building.

The reverse happens in warmer climates where the exhausted cool air is used to partially cool the incoming air.

Helping you to reduce energy consumption and carbon emissions by capturing waste energy. EPBD also allows for smaller sized units as less heating/cooling requirements are needed!

### Increased external static pressure at UHi air flow



Switch box  
(option)



### Remote control

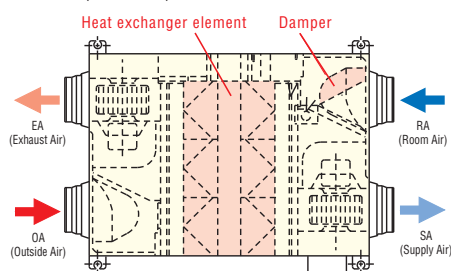
The following functions are newly available.

- ON/OFF Timer – The hour and minute of timer on/off can be set.
- Filter Sign – Announces the due time for cleaning the air filter.

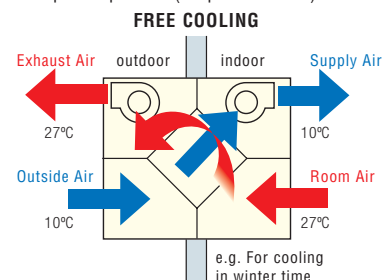
## Specifications

Item		Model	SAF150E7	SAF250E7	SAF350E7	SAF500E7	SAF800E7	SAF1000E7
Power source			1 Phase 220-240V, 50Hz					
Exterior dimensions Height x Width x Depth		mm	270x970x467	270x882x599	317x1050x804	317x1090x904	388x1322x884	388x1322x1134
Exterior appearance			Galvanized steel sheet					
Power input		W	92-107	108-123	178-185	204-225	360-378	416-432
Running current		A	0.42-0.45	0.49-0.51	0.81-0.77	0.93-0.94	1.64-1.58	1.89-1.80
Capacity	UHi	Enthalpy exchange efficiency	Cooling					
			Heating					
		Temperature exchange efficiency						
	Hi	Enthalpy exchange efficiency	Cooling					
			Heating					
		Temperature exchange efficiency						
	Lo	Enthalpy exchange efficiency	Cooling					
			Heating					
		Temperature exchange efficiency						
Motor & Q'ty		W	10 x 2	20 x 2	40 x 2	70 x 2	180 x 2	180 x 2
Air handling equipment Fan type & Q'ty			Sirocco fan x 2					
Air flow	UHi	m <sup>3</sup> /h	150	250	350	500	800	1000
	Hi		150	250	350	500	800	1000
	Lo		120	190	240	440	630	700
External static pressure	UHi	Pa	80	105	140	120	140	105
	Hi		70	95	60	60	110	80
	Lo		25	45	45	35	55	75
Net weight		kg	25	29	49	57	71	83
Remote control			Included					
Air filter	Supply air		Protection for element (Washable) PS400					
	Exhaust air							

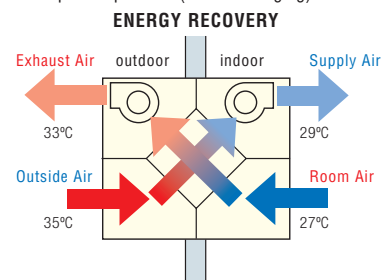
Structure (SAF800E7)



Principle of operation (simple ventilation)



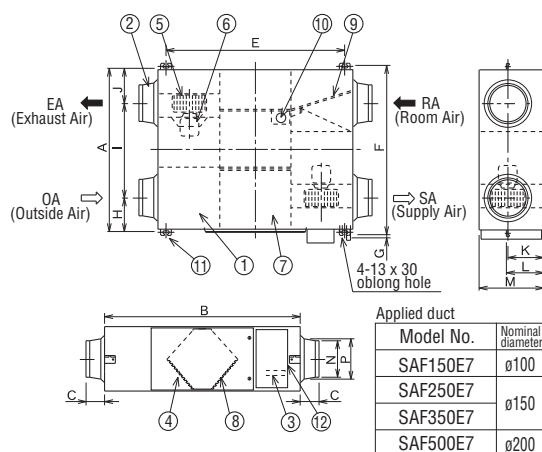
Principle of operation (heat exchanging)



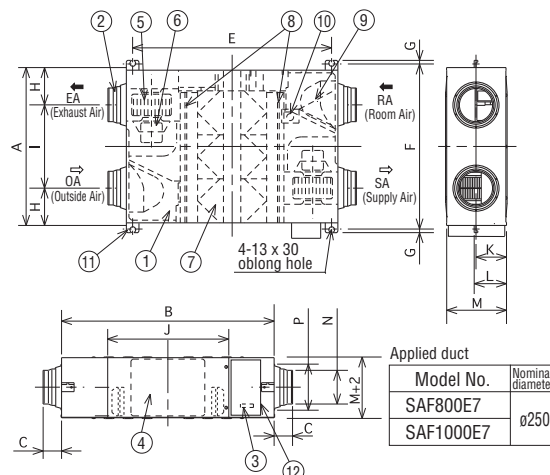
## Dimensions

All measurements in mm.

SAF150E7, SAF250E7, SAF350E7, SAF500E7



SAF800E7, SAF1000E7



Dimension table

Model	A	B	C	E	F	G	H	I	J	K	L	M	N	P
SAF150E7	467	970	49	810	525	19	82	303	82	135	159	270	ø98	ø110
SAF250E7	599	882	95		655		142	315	142				ø144	ø164
SAF350E7	804	1050	70	978	860		112	580	112	159	182	317	ø164	ø164
SAF500E7	904	1090		1018	960		132	640	132				ø194	ø210

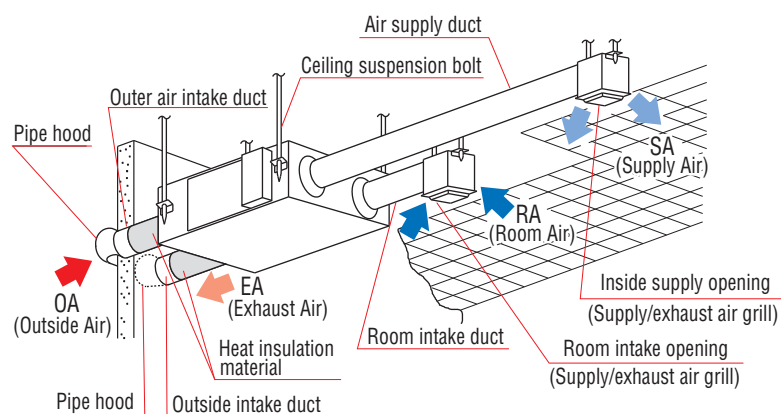
Dimension table

Model	A	B	C	E	F	G	H	I	J	K	L	M	N	P
SAF800E7	884	1322	85	1250	940	19	228	428	612	194	218	388	ø242	ø258
SAF1000E7	1134				1190			678						

NO.	Name	Qt'y
①	Frame	1
②	Adaptor	4
③	Terminal board	1
④	Inspection Cover	1
⑤	Fan	2 ※
⑥	Motor	2 ※
⑦	Heat Exchange Element	
	SAF150E7	1
	SAF250E7	1
	SAF350E7	2
	SAF500E7	2
	SAF800E7	3
	SAF1000E7	4
⑧	Filter	2
⑨	Damper	1
⑩	Damper Motor	1
⑪	Suspension fitting	4
⑫	Electrical components box	1

※Model SAF350E7, SAF500E7 have different fan and motor locations.

Installation reference



Note: An inspection port is needed for cleaning the heat exchanger and filter 1 or 2 times a year.

# Fresh Air DX Assembly

## Model No.

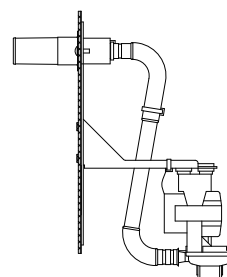
SAF-DX250E6  
SAF-DX350E6  
SAF-DX500E6  
SAF-DX800E6  
SAF-DX1000E6



\*Not available for 60Hz area.

**Drain up kit  
(option, built-in type)**  
(600mm)

**DXA-DU-E**



**Remote control  
(option)**

Wired



**RC-E5**



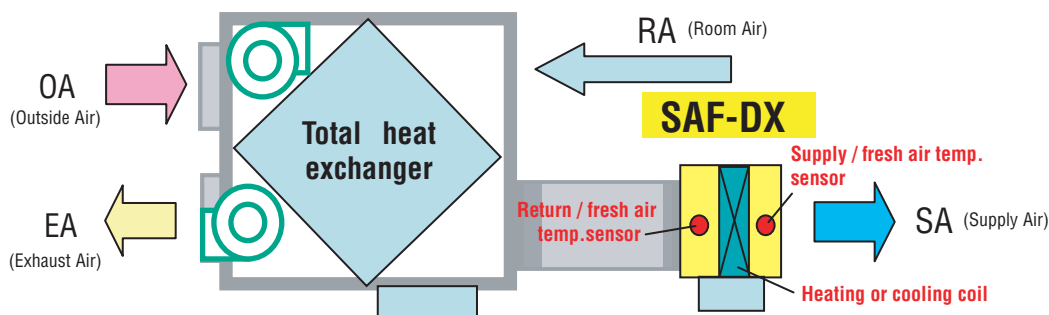
**RCH-E3**

Wireless



**RCN-KIT4-E2**

- SAF-DX is a heating or cooling coil incorporating KXZ series controls. It can be used in combination with our total heat exchanger.(SAF series)
- Combination of SAF-DX with other indoor units is possible. The capacity code index of each model is shown below and must be used when making the system selection. Total capacity code index must be within 100% of outdoor unit capacity code index.
- Remote control option is the same as other indoor units (see above). Connection to all Superlink controls is also possible.
- Optional condensate lift mechanism is also available (600mm height).
- Return air temp. control or supply air temp. control can be selected.



SAF-DX can provide heating or cooling to the fresh air supplied through a 3rd party air handling unit or total heat exchanger such as our SAF series.

## Specifications

Item	Model	SAF-DX250E6	SAF-DX350E6	SAF-DX500E6	SAF-DX800E6	SAF-DX1000E6
Nominal cooling capacity *1	kW	2.0	2.8	3.6	5.6	6.3
Nominal heating capacity *2	kW	1.8	2.2	2.8	4.5	5.6
Capacity code		22	28	36	56	71
Power source		1 Phase 220-240V, 50Hz				
Power consumption	Cooling	W	7.2-7.2			
	Heating		7.2-7.2			
Running current	Cooling	A	0.05-0.05			
	Heating		0.05-0.05			
Exterior dimensions H x W x D	mm	315 x 452 x 422		315 x 537 x 422	315 x 682 x 422	315 x 822 x 422
Net weight	kg	12.3		13.6	16.1	18.4
Air flow (Standard)	m³/h	250	350	500	800	1000
Internal resistance	Pa	38	66			
Remote control(option)		wired: RC-E5, RCH-E3    wireless: RCN-KIT4-E2				
Installation data Refrigerant piping size	mm(in)	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")		Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")

(1) The data are measured at the following conditions.

Item	Return/fresh air temperature		Outdoor air temperature		Standards
Operation	DB	WB	DB	WB	
Cooling *1	27°C	19°C	35°C	24°C	ISO-T1
Heating *2	20°C		7°C	6°C	

(2) This air-conditioner is manufactured and tested in conformity with ISO-T1 "UNITARY AIR-CONDITIONERS".



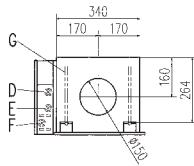
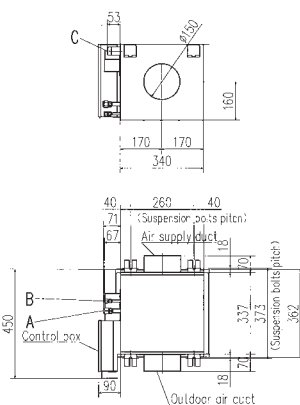
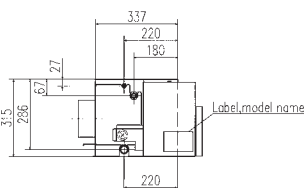
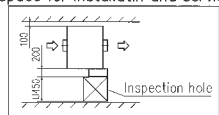
# Dimensions

All measurements in mm.

## SAF-DX250E6,350E6

Symbol	Content
A	Gas piping $\phi 9.52 (3/8")$ (Flare)
B	Liquid piping $\phi 6.35 (1/4")$ (Flare)
C	Drain piping R1
D	Hole for power source line
E	Wiring hole for total enthalpy heat exchanger
F	Hole for communication line
G	Suspension bolts M10

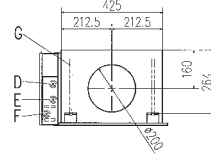
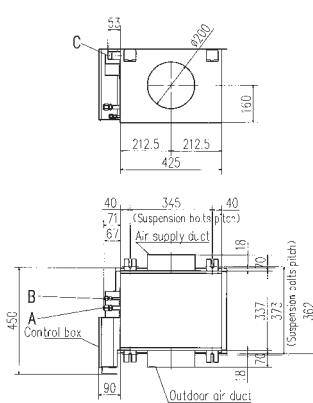
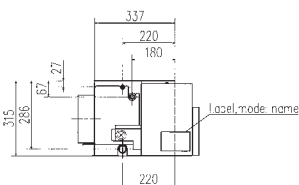
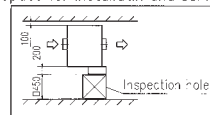
Space for installatin and service



## SAF-DX500E6

Symbol	Content
A	Gas piping $\phi 12.7 (1/2")$ (Flare)
B	Liquid piping $\phi 6.35 (1/4")$ (Flare)
C	Drain piping R1
D	Hole for power source line
E	Wiring hole for total enthalpy heat exchanger
F	Hole for communication line
G	Suspension bolts M10

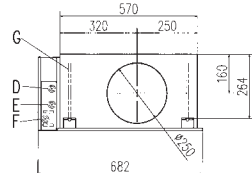
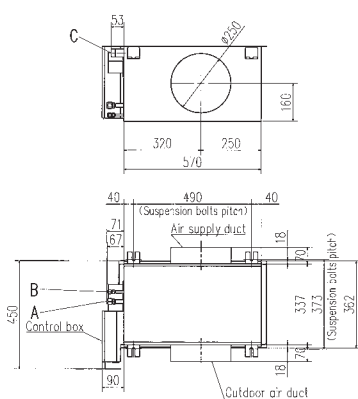
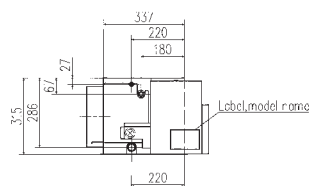
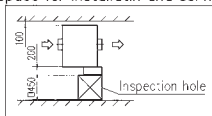
Space for installatin and service



## SAF-DX800E6

Symbol	Content
A	Gas piping $\phi 12.7 (1/2")$ (Flare)
B	Liquid piping $\phi 6.35 (1/4")$ (Flare)
C	Drain piping R1
D	Hole for power source line
E	Wiring hole for total enthalpy heat exchanger
F	Hole for communication line
G	Suspension bolts M10

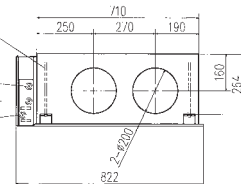
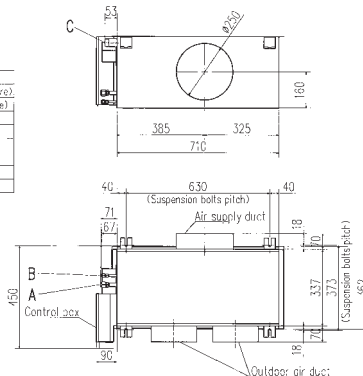
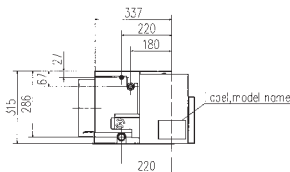
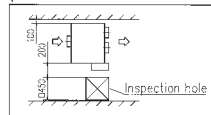
Space for installatin and service



## SAF-DX1000E6

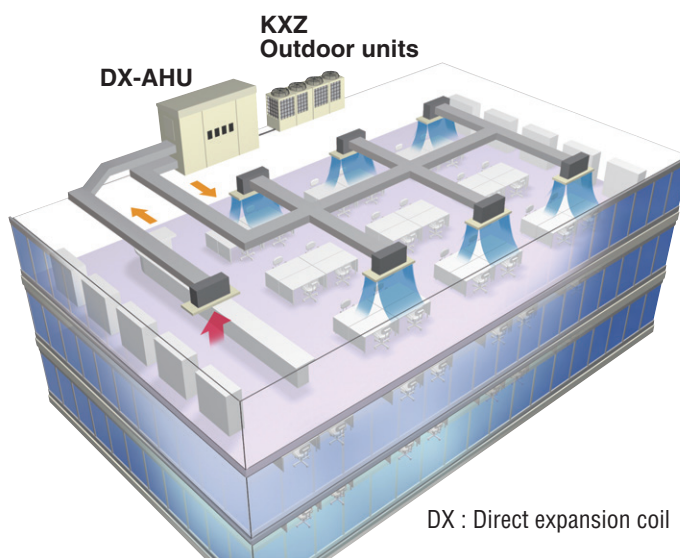
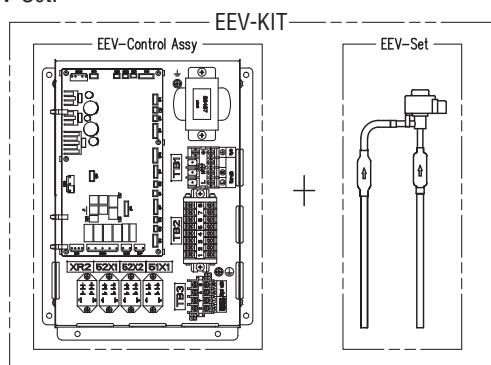
Symbol	Content
A	Gas piping $\phi 15.88 (5/8")$ (Flare)
B	Liquid piping $\phi 9.52 (3/8")$ (Flare)
C	Drain piping R1
D	Hole for power source line
E	Wiring hole for total enthalpy heat exchanger
F	Hole for communication line
G	Suspension bolts M10

Space for installatin and service



## EEV-KIT

- EEV-KIT is the control kit for operating the locally provided AHU or FCU with direct expansion heat exchanger coils in connection with the KXZ system.  
(AHU : Air Handling Unit, FCU : Fan Coil Unit)
- EEV-KIT is composed of one EEV-Control ASSY and one EEV-Set.



\*Conditions

Inlet air temperature of AHU is limited to that of FDC-KXZE1.

## Features

EEV-Control Assy has 2 types.

Refrigeration system	EEV-Control Assy	
	EEVKIT6-E-M	EEVKIT6-E-C
Single	Not Use	1 box-Many boxes
Multiple	1 box (for master)	Many boxes(for slave)

EEV-Set Select from following 3 types according to the coil capacity.

Type	EEV6-71-E	EEV6-160-E	EEV6-280-E
Capacity	22-71	90-160	224-280

## System configuration

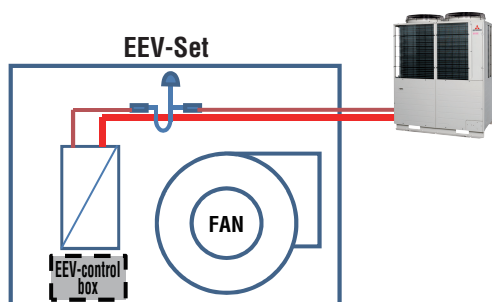
- Single refrigeration system EEVKIT6-E-C ... Possible with multiple refrigeration systems
- Multiple refrigeration system EEVKIT6-E-M (1) + EEVKIT6-E-C ... Possible with multiple refrigeration systems (Max32)
- EEVKIT6-E-C is common for both single and multiple refrigeration systems

## Single refrigerant system

- Single refrigeration system is one that can have multiple outdoor units on one refrigerant pipe work circuit.
- There are 2 types of EEV-KIT systems that can be built into the single refrigeration system.
- System A : one EEV-KIT.
- System B : multiple EEV-KIT's.

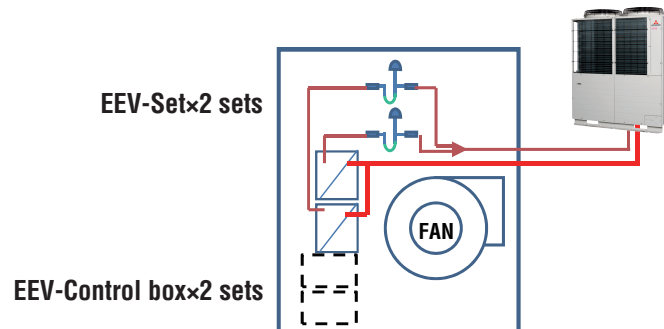
### System A

- This system has only one set of EEV-KIT built into one indoor unit with only one heat exchanger. This system can be applied to an indoor unit whose capacity is up to 10HP.



### System B

- System B is a system that has multiple EEV-KIT's built into one indoor unit with multiple heat exchangers on one refrigerant circuit.
- This system can be applied up to 60HP (for KXZ) AHU capacity.



## Multiple refrigerant system

Multiple refrigeration system is an AHU system with

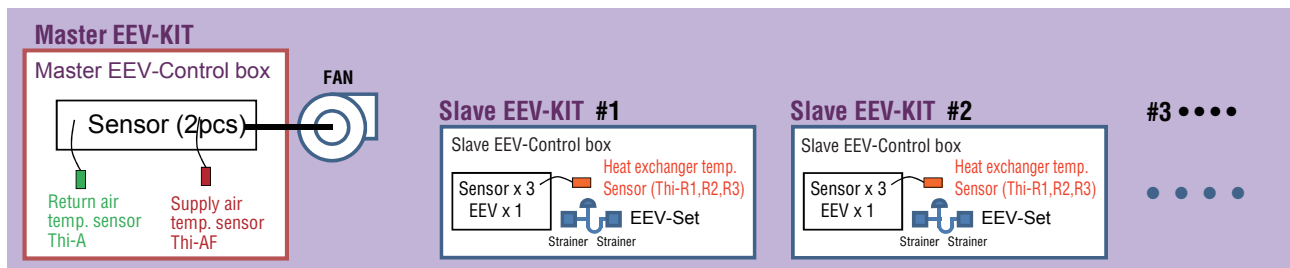
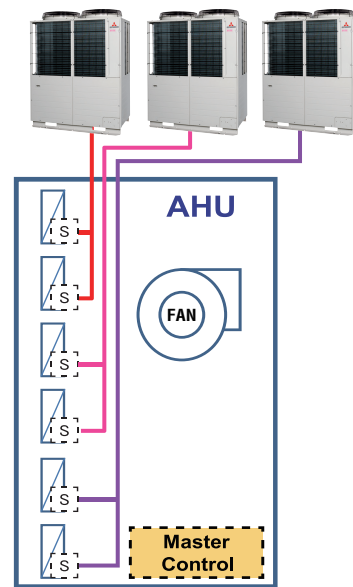
- 1) Multiple independent refrigerant circuits
- 2) One master control to control the whole system.

### Advantages

- Large systems are possible [max capacity 896kW]
- External control
- Capacity step control
- Can connect to 32 units

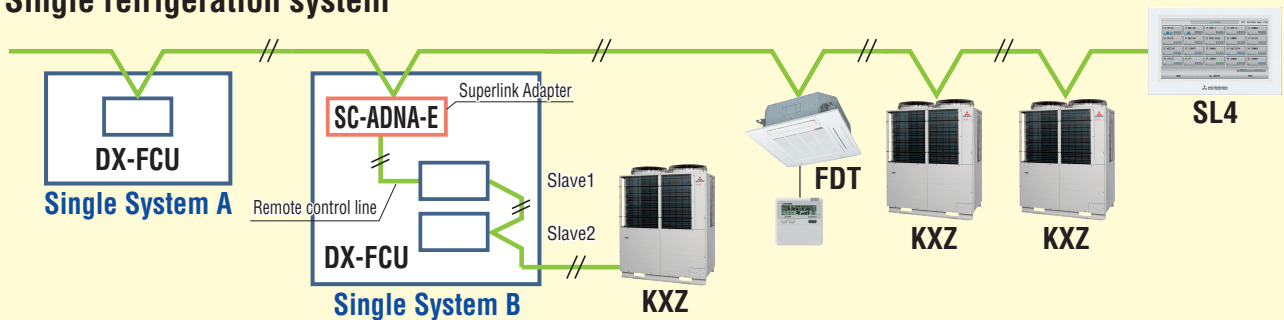
### Additional parts over a single refrigeration system

- One master control
- The slave EEV control and EEV set are the same as a single refrigeration system.

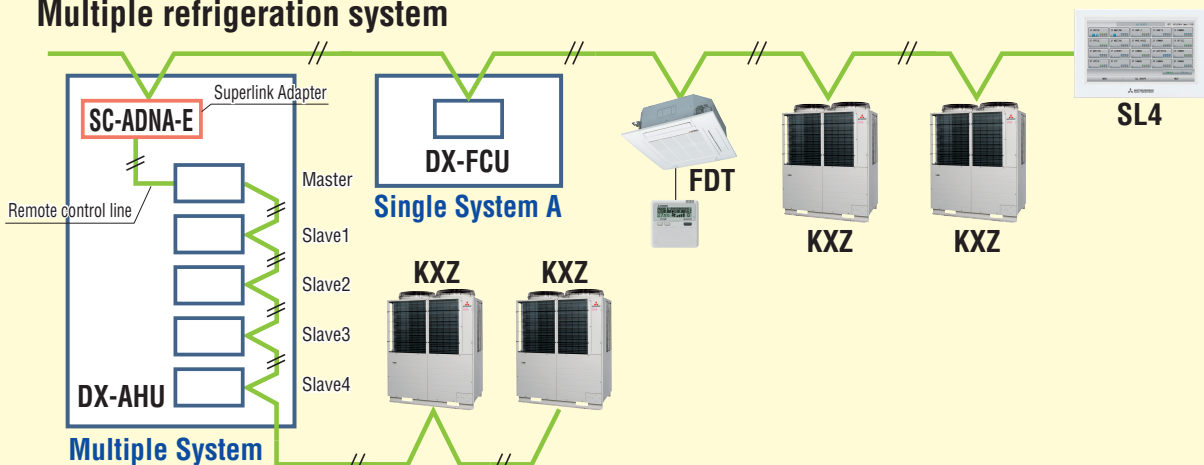


## Connection to SUPERLINK II

### Single refrigeration system



### Multiple refrigeration system



# Control Systems

## <Individual control>

### Remote Control line up

	indoor unit	remote control		indoor unit	remote control	indoor unit	remote control	indoor unit	remote control
wired	all models	RC-EX3A	wireless	FDT	RCN-T-5BW(-5BB)-E2	FDTS	RCN-TS-E2	FDE	RCN-E-E3
		RC-E5		FDTC	RCN-TC-5AW-E3	FDK22~56	RCN-K-E2	FDFW	RCN-FW-E2
		RCH-E3		FDTW	RCN-TW-E2	FDK71	RCN-K71-E2	others*	RCN-KIT4-E2

\*FDTQ, FDU, FDUH, FDUU, FDUV, FDUW, FDUX, FDUY, FDUZ

### Wired remote control (option)

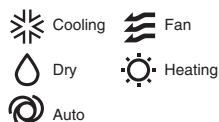
#### RC-EX3A

#### Intuitive touch controller with Liquid Crystal Display

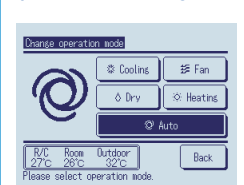
##### User friendly

- LCD panel with light tap operation introduced as the industry's first
- Simple interface with only three buttons

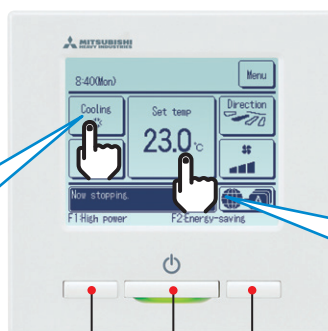
##### Operation mode



##### Operation mode setting screen



The desired operation mode can be selected by simply tapping this button.



##### Run / Stop

##### Easy view

- Big LCD with 3.8 inch full dot display
- Back light function
- Multi language display (12 languages)

##### Setting temperature screen



You can select the temperature as desired by tapping button.

##### High power operation

- The highest capacity operation (Max 15 minutes)
- Increasing compressor speed
- Increasing air flow volume

##### Energy-saving operation

- Changes set temperature.  
At 28°C in cooling mode and 22°C in heating mode, 25°C in auto mode.
- Operation correction by outdoor temperature

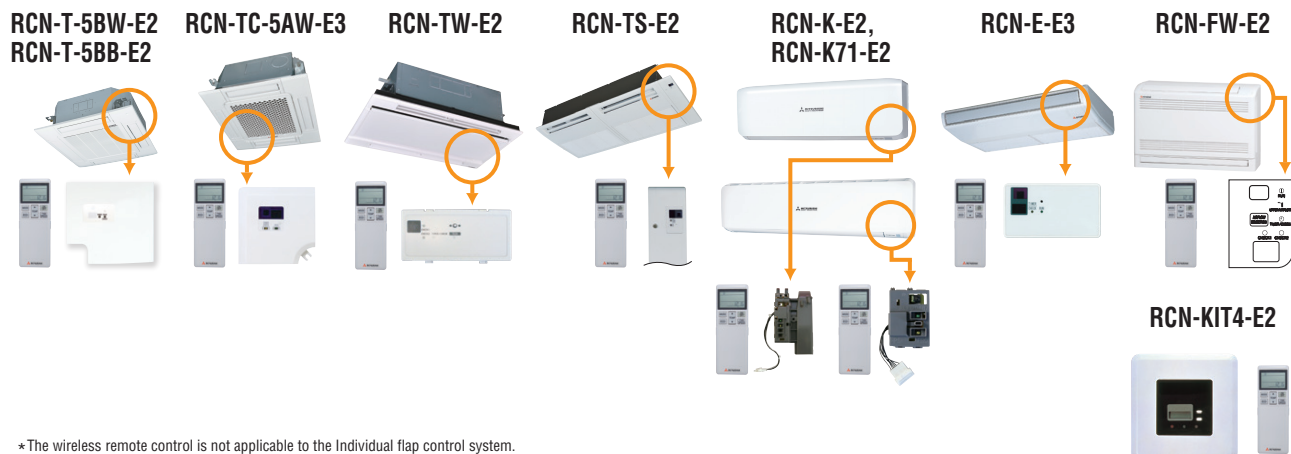
## 2. Main functions

	Function name	Description
Economy & Timer	Energy-saving operation	Since the capacity is controlled automatically based on the outdoor temperature, energy can be saved without losing comfort.
	Sleep timer	Set the time period from start to stop of operation. The selectable range of setting time is from 30 to 240 minutes (at 10-minute intervals).
	Set temperature auto return	The temperature automatically returns to the previously set temperature.
	Set ON timer by hour	When the set time elapses, the air conditioner starts.
	Set OFF timer by hour	When the set time elapses, the air conditioner stops.
	Set ON timer by clock	The air conditioner starts at the set time.
	Set OFF timer by clock	The air conditioner stops at the set time.
	Weekly timer	On or Off timer can be set on a weekly basis.
Comfort	Peak-cut timer	Capacity control can be set by using peak cut function on RC-EX3A for better energy saving. Five-step capacity control is available.
	Home leave operation	When the unit is not used for a long period of time, the room temperature is maintained at a moderate level, avoiding extremely hot or cool temperatures.
	Big LCD & Touch screen panel	Large 3.8 inch screen has resulted in improved visibility and operability.
	Easy modification of Individual flap control	User can visually confirm and set the direction of flaps using the visual display on the remote controller.
Convenience	Automatic fan speed *1	The micro-computer automatically adjusts the airflow effectively to follow the changes of return air temperature.
	Temp increment setting	Temperature increment for the change of the set temp can be changed.
	Silent mode	Set the period of time to operate the Outdoor unit with prioritizing the quietness.
	Function switch	The function switch allows user to select and set two functions among available functions.
	Favorite setting	Operation mode, set temperature, fan speed and air flow direction automatically adjust to the programmed favorite setting.
	Adjusting Brightness of the background light	The brightness of the background light can be adjusted by 10 stages.
	LCD contrast setting	This function allows user to adjust LCD display contrast.
	High power operation	High Power Mode increases the unit operating ability for 15 minutes to quickly adjust the room temperature to a comfortable level.
Service	Back light setting	This convenient function allows user to see controls under low light conditions.
	Administrator settings	This function only allows specific individuals to operate the unit.
	Setting temp range	Limited range of setting temperature in the heating or the cooling operation can be selected.
	External Input/Output Function	The external input/output of indoor unit by remote controller can set input/output based on user needs.
	Select the language	Set the language to be displayed on the remote control.
	USB connection (mini-B)	This function allows batch input of schedule timer settings and other settings involving a large amount of data.
	Error code display	This function allows user to check information displayed when abnormal function of the unit occurs.
	Operation data display	Displays various types of air conditioner operation data in real time.
	Contact company display	Address of the service contact is displayed.
	Filter sign	Announces the due time for cleaning of the air filter.
	Static pressure adjustment	Allows user to adjust duct static pressure using the remote control.
	Backup Control	Allows for rotation control, fault backup control, and capacity backup control.

\*1 Cannot be used when a centralized control remote is connected.

## Wireless remote control (option)

For wireless control simply insert the infra-red receiver kit on a corner of the panel



\*The wireless remote control is not applicable to the Individual flap control system.

## Wired remote control (option)

### RC-E5

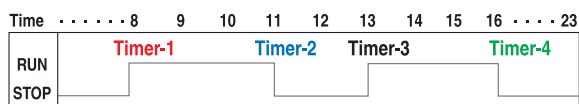


The RC-E5 controller enables extensive access to service and maintenance technical data combined with easy to use functions and a clear LCD display.

#### Weekly timer function as standard

RC-E5 provides (as a standard feature) a weekly timer, which allows one-week operation schedules to be registered. A user can specify up to four times a day to start/stop the air conditioner. (Temperature setting is also possible with the timer).

#### Timer operation



#### Run hour meters to facilitate maintenance checking

RC-E5 stores operation data when an anomaly occurs and indicates the error on the LCD. It also displays cumulative operation hours of the air conditioner and compressor since commissioning.

#### Room temperature controlled by the remote control sensor

The temperature sensor is housed in the top section of the remote control unit. This arrangement has improved the sensitivity of the remote control unit's sensor, which permits more finely controlled air conditioning.



#### Changeable set temperature ranges

RC-E5 allows the upper and lower limits of a set temperature range to be specified separately.

By adjusting a set temperature range, you can ensure energy saving air conditioning by avoiding excessive cooling or heating.

#### Changeable range

Upper limit	20~30°C(effective for heating operation)
Lower limit	18~26°C(effective for non-heating operation)

## Simple remote control (option)

### RCH-E3 (wired)



Designed specially for hotel rooms, the controller's buttons are limited only to the minimum required functions such as ON/OFF, mode, temperature setting and fan speed. It is really simple and easy to use.

#### Up to 16 units

It can control up to 16 indoor units, by pressing the AIR CON No. button.

#### AUTO restart

This function allows starting the air conditioner automatically when power supply is restored after power failure or by turning on the power switch.

\*RCH-E3 is not applicable to the Individual flap control system.  
\*When RCH-E3 is used, the fan speed setting can only be set to 3 speed settings (Hi-Me-Lo).

## Thermistor (option)

### SC-THB-E3

In case the sensor integrated in the indoor unit or in the remote controller is unable to sense the room temperature correctly, or an individual controller in each room is not required but a temperature sensor is (as when a central control system is in place), install SC-THB-E3 in an adequate location in the room.

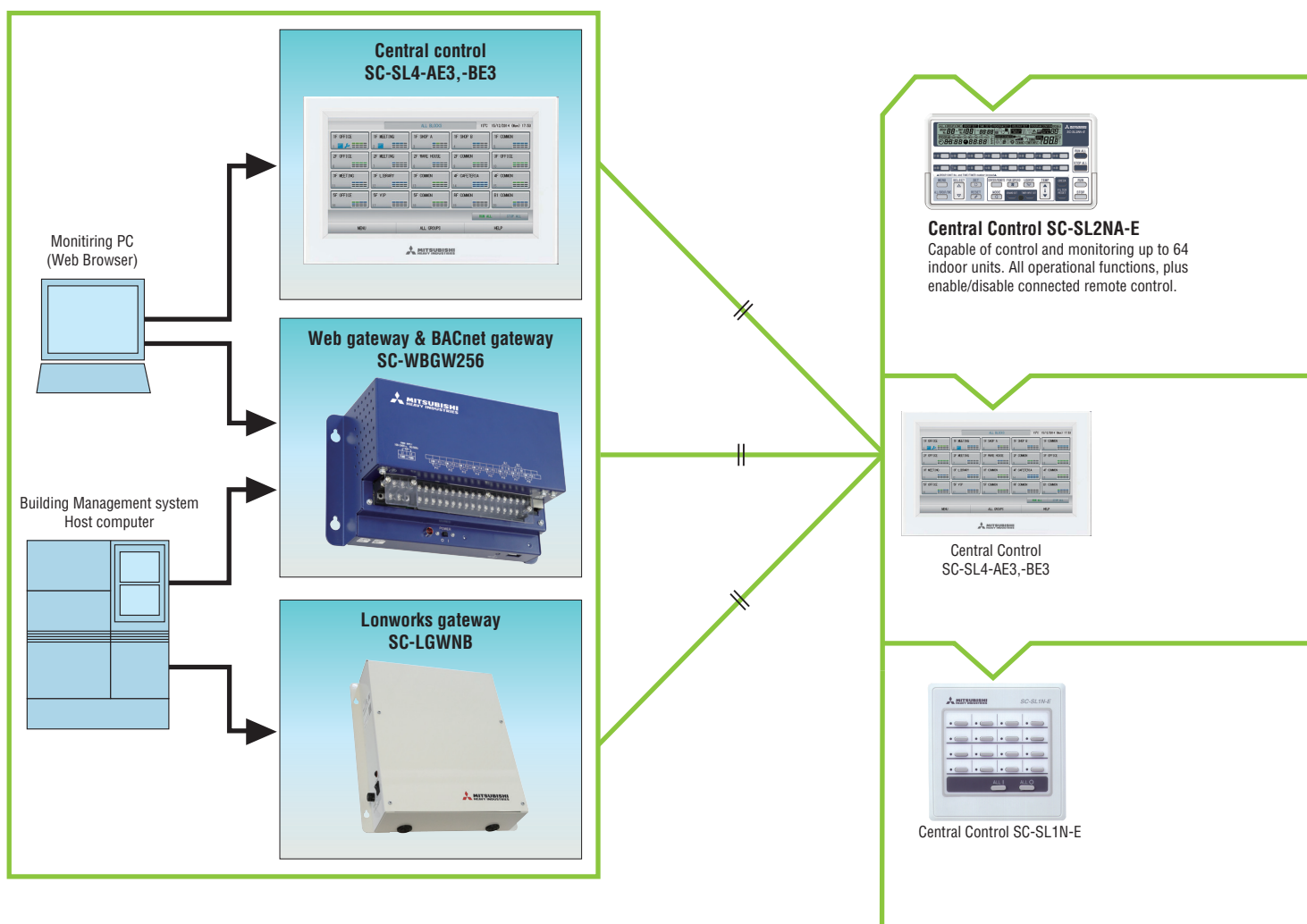


8m



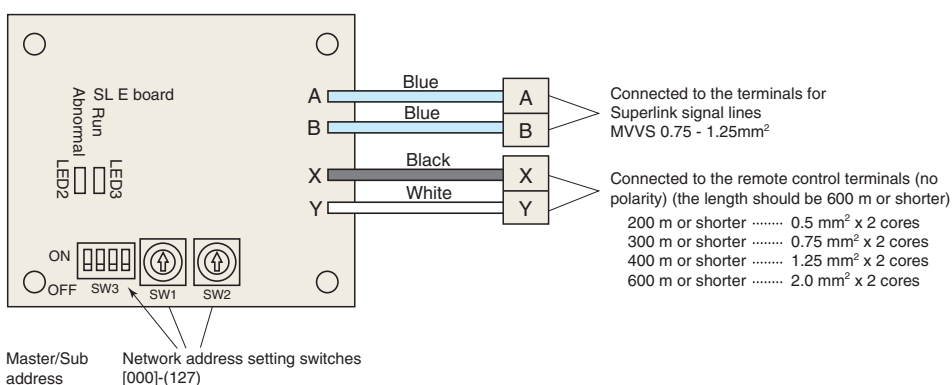
## <SUPERLINK® - II Control System>

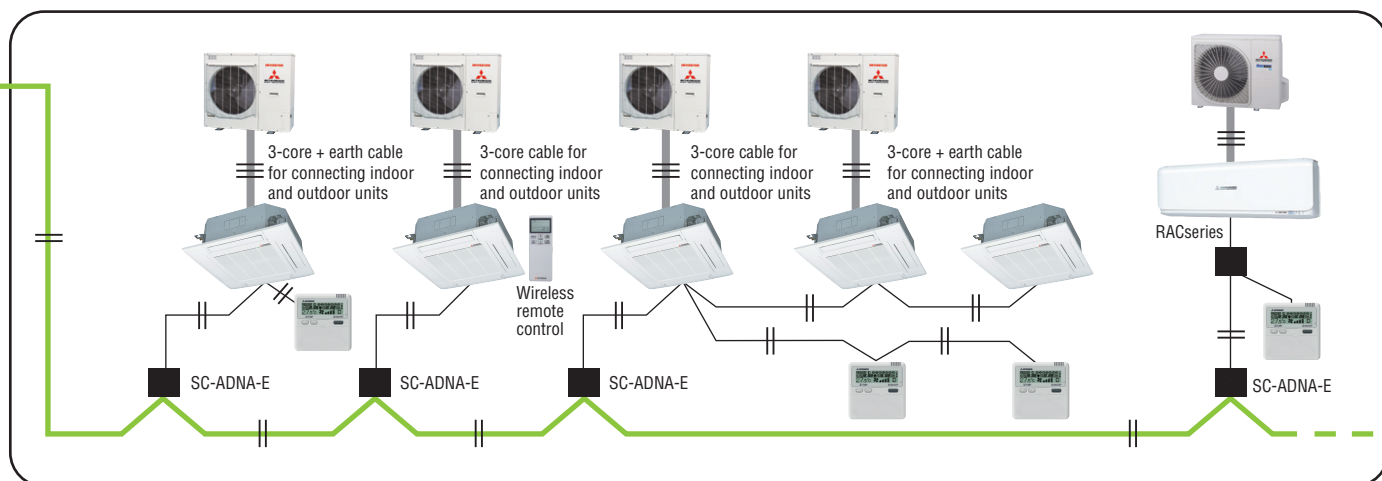
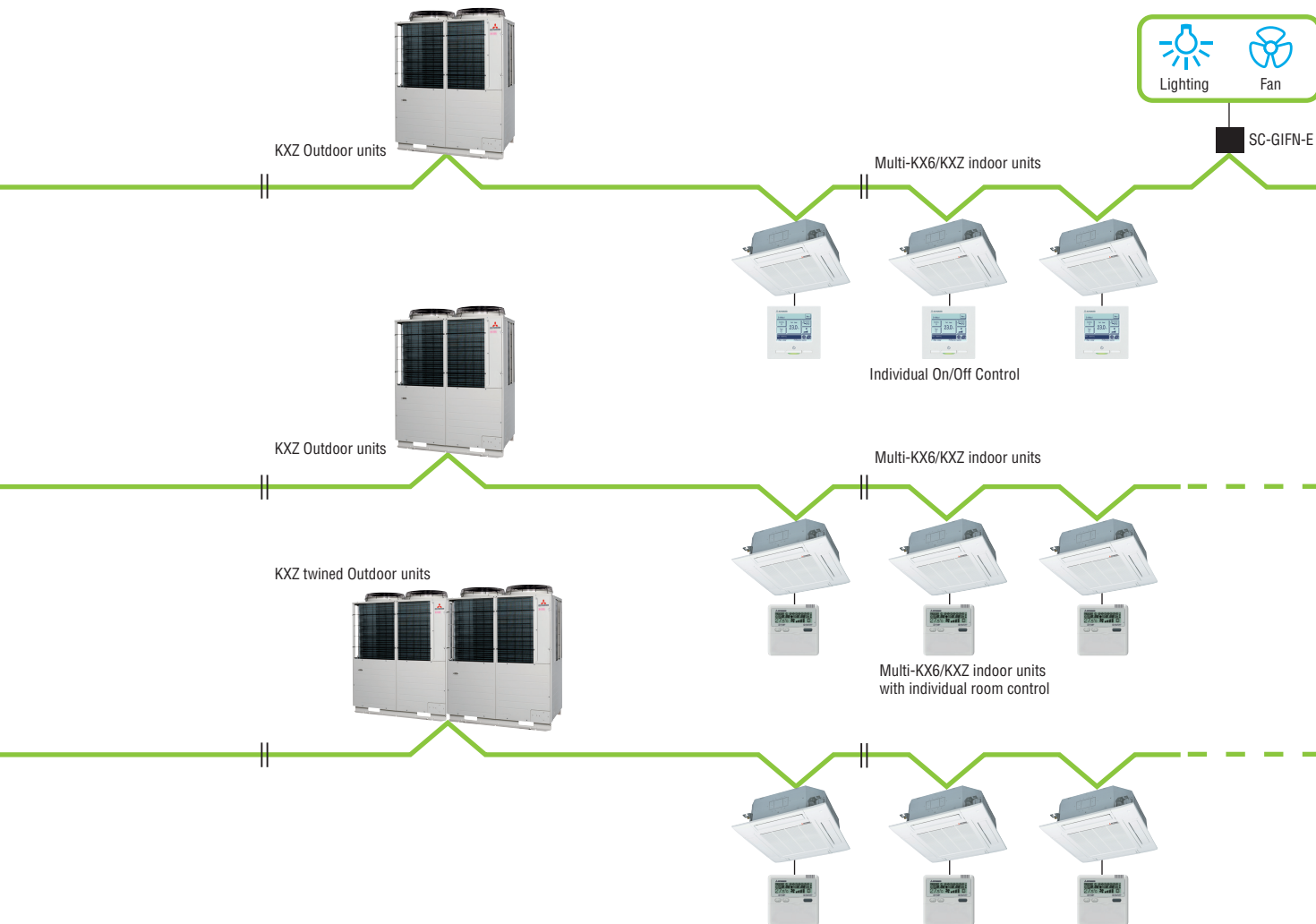
Mitsubishi Heavy Industries Thermal Systems has now combined simplicity of installation with our highly sophisticated Superlink-II control system, to offer building owners and occupiers a comprehensive control and management system, while providing complete commissioning and service maintenance assistance for installers and service engineers. The Superlink-II network utilises two wire, non-polar cable - for further details of wiring. Superlink-II is an advanced high speed data transmission system that can connect up to 128 indoor units and 32 outdoor units as a network. Mitsubishi Heavy Industries Thermal Systems offers a wide range of control options for the Superlink-II network to suit any application large or small, as well as connection to new or existing building management systems. Individual Mitsubishi Heavy Industries Thermal Systems split systems can also be integrated on to the Superlink-II network using SC-ADNA-E.



### SUPERLINK E BOARD(SC-ADNA-E)

This board is used when conducting control of the single package (wired remote control unit) 1-type series using a network option.





# <Central Control> SC-SL4-AE3,BE3

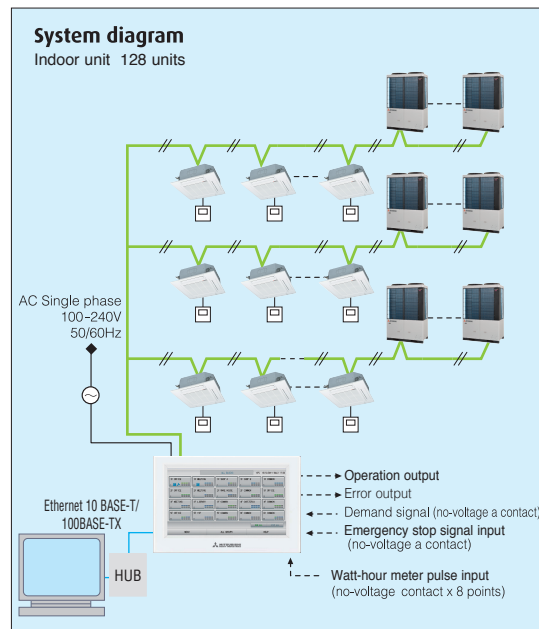
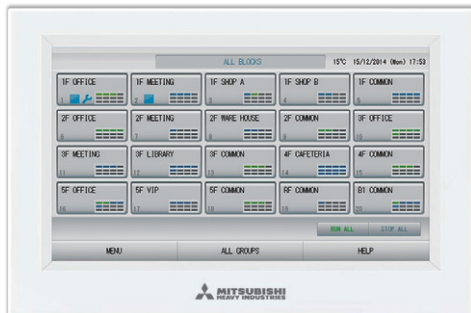
Added new function

Mitsubishi Heavy Industries Thermal Systems introduces the full colour touch screen central control SC-SL4-AE3,BE3, with 9 inch interactive LCD display. Offers control, monitoring, scheduling and service/maintenance functions for up to 128 indoor units.

Control with PC is available by use of Microsoft Edge/Google chrome.

Indoor units can be controlled, scheduled, monitored and either individually, as groups or as blocks of groups with the following functions:

Control	Monitoring	Scheduling	Administration/Service
Run/Stop / Home leave	Operating state	Yearly schedule	Block definition, Floor layout
Mode (cool/heat/fan/dry/Auto)	Mode	Today's schedule	Group definition
Set temperature	Set temperature	Detailed daily schedule	Unit definition
Operation permitted/prohibited	Room temperature	Season setting	Time and date setting
Fan speeds	Operation permitted/prohibited		Alarm history
Air direction	Fan speed		Energy consumption calculation period
Filter sign reset	Air direction		Energy consumption, cumulative operation time
Demand control (3 steps)	Filter sign		Flap control setting
Emergency stop	Maintenance (1, 2 or back-up) Outdoor air temperature		Operation data monitoring Data logging (Run / Stop set temperature , room temperature , outdoor air temperature )

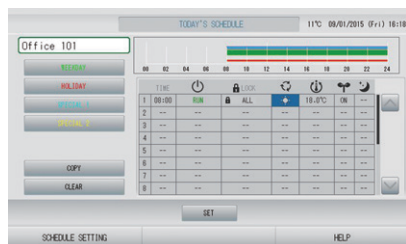


PC requirements: Windows 10, Windows 11  
Monitor resolution 1280 x 1024 or more.  
Web browser requirements: Microsoft Edge , Google Chrome

## Schedule setting

### For each group

Schedule settings for each group are possible. The RUN/STOP/HOME LEAVE time, operation mode, remote control Lock/Unlock setting, temperature setting, energy setting, and silent mode can be set up to 16 times per day.



### Yearly Schedule

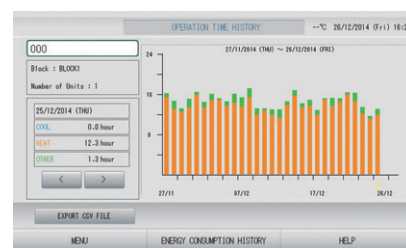
NEW

Schedule settings for a year are also possible. The weekday, holiday, special day 1 or special day 2 can be selected and set. Able to automatically update the yearly schedule.



## Operation time history

Possible to check operation time history for cooling and heating separately.



## Alarm history

A maximum of 300 records is displayed for the history of error occurrence and restoration in the unit of air conditioner. It is possible to output the history data to a CSV data file.

## Maintenance code

NEW

Able to show the maintenance code

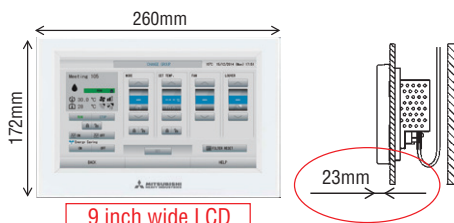
## Improved visibility

NEW

Compared to the old model the visible angle of the LCD has expanded and the visibility has improved.

## High visibility

Increase in size from 7 to 9 inches



Contrast between five colours for icon display and black light base screen has achieved high visibility.

## Models that can be connected has increased

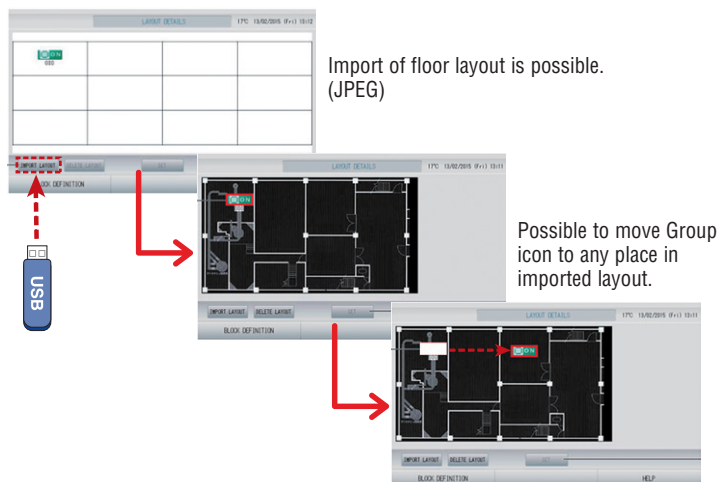
NEW

Can now connect to Q-ton/ HMU. Can have easy centralized control over various modes



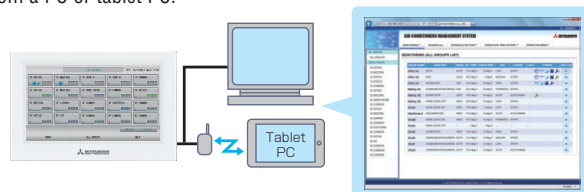
\*When connecting to Q-ton, an interface(RCI-MDQ2) is necessary.

## Block layout function



## Web function

You can monitor and control up to 128 indoor units (Max.128 groups) from a PC or tablet PC.



<Example>

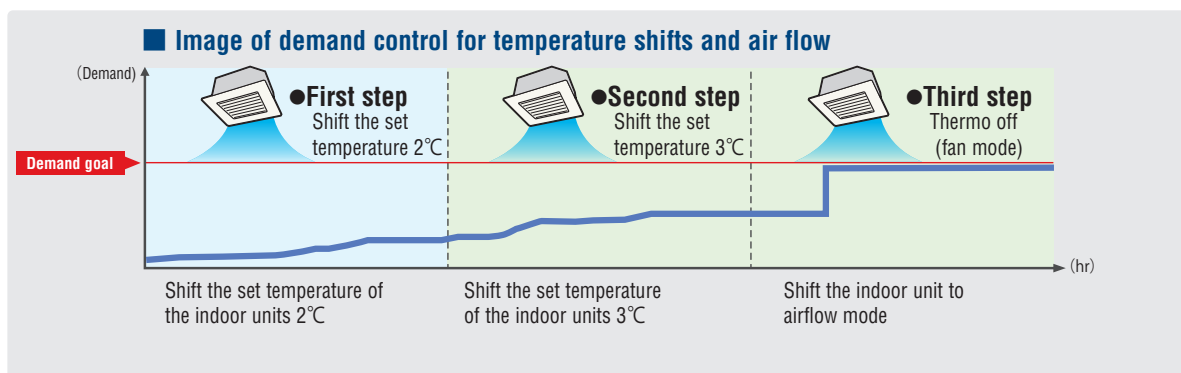
Monitoring and operating air conditioners in a lecture room of a university



## New demand control function

NEW

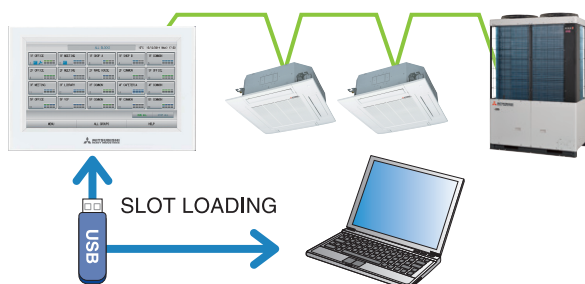
With the new demand control, temperature shifts between 1~9°C (Cooling or Drying; 1~9°C, Heating: -1~9°C), fan mode can be selected.



## Electric power calculation function:

(for SC-SL4-BE3 only)

SC-SL4-BE3 gives electric power consumption data (kWh) for each indoor unit, each group, each SUPERLINK-II system, and each watt-hour meter input.



	SC-SL4-BE3
Export data by	USB / LAN
Calculation software	Included
Watt-hour meter pulse input (Maximum)	8
Max connectable indoor units	128

Item	Model	SC-SL4-AE3/SC-SL4-BE3
Ambient temperature during use		0 ~ 40°C
Power supply		1 Phase 100-240V 50/60Hz
Power consumption		9W
External dimensions (Height x Width x Depth)		172mm x 260mm x 23 (+70) mm
Net weight		2.0kg
Number of connectable units (indoor units)		up to 128 units
LCD touch panel		Colour LCD, 9 inches wide
Inputs	SL (Superlink) signal inputs	1 system (Super link-II)
	Watt-hour meter pulse input*	8-point, pulse width 80ms or more
	Emergency stop signal input*	1 point, non-voltage a contact input continuous input (closed, forced stop)
	Demand signal input*	2 point, non-voltage a contact input continuous input (closed, demand control)
Outputs	Operation output	1 point, maximum rated current 40mA, DC24 V All units stop; Open, any unit operating; Close
	Error output	1 point maximum rated current 40mA, DC24 V Normal; closed. If even one unit is abnormal; Open (Open/closed can be changed)

\* The receiving side power supply is DC 12V (10mA).

The air conditioning charges calculations of this unit are not based on OIML, the international standard.



## SC-SL1N-E

**Start/stop control of up to 16 indoor units either individually or collectively.**

**Simple centralised control.**

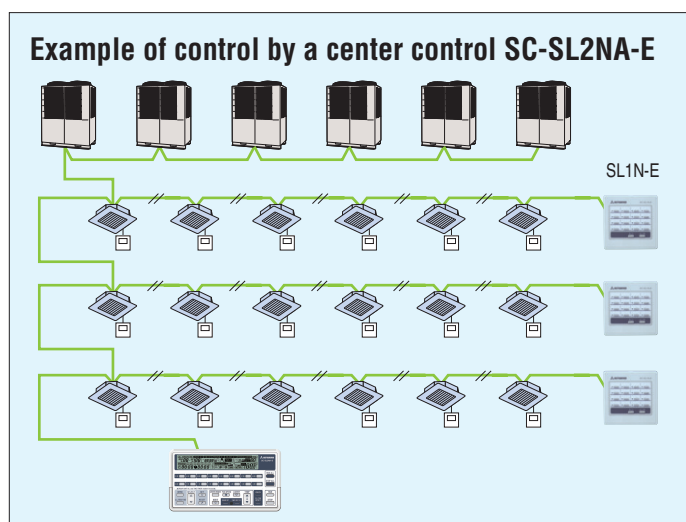
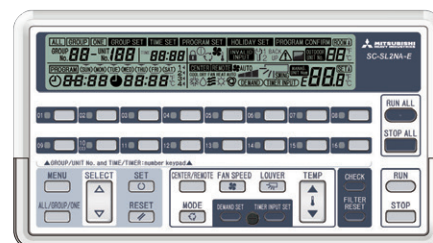
1. The SC-SL1N-E is connected to the Superlink-II network via 2-core, non-polar wires ('AB' connection).
2. It will monitor and control the start/stop function of up to 16 units, with the sixteen operation button.
3. The unit or group numbers in operation or in need of service are displayed with an LED.
4. Collective start/stop is also available through the simultaneous on/off button.
5. Up to 12 SC-SL1N-E units can be connected to a Superlink-II network (consisting of up to 128 indoor units).
6. If a power failure occurs, the SC-SL1N-E will resume the operation of the system according to a stored operation condition, once power is restored.



## SC-SL2NA-E

**Central control of up to 64 indoor units including weekly timer function as standard.**

1. The SC-SL2NA-E is connected to the Superlink-II network via 2-core, non-polar wires ('AB' connection).
2. It will monitor and control the start/stop function of up to 16 units, or 16 groups of units, with the sixteen operation buttons.
3. It also monitors and controls the following functions for individual units, groups of units or the complete network: operation mode, set point temperature, return air temperature, louvre position, error code. Air flow and center lock function.
4. The unit or group numbers in operation or in need of service are displayed with an LCD.
5. Collective start/stop is also available through the simultaneous on/off button.
6. If a power failure occurs, the SC-SL2NA-E will resume the operation of the system according to a stored operation condition, once power is restored.
7. The SC-SL2NA-E can be connected to an external timer to facilitate timed on/off cycles.



An SC-SL2NA-E performs the start/stop control, monitoring and mode setting of up to 64 units. It is a high quality air conditioner control system that allows up to 64 indoor units to be freely grouped into 1 to 16 groups.

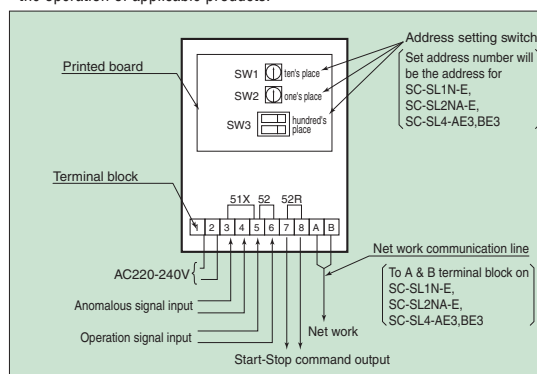
It allows not only the start/stop control but also the monitoring, display of operation statuses such as in operation or in need of service and mode setting such as switching of operation modes of connected units collectively, by group or individually.

• Outer dimensions: H120 x W215 x D25+35\* mm.

35\* is the measurement including the part contained in a recess.

### SC-GIFN-E Interface kit

- Applicable products  
Ventilation fan, Air purifier
- By using SC-GIFN-E together with central control such as SC-SL1N-E, SC-SL2NA-E and SC-SL4-AE3, -BE3, you can start-stop, operate & monitor the operation of applicable products.



**Note:** Please consult dealer for combination of center controls and Building Management Systems interface units.



# <Building Management Systems> SC-WBGW256 (Web gateway+BACnet gateway)

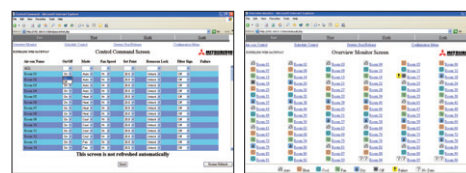
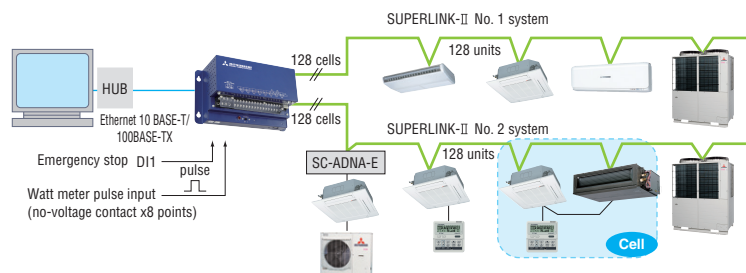
Production by order

SC-WBGW256 controls and monitors of up to 256 cells (some cells can have two or more indoor units and total number of indoor units can be up to 256 units) centralised to a network PC using the Superlink-II web gateway. Simple installation is assured with no special software requirements, operation is via web browser. A low power embedded CPU and compact flash ROM ensure a large storage capacity with high reliability (no moving parts such as a PC fan, etc). An IP address filter function combined with three-level user authentication check also ensures security.

Also, SC-WBGW256 can be used as interface devices that convert Mitsubishi Heavy Industries Superlink-II communication data to BACnet code and are controlled centrally from a building management system.



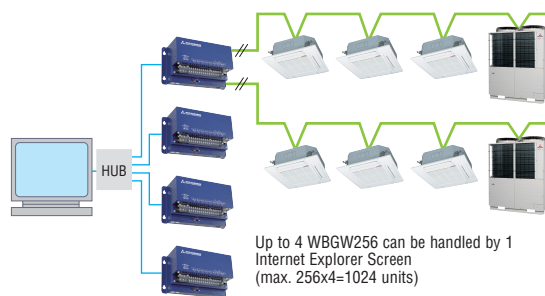
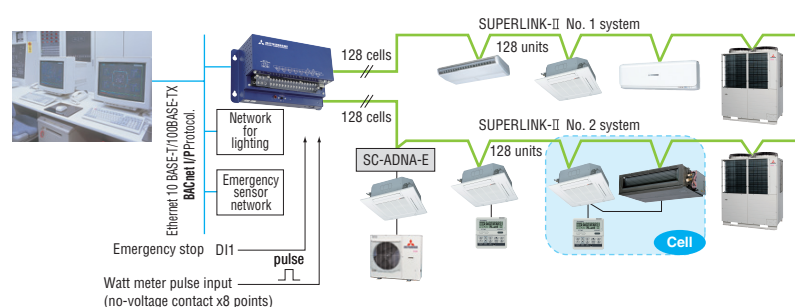
## [ In case of web gateway ]



PC requirements: Windows 7 or Windows 8.1.  
Monitor resolution 1364 x 768.

Users can manage up to 1024 units by connecting the four devices!!

## [ In case of BACnet gateway ]

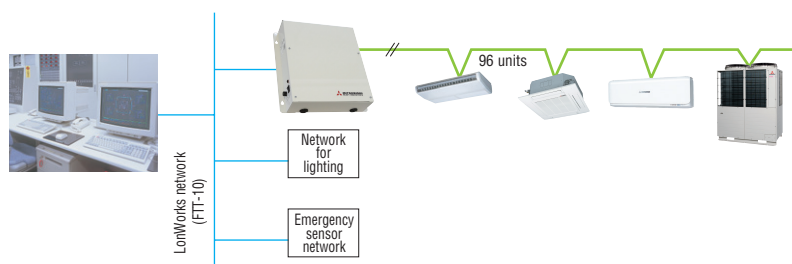


Up to 4 WBGW256 can be handled by 1 Internet Explorer Screen (max. 256x4=1024 units)

# SC-LGWNB (LonWorks gateway)

Production by order

SC-LGWNB is an interface device that converts Mitsubishi Heavy Industries Superlink-II communication data to LonWorks code. Control and monitoring functions of the a/c system for up to 96 indoor units can be integrated to a central control point via the building management system network.



Additional engineering service cost etc. is required.  
Please consult your dealer when using this gateway.

## Before starting use

### Heating performance

The heating performance values (kW) described in the catalogue are the values obtained by operating at an outdoor temperature of 7°C and indoor temperature of 20°C as set forth in the ISO Standards. Heating performance is reduced as the temperature drops. If the outdoor temperature is too low and the heating performance is insufficient, use other heating appliances as well.

### Indication of sound values

The sound values are the values (A scale) measured in a chamber such as an anechoic chamber following the ISO Standards. In the actual installation state, the value is normally larger than the values given in the catalogue due to the effect of surrounding noise and echo. Take this into consideration when installing.

### Use in oil atmosphere

Avoid installing this unit in an atmosphere where oil scatters or builds up, such as in a kitchen or machine factory.

If the oil adheres to the heat exchanger, the heat exchanging performance will drop, mist may be generated, and the synthetic resin parts may deform and break.

### Use in acidic or alkaline atmosphere

If this unit is used in acidic atmosphere such as hot spring areas having high level of sulfuric gases or in alkaline atmosphere including ammonia or calcium chloride, places where the exhaust of the heat exchanger is sucked in, or at coastal areas where the unit is subject to salt breezes, the outer plate or heat exchanger, etc., will corrode. Please ask a dealer or specialist when you use an air conditioner in places differing from a general atmosphere.

### Use in places with high ceilings

If the ceiling is high, install a circulator to improve the heat and air flow distribution when heating.

### Refrigerant leakage

The refrigerant (R32, R410A) used for air conditioner is non-toxic and in its original state.

However, in consideration of a state where the refrigerant leaks into the room, measures against refrigerant leaks must be taken in small rooms where the tolerable level could be exceeded. Take measures by installing ventilation devices, etc.

### Use in snowy areas

Take the following measures when installing the outdoor unit in snowy areas.

#### •Snow prevention

Install a snow-prevention hood so that the snow does not obstruct the air intake port or enter and freeze in the outdoor unit.

#### •Snow piling

In areas with heavy snow fall, the piled snow could block the air intake port. In this case, a frame that is 50cm or higher than the estimated snow fall must be installed underneath the outdoor unit.

### Automatic defrosting device

If the temperature is low, and the humidity is high, frost will stick to the heat exchanger of the outdoor unit. If continued to use, the heating performance will drop.

The "Automatic defrosting device" will function to remove this frost.

After heating for approx. three to ten minutes, it will stop, and the frost will be removed. After defrosting, hot air will be blown again.

### Servicing

After the air conditioner has been used for several seasons, dirt will build up in the air conditioner causing the performance to drop. In addition to regular servicing, a maintenance contract by a specialist is recommended.

## Safety Precautions

### Air conditioner usage target

The air conditioner described in this catalogue is a dedicated cooling/ heating device for human use.

Do not use it for special applications such as the storage of food items, animals or plants, precision devices or valuable art, etc.

This could cause the quality of the items to drop, etc.

Do not use this for cooling vehicles or ships. Water leakage or current leaks could occur.

### Before use

Always read the "User's Manual" thoroughly before starting use.

### Installation

Always commission the installation to a dealer or specialist. Improper installation will lead to water leakage, electric shocks and fires.

Make sure that the outdoor unit is stable in installation. Fix the unit to stable base.

### Usage place

Do not install in places where combustible gas could leak or where there are sparks. Installation in a place where combustible gas could be generated, flow or accumulate, or places containing carbon fibers could lead to fires.

## Mitsubishi Heavy Industries Thermal Systems, Ltd.

( Wholly-owned subsidiary of MITSUBISHI HEAVY INDUSTRIES, LTD.)

2-3 Marunouchi 3-chome, Chiyoda-ku, Tokyo 100-8332, Japan

<https://www.mhi-mth.co.jp/en/>

Our factories are ISO9001 and ISO14001 certified.

Certified ISO 9001



Certificate Number : JQA-0709



Certificate:44 100 980813



Certificate Number : 4333-2007-40-RQC-RvA

Certified ISO 14001



Certificate Number : YKA4005636



Certificate:04 104 980813



Certificate number : 02117E10160ROM

